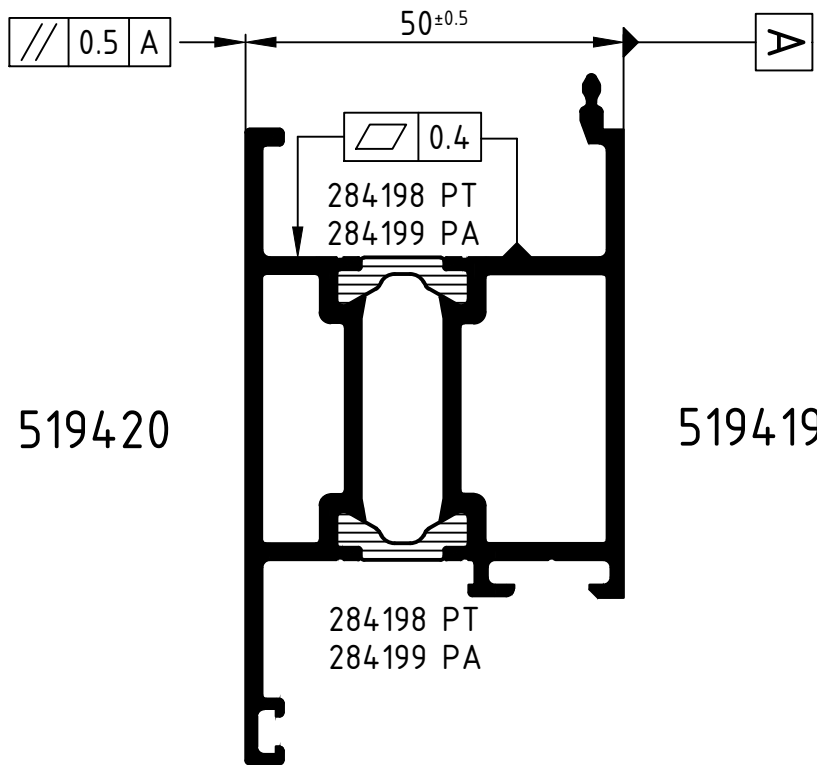
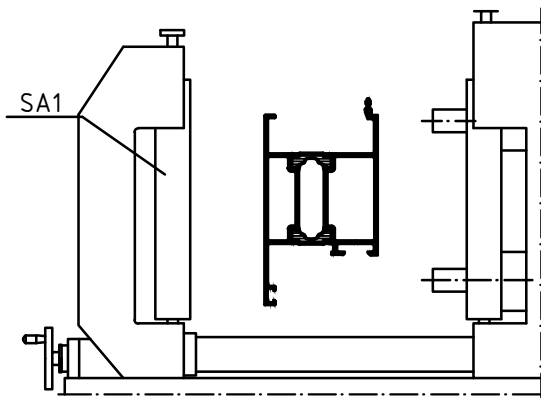




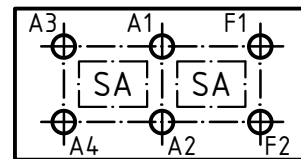
Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual
Attention:



Position

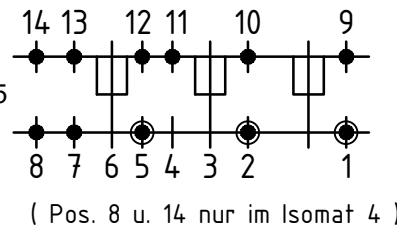
SA-Rollen

Isomat 3



Durchlauf-
richtung

Isomat 4/5



● Andruck-
walze

● Seitliche
Andruck-
rolle

(Pos. 8 u. 14 nur im Isomat 4)

						Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
		Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)		R1	6	280753 (15.0 mm)
A1		1	280693 B	280693 B	R1/R2/A1/R3		R2	6	296229 (5.5 mm)
A2		1	280693 B	280693 B	R1/R2/A2/R3		R3	6	296212 (17.0 mm)
A3		1	280694 B	280693 B	R1/R2/A3/R3		SA1	3	299953*
A4		1	280694 B	280693 B	R1/R2/A4/R3				*Isomat 3: 2
F1		1	280692 B		R1/R2/F1/R3				
F2		1	280692 B		R1/R2/F2/R3				
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
				mech. polished		-			
				uml. total				Gewicht Weight	
Paßmaße Close tol.		Abmaße Std. tolerance				Maßstab Scale		1 : 1	
Original / Änderung Revision / Version				0100		Datum Date		Name	
Name				23.01.2019		Werkstoff Material		Benennung Title	
				gez. drawn		Finkemeyer, C.		Roller plan Isomat 3/4/5 Schüco ASS 50 IsoModul	
				gepr. checked		Winkler, A.			
				ges. seen		Nienhüser, R.			
						Zeichn.-Nr. Drawing No.		519618 RP 1000	
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for	