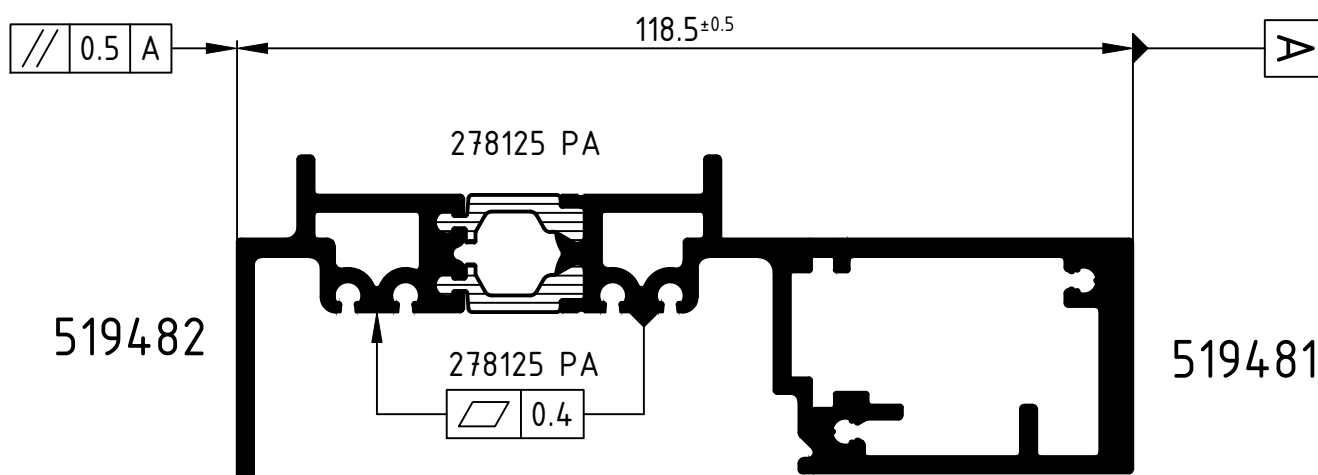
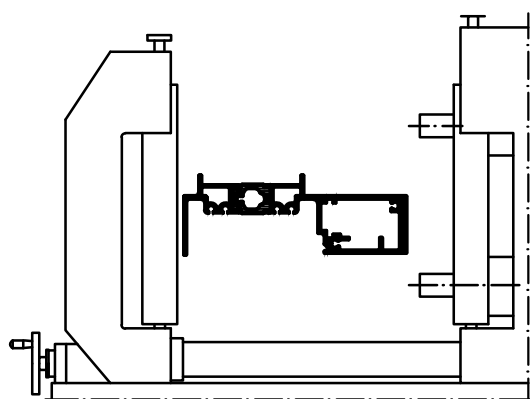


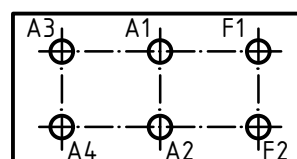


Assemble F1 with art.-no. in the direction of the machine.

Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual

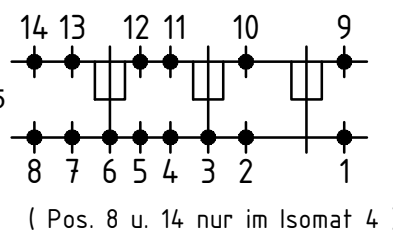


Isomat 3



Durchlauf-
richtung

Isomat 4/5



					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)				
A1	1	289701	289701	R1/R2/A1	R1	5	299293 (3.0 mm)	
A2	1	289701	289701	R1/R2/A2	R2	5	296210 (10.0 mm)	
A3	1	289702	289701	R1/R2/A3	R3	1	283219 (12.5 mm)	
A4	1	289702	289701	R1/R2/A4				
F1	1	264059		R1/R2/R3/F1				
F2	1	264084						

		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:			
				mech. polished		-		Maßstab Scale 1 : 1		Gewicht Weight	
				uml. total							
Paßmaße Close tol.				Abmaße Std. tolerance							
Original / Änderung Revision / Version 0100				Datum Date		Name		Werkstoff Material			
Name				25.01.2019				Benennung Title			
				gez. drawn		Finkemeyer, C.		Roller plan Isomat 3/4/5			
				gepr. checked		Winkler, A.					
				ges. seen		Nienhüser, R.					
				SCHÜCO				Zeichn.-Nr. Drawing No.			
								519648 RP 1000			
								EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature			
								Ersatz für Replacement for			

SCHÜCO