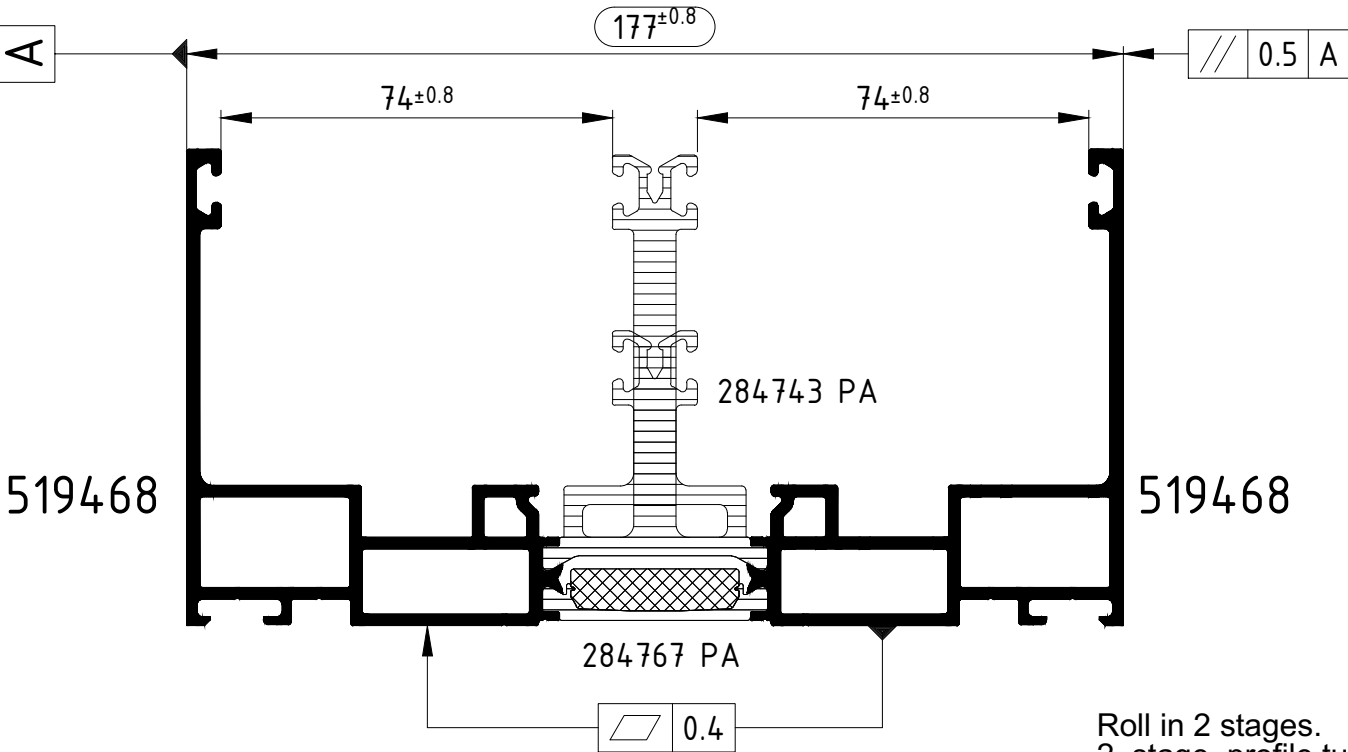
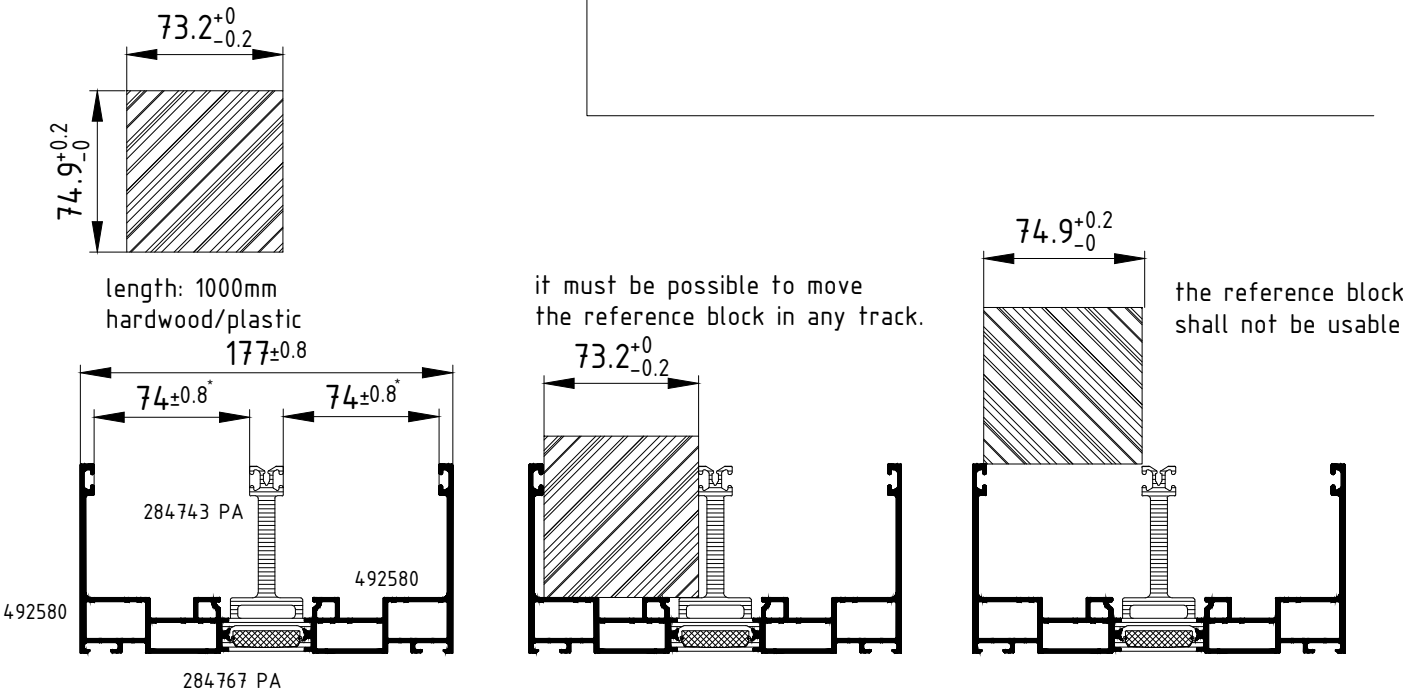


