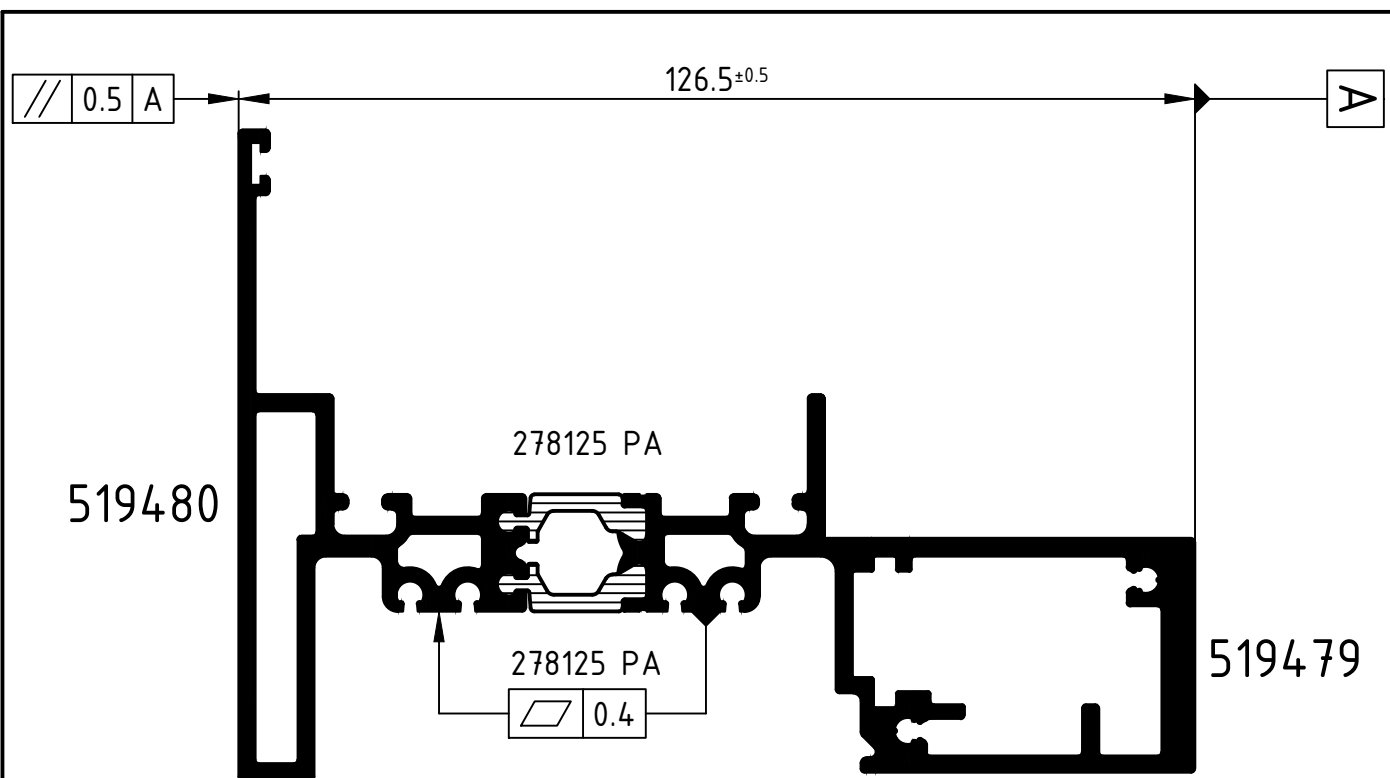
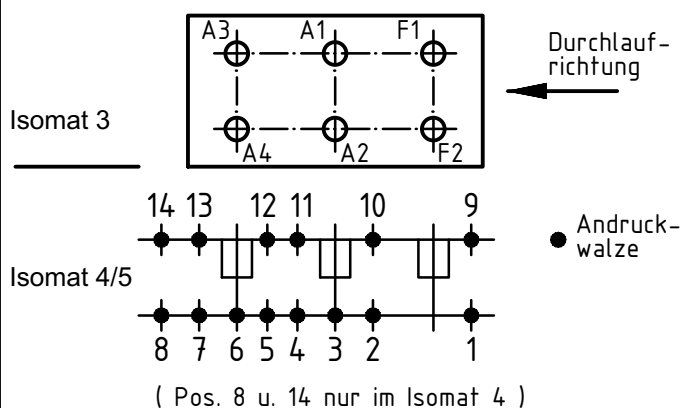
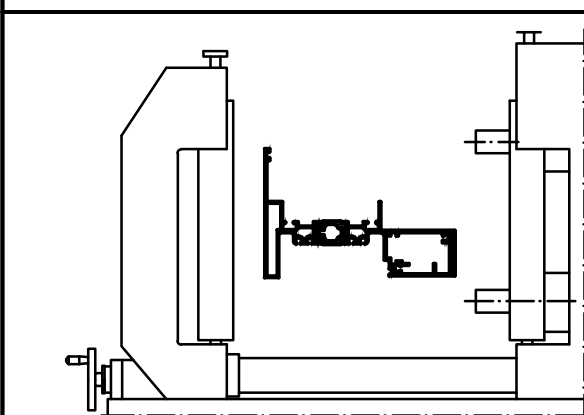




Assemble F1 with art.-no. in the direction of the machine.

Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual
Attention:



						Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	5	299293 (3.0 mm)
A1	1	289701	289701	R1/R2/A1	R2	5	296210 (10.0 mm)
A2	1	289701	289701	R1/R2/A2	R3	1	283219 (12.5 mm)
A3	1	289702	289701	R1/R2/A3			
A4	1	289702	289701	R1/R2/A4			
F1	1	264059		R1/R2/R3/F1			
F2	1	264084					

Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU	Info-Plan:
		mech. polished -		Maßstab Scale 1 : 1	Gewicht Weight
Paßmaße Close tol.		Abmaße Std. tolerance		Werkstoff Material	
Original / Änderung Revision / Version 0100		Datum Date 24.01.2019		Benennung Title	
Name		Finkemeyer, C.		Roller plan	
		Winkler, A.		Isomat 3/4/5	
		Nienhüser, R.		519647 RP 1000	
		SCHÜCO		EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature	
				Ersatz für Replacement for	