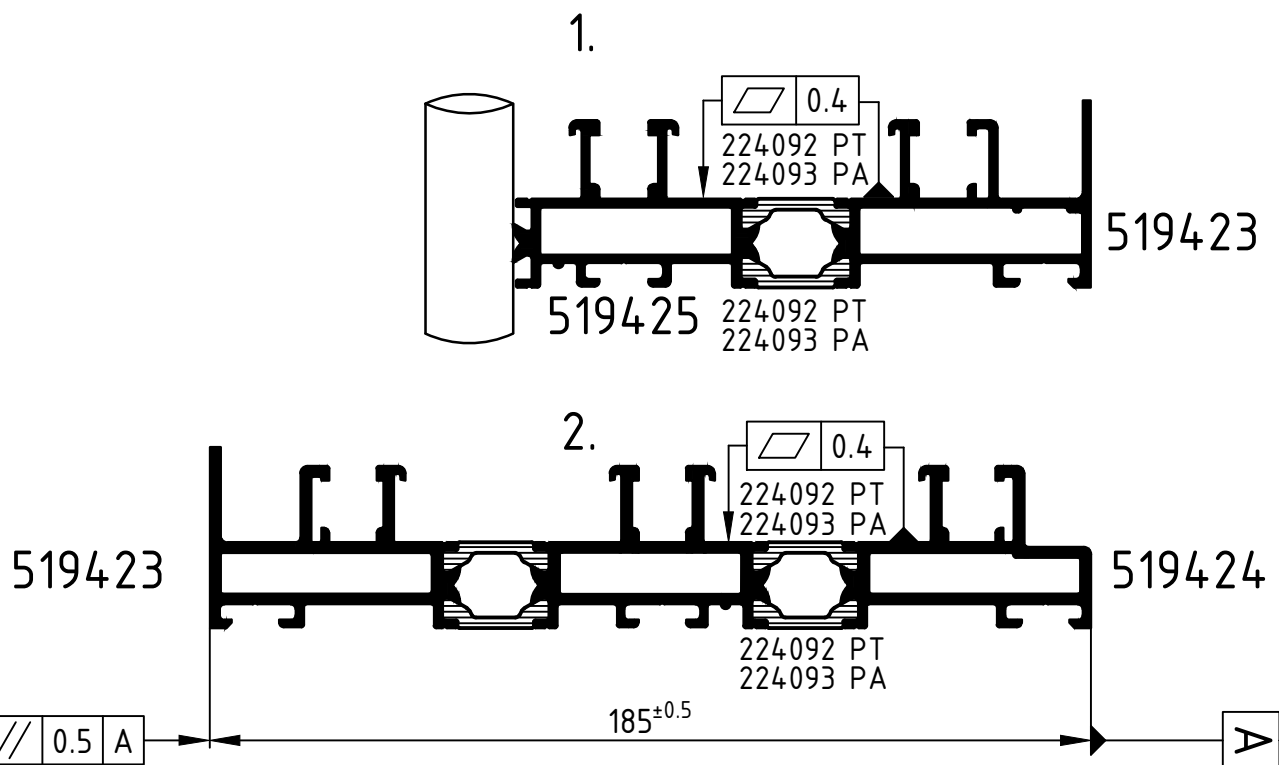
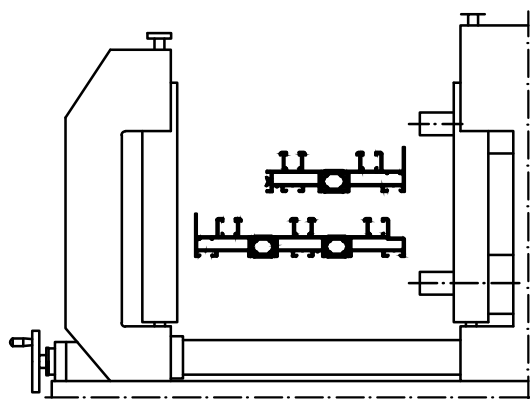




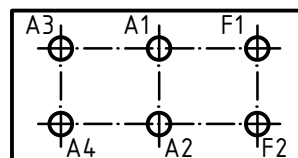
Roll in two stages

1st stage: Vertical pressure rollers 1, 3 and 5 made from aluminium (Art. No. 296797)

Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this
Attention: roller plan. Please note the examination advices of the current roller manual

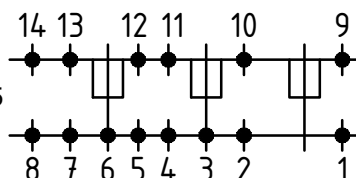


Isomat 3



Durchlauf-
richtung

Isomat 4/5



Andruck-
walze

(Pos. 8 u. 14 nur im Isomat 4)

Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories
A1	1	280696 A	280696 A	R1	6 299326 (1.0 mm)
A2	1	280696 A	280696 A	R2	6 296210 (10.0 mm)
A3	1	280697 A	280696 A	R3	6 280741 (5.3 mm)
A4	1	280697 A	280696 A	R4	6 280752 (Adapter)
F1	1	280695 A	280695 A		
F2	1	280695 A	280695 A		

Zulässige Abweichung Permissible tolerance	Oberflächenabwicklung Circumference	VP PU	Info-Plan:
mech. polished	-	Maßstab Scale	Gewicht Weight
uml. total		1 : 1	
Paßmaße Close tol.	Abmaße Std. tolerance	Werkstoff Material	
Original / Änderung Revision / Version	0100	Datum Date	Name
Name		28.01.2019	
Text geändert	gez. drawn	Finkemeyer, C.	Benennung Title
	gepr. checked	Winkler, A.	Roller plan
	ges. seen	Nienhüser, R.	Isomat 3/4/5
			Schüco ASS 50
			IsoModul
			Zeichn.-Nr. Drawing No.
			519621 RP 1000
			EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature
			Ersatz für Replacement for