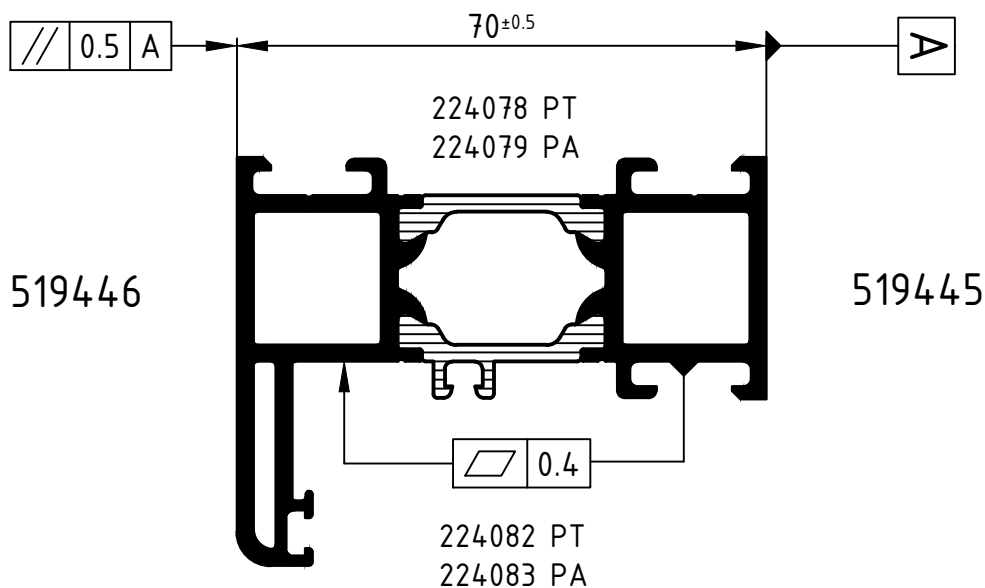
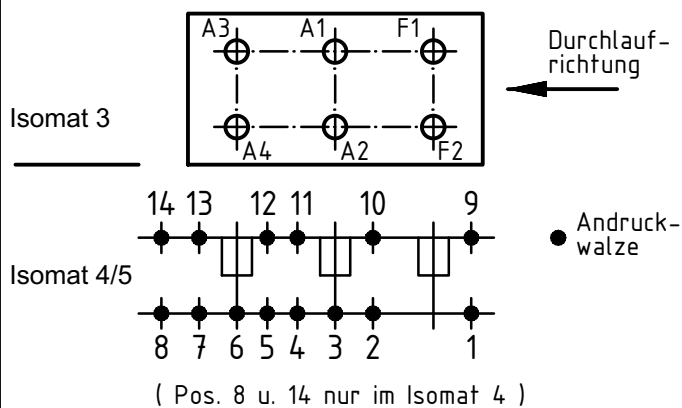
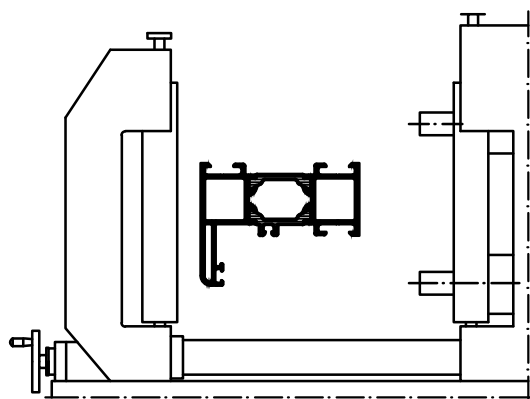




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual



		Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories
		A1	1	280699 B	280699 B	R1/R2/A1/R3	R1 6 296229 (5.5 mm)
		A2	1	280699 B	280699 B	R1/R2/A2/R3	R2 6 296211 (15.7 mm)
		A3	1	280700 B	280699 B	R1/R2/A3/R3	R3 6 280749 (7.0 mm)
		A4	1	280700 B	280699 B	R1/R2/A4/R3	
		F1	1	280698 B	280698 B	R1/R2/F1/R3	
		F2	1	280698 B	280698 B	R1/R2/F2/R3	
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU	
				mech. polished		Info-Plan:	
				uml. total		Maßstab Scale	
						1 : 1	
						Gewicht Weight	
		Paßmaße Close tol.		Abmaße Std. tolerance		Werkstoff Material	
		Original / Änderung Revision / Version		Datum Date		Benennung Title	
		0100		23.01.2019		Roller plan	
						Isomat 3/4/5	
						Schüco ASS 70 FD	
						IsoModul	
						519635 RP 1000	
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature	
						Ersatz für Replacement for	