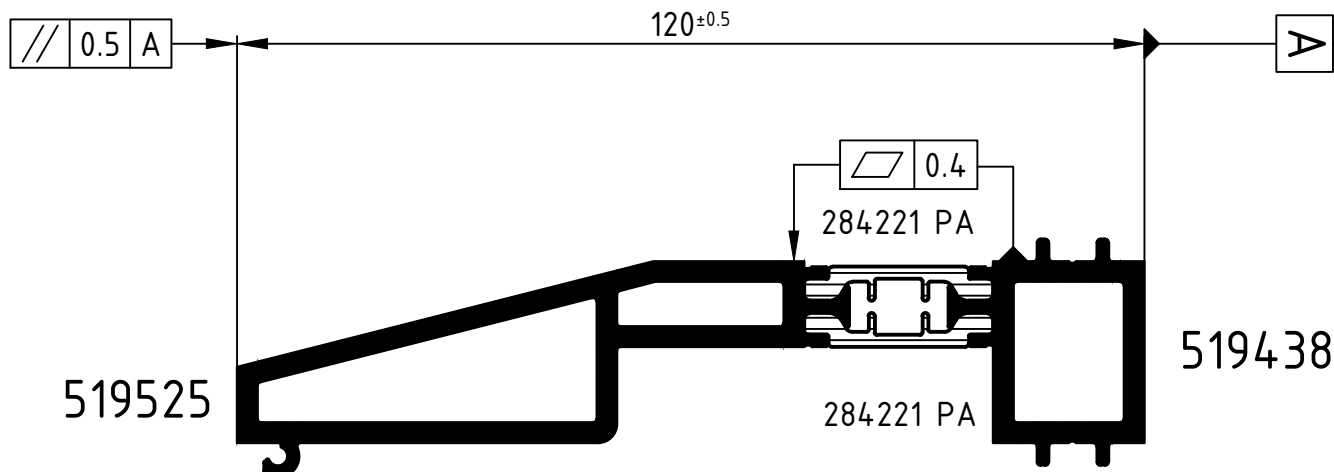
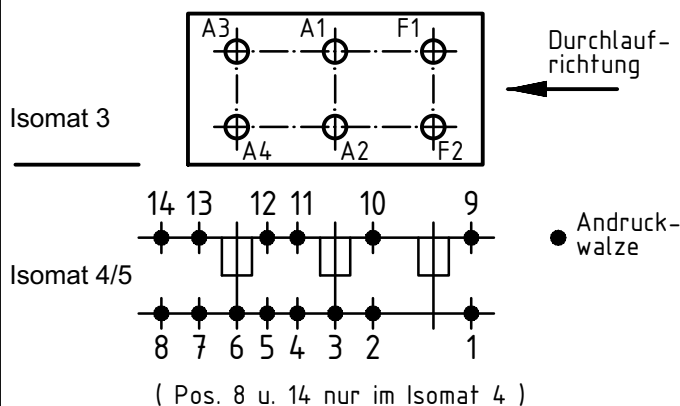
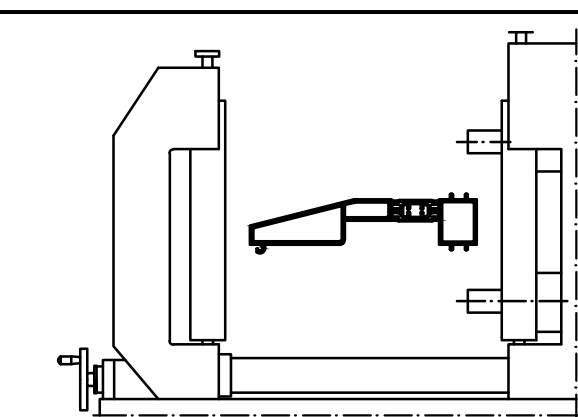




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual



	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories	
A1	1	282473 B	282473 B	R1/A1/R2	R1	6	282821 (20.0 mm)
A2	1	282473 B	282473 B	R1/A2/R2	R2	6	296210 (10.0 mm)
A3	1	282474 B	282473 B	R1/A3/R2			
A4	1	282474 B	282473 B	R1/A4/R2			
F1	1	282472 B		R1/F1/R2			
F2	1	282472 B		R1/F2/R2			
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU	
				mech. polished		Info-Plan:	
				uml. total		Maßstab Scale	
						1 : 1	
						Gewicht Weight	
		Paßmaße Close tol.		Abmaße Std. tolerance		Werkstoff Material	
Original / Änderung Revision / Version		0100		Datum Date		Benennung Title	
Name				23.01.2019		Roller plan Isomat 3/4/5	
		gez. drawn		Finkemeyer, C.		Schüco ASS 50	
		gepr. checked		Winkler, A.		IsoModul	
		ges. seen		Nienhüser, R.		519630 RP 1000	
						Zeichn.-Nr. Drawing No.	
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature	
						Ersatz für Replacement for	