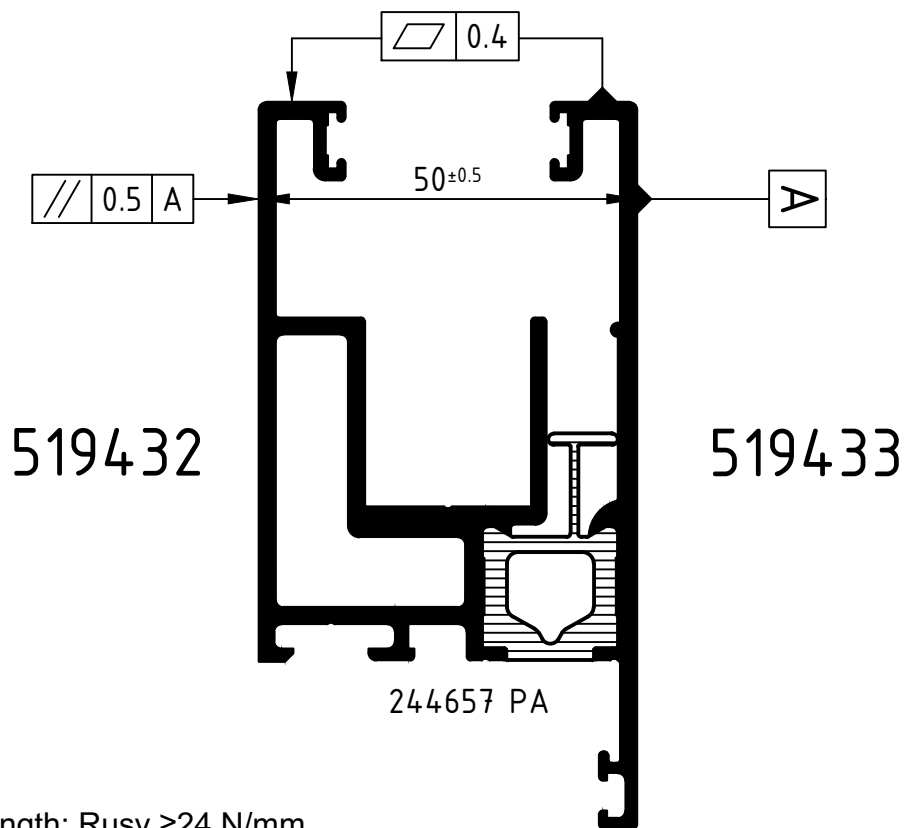
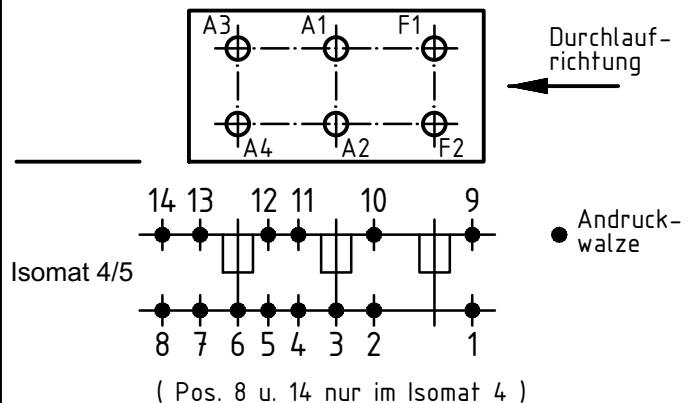
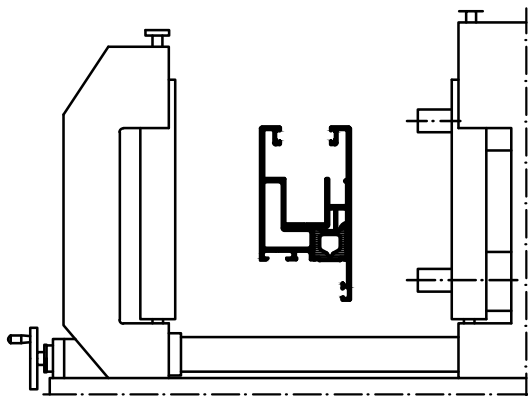




Reduced shear strength: $R_{sv} \geq 24 \text{ N/mm}$

Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual

Attention:



					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories				
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	2	296229 (5.5 mm)				
A1	1	282340	282340								
A2	1	282327	282327	R1/A2							
A3	1	282340	282340								
A4	1	282328	282327	R1/A4							
F1	1	282340									
F2	1	282329									
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:			
				mech. polished		-		Maßstab Scale 1 : 1		Gewicht Weight	
				uml. total							
Paßmaße Close tol.		Abmaße Std. tolerance				Werkstoff Material					
Original / Änderung Revision / Version		0100				Datum Date		Name		Benennung Title	
Name				23.01.2019				Roller plan Isomat 4/5			
		gez. drawn		Finkemeyer, C.		Schüco ASS 50 Sonder					
		gepr. checked		Winkler, A.							
		ges. seen		Nienhäuser, R.							
						Zeichn.-Nr. Drawing No.		519625 RP 1000			
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for			