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Dimensional check:
1 piece reference block (in-house production)

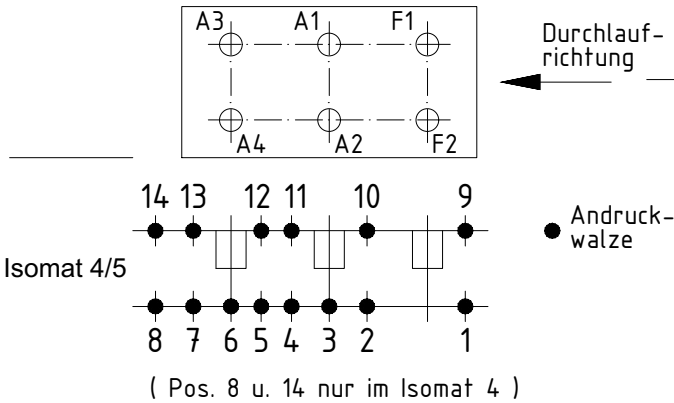
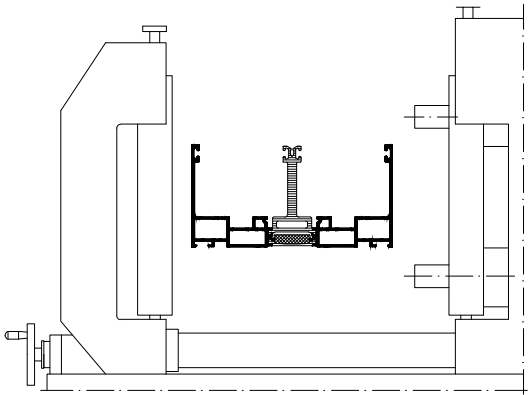


* +/- 1mm to 200mm from the profile ends, further tolerances and specifications see drawing 519643 PV 0000



Roll in 2 stages.
2. stage, profile turn of 180° on the transverse axis

Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this
Aufmerksamkeit: roller plan. Please note the examination advices of the current roller manual



	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories
A1	1	264031	264031			
A2	1	264034	264034			
A3	1	264032	264031			
A4	1	264035	264034			
F1	1	264028				
F2	1	264033				
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference	VP PU	
				mech. polished	Info-Plan:	
				uml. total	Maßstab Scale	
					1 : 1	
					Gewicht Weight	
					Werkstoff Material	
					Benennung Title	
					Roller plan	
					Isomat 4/5	
					Schüco ASE 67 PD	
					519643 RP 0000	
					Zeichn.-Nr. Drawing No.	
					EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature	
					Ersatz für Replacement for	