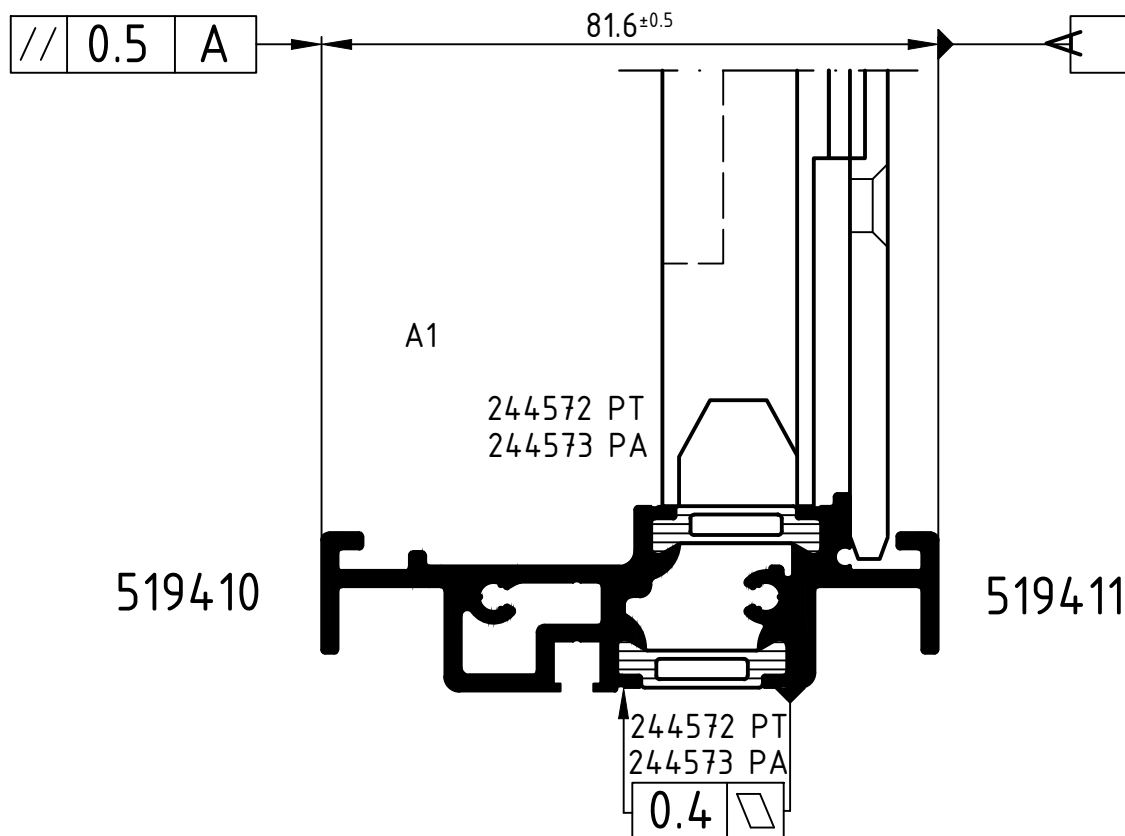
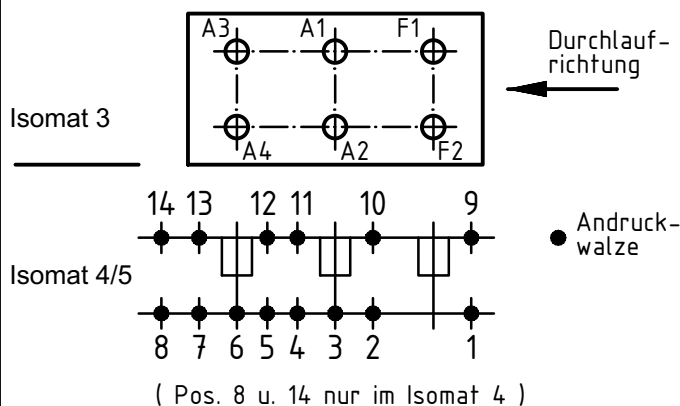
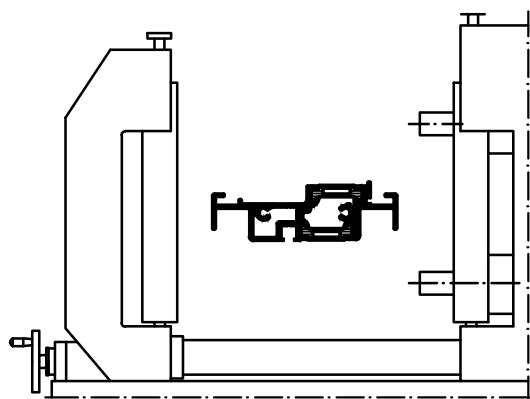




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual
Attention:



					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories		
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)					
A1	1	280696 B	280696 B	R3/R5/S1/R3/A1/R4	R1	2	296210	(10.0 mm)	
A2	1	280696 B	280696 B	R4/A2/R6	R2	2	296229	(5.5 mm)	
A3	1	280697 B	280696 B	R1/R2/A3/R4	R3	2	296565	(4.8 mm)	
A4	1	280697 B	280696 B	R4/A4/R6	R4	6	282821	(20.0 mm)	
F1	1	280695 B		R1/R2/F1/R4	R5	1	299293	(3.0 mm)	
F2	1	280695 B		R4/F2/R6	R6	3	280753	(15.0 mm)	
					S1	1	283089		
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
				mech. polished		-		Maßstab Scale	Gewicht Weight
				uml. total					
Paßmaße Close tol.		Abmaße Std. tolerance				1 : 1			
Original / Änderung Revision / Version			0100		Datum Date		Name		Werkstoff Material
Name					23.01.2019				
			gez. drawn		Finkemeyer, C.		Roller plan Isomat 3/4/5 Schüco ASS 70.HI IsoModul		
			gepr. checked		Winkler, A.				
			ges. seen		Nienhüser, R.				
							Zeichn.-Nr. Drawing No.		519616 RP 1000
					EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for		