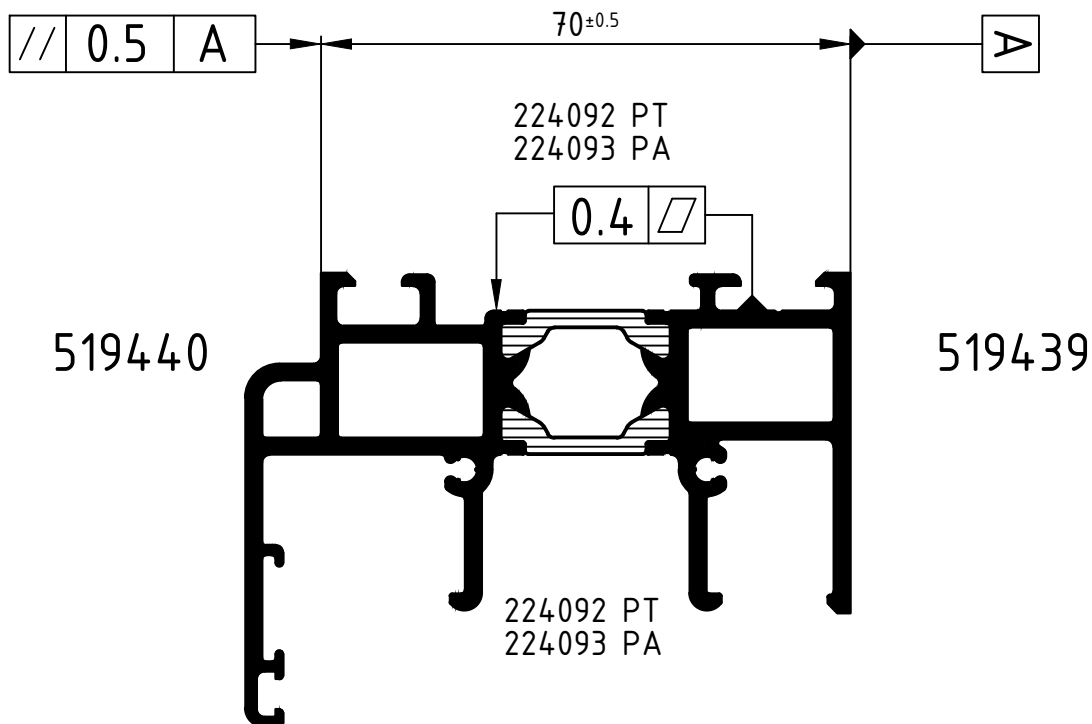
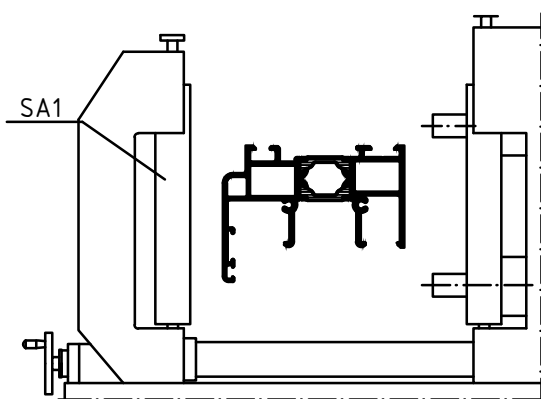




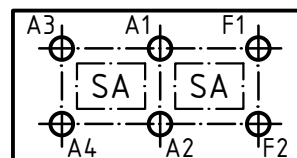
Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual



Position

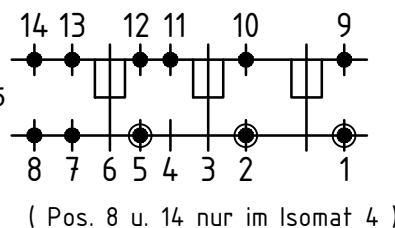
SA-Rollen

Isomat 3



Durchlauf-
richtung

Isomat 4/5



● Andruck-
walze

● Seitliche
Andruck-
rolle

(Pos. 8 u. 14 nur im Isomat 4)

					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories		
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)					
A1	1	280696 B	280696 B	R1/R2/A1/R3	R1	6	296448 (8.0 mm)		
A2	1	280696 B	280696 B	R1/R2/A2/R3	R2	6	296211 (15.7 mm)		
A3	1	280697 B	280696 B	R1/R2/A3/R3	R3	6	280751 (9.0 mm)		
A4	1	280697 B	280696 B	R1/R2/A4/R3	SA1	3	299625*		
F1	1	280695 B		R1/R2/F1/R3			*Isomat 3: 2		
F2	1	280695 B		R1/R2/F2/R3					
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
				mech. polished	-	Maßstab Scale		Gewicht Weight	
				uml. total		1 : 1			
Paßmaße Close tol.	Abmaße Std. tolerance					Werkstoff Material			
Original / Änderung Revision / Version		0100		Datum Date	Name	Benennung Title			
Name				23.01.2019		Roller plan Isomat 3/4/5			
		gez. drawn	Finkemeyer, C.			Schüco ASS 70 FD IsoModul			
		gepr. checked	Winkler, A.						
		ges. seen	Nienhüser, R.						
					Zeichn.-Nr. Drawing No.		519631 RP 1000		
					EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for		