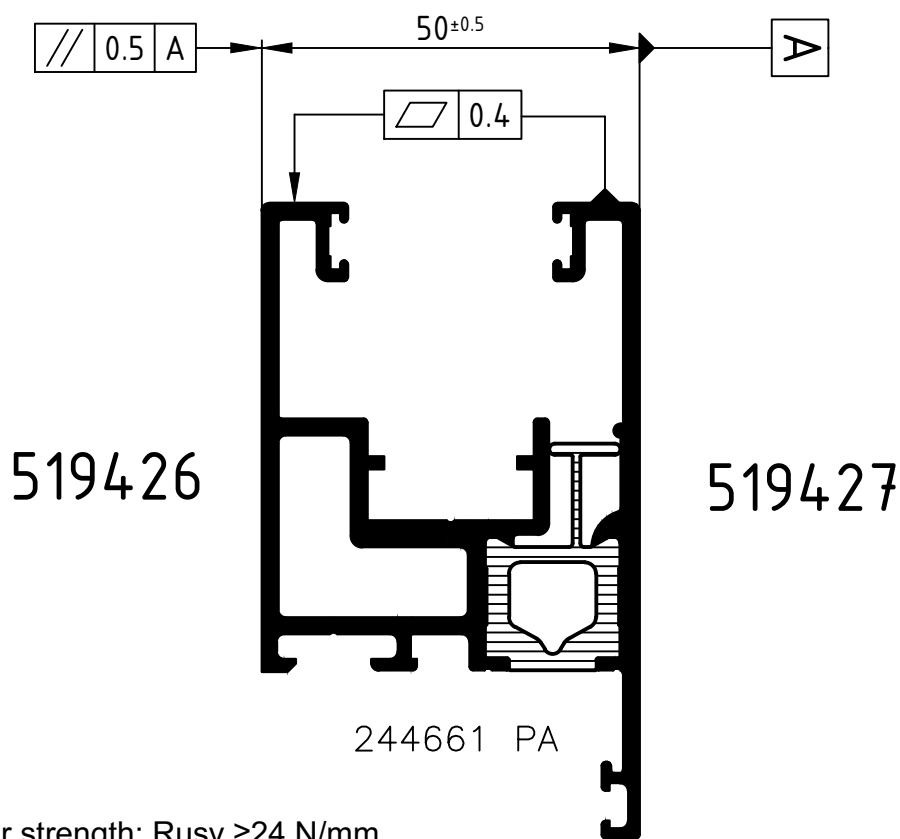
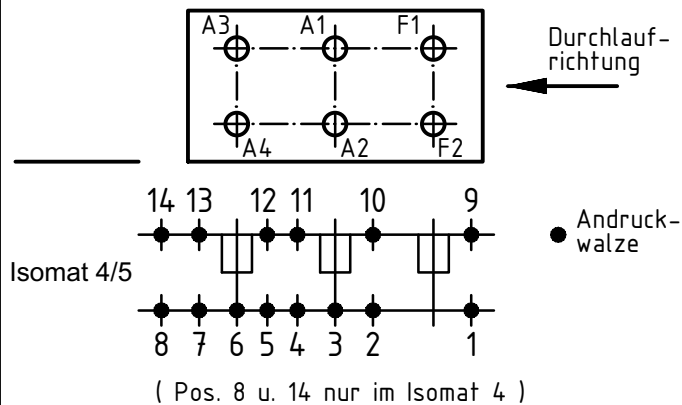
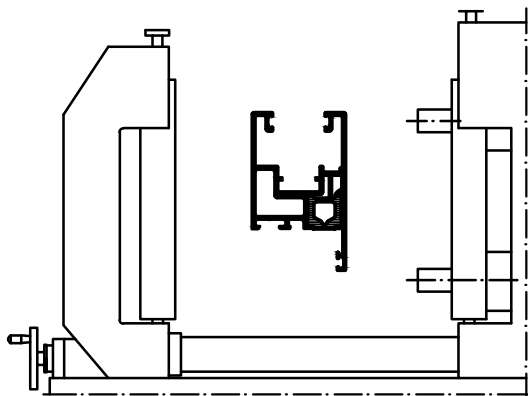




Reduced shear strength: $R_{sv} \geq 24 \text{ N/mm}$

Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual



				Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
				R1		296229 (5.5 mm)	
A1	1	282339	282339				
A2	1	282327	282327	R1/A2			
A3	1	282339	282339				
A4	1	282328	282327	R1/A4			
F1	1	282339					
F2	1	282329					
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU	
				mech. polished		-	
				uml. total			
Paßmaße Close tol.		Abmaße Std. tolerance				Maßstab Scale	
						1 : 1	
						Gewicht Weight	
Original / Änderung Revision / Version		0100		Datum Date		Werkstoff Material	
Name				23.01.2019		Benennung Title	
		gez. drawn		Finkemeyer, C.		Roller plan	
		gepr. checked		Winkler, A.		Isomat 4/5	
		ges. seen		Nienhüser, R.		Schüco ASS 50	
						Sonder	
						Zeichn.-Nr. Drawing No.	
						519622 RP 1000	
				EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for	