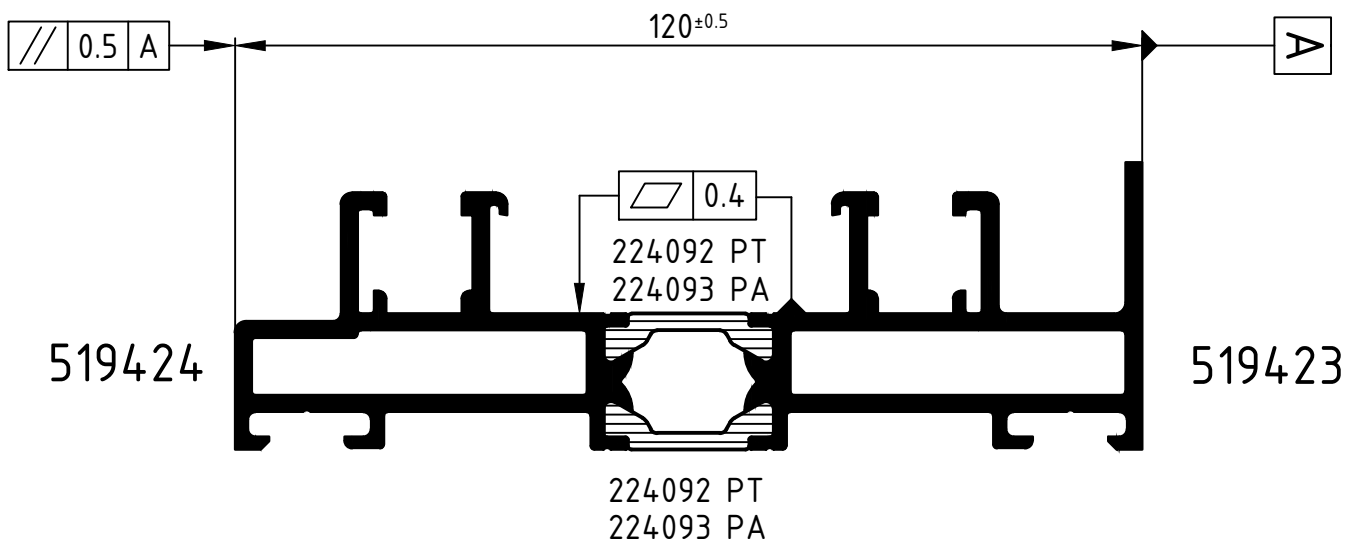
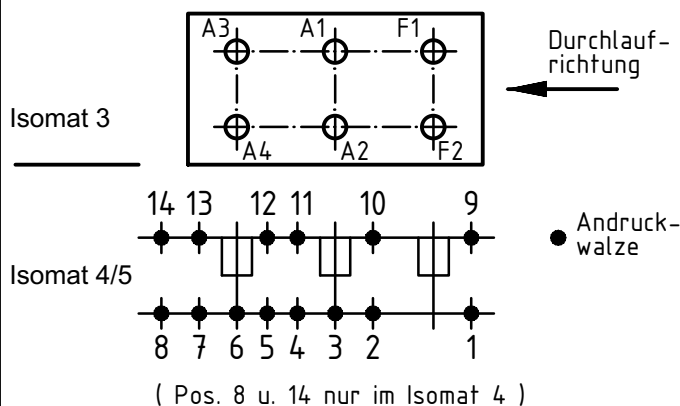
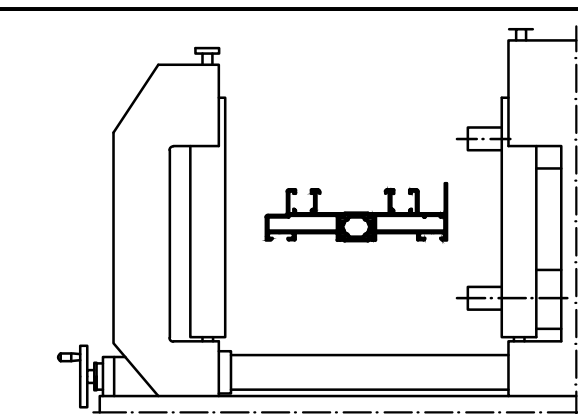




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual



					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)				
A1	1	280696 A	280696 A	R1/R2/R3/R4/A1	R1	6	299326 (1.0 mm)	
A2	1	280696 A	280696 A	R1/R2/R3/R4/A2	R2	6	296210 (10.0 mm)	
A3	1	280697 A	280696 A	R1/R2/R3/R4/A3	R3	6	280741 (5.3 mm)	
A4	1	280697 A	280696 A	R1/R2/R3/R4/A4	R4	6	280752 (Adapter)	
F1	1	280695 A		R1/R2/R3/R4/F1				
F2	1	280695 A		R1/R2/R3/R4/F2				
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference	VP PU	Info-Plan:		
				mech. polished	-			
				uml. total		Maßstab Scale	Gewicht Weight	
Paßmaße Close tol.	Abmaße Std. tolerance				1 : 1			
Original / Änderung Revision / Version	0100		Datum Date	Name	Werkstoff Material			
Name		23.01.2019		Benennung Title	Roller plan Isomat 3/4/5 Schüco ASS 50 IsoModul			
	gez. drawn	Finkemeyer, C.						
	gepr. checked	Winkler, A.						
	ges. seen	Nienhüser, R.						
					Zeichn.-Nr. Drawing No.	519620 RP 1000		
					EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature	Ersatz für Replacement for		