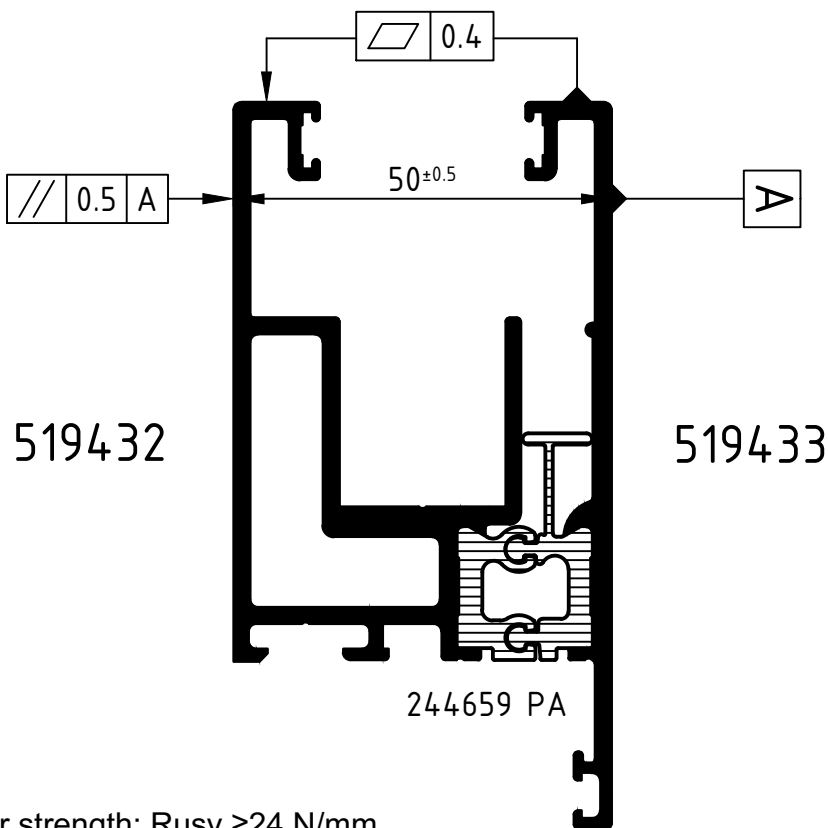
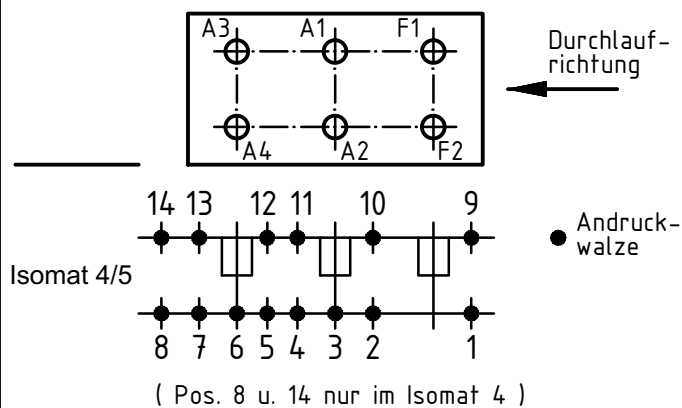
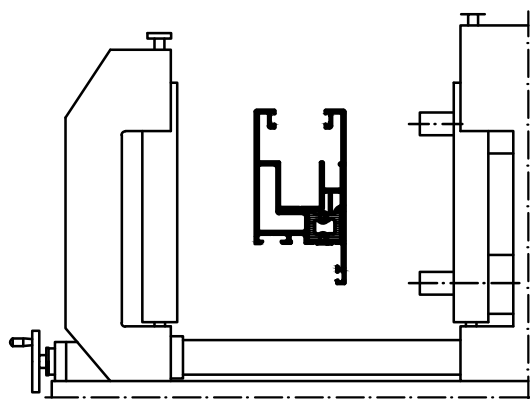




Reduced shear strength: $R_{sv} \geq 24 \text{ N/mm}$

Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual



					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories					
		Stck. Qty.	Art.-Nr. Art.-No. für Isomat 5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)		R1	2	296229 (5.5 mm)			
A1	1	282340	282340									
A2	1	282327	282327		R1/A2							
A3	1	282340	282340									
A4	1	282328	282327		R1/A4							
F1	1	282340										
F2	1	282329										
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:				
				mech. polished		-						
				uml. total				Maßstab Scale				
Paßmaße Close tol.		Abmaße Std. tolerance				1 : 1		Gewicht Weight				
Original / Änderung Revision / Version			0100		Datum Date		Name		Werkstoff Material			
Name					23.01.2019				Benennung Title			
			gez. drawn		Finkemeyer, C.		Roller plan Isomat 4/5		Schüco ASS 50		Sonder	
			gepr. checked		Winkler, A.							
			ges. seen		Nienhüser, R.							
							Zeichn.-Nr. Drawing No.		519629 RP 1000			
							EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for			

SCHÜCO