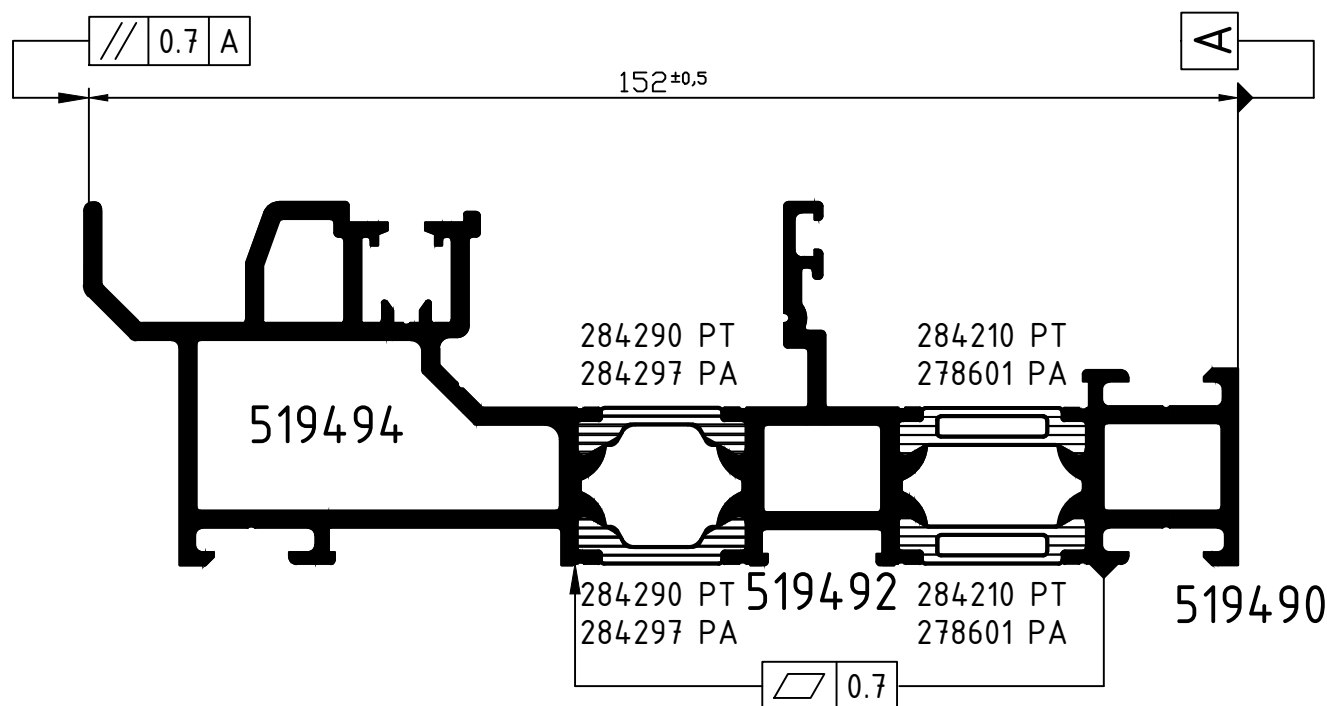
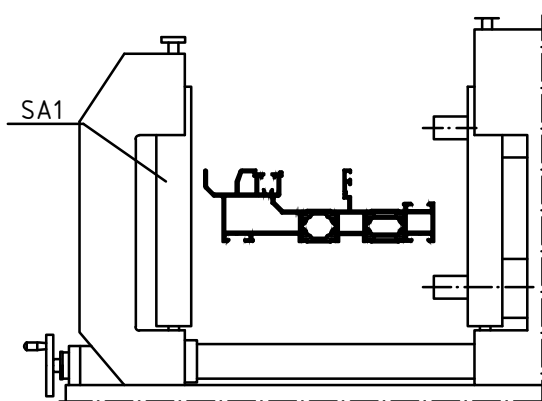




If necessary roll in 2 passes!

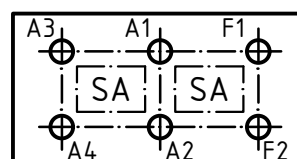
**Achtung:** The result of the rolling process has to be checked on the basis of the reference dimensions in this  
**Attention:** roller plan. Please note the examination advices of the current roller manual



Position

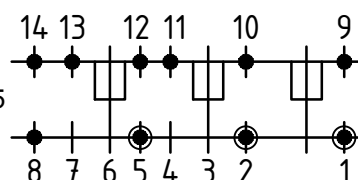
SA-Rollen

Isomat 3



Durchlauf-  
richtung

Isomat 4/5



● Andruck-  
walze

● Seitliche  
Andruck-  
rolle

( Pos. 8 u. 14 nur im Isomat 4 )

|                                           |                          |                                               |                                      |                                                                                 | Stck.<br>Qty. |                       | Art.-Nr. Zubehör<br>Art.-No. Accessories |                            |  |
|-------------------------------------------|--------------------------|-----------------------------------------------|--------------------------------------|---------------------------------------------------------------------------------|---------------|-----------------------|------------------------------------------|----------------------------|--|
|                                           | Stck.<br>Qty.            | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5        | Art.-Nr.<br>Art.-No.<br>für Isomat 4 | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) | SA1           | 3                     | 280109*                                  |                            |  |
|                                           |                          |                                               |                                      |                                                                                 |               |                       | *Isomat 3: 2                             |                            |  |
| A1                                        | 1                        | 289866                                        | 289866                               |                                                                                 |               |                       |                                          |                            |  |
| A2                                        | 1                        | 289866                                        | 289866                               |                                                                                 |               |                       |                                          |                            |  |
| A3                                        | 1                        | 289867                                        | 289866                               |                                                                                 |               |                       |                                          |                            |  |
| A4                                        | 1                        | 289867                                        | 289866                               |                                                                                 |               |                       |                                          |                            |  |
| F1                                        | 1                        | 264045                                        |                                      |                                                                                 |               |                       |                                          |                            |  |
| F2                                        | 1                        | 289865                                        |                                      |                                                                                 |               |                       |                                          |                            |  |
|                                           |                          | Zulässige Abweichung<br>Permissible tolerance |                                      | Oberflächenabwicklung<br>Circumference                                          |               | VP<br>PU              |                                          | Info-Plan:                 |  |
|                                           |                          |                                               |                                      | mech.<br>polished                                                               | —             |                       |                                          |                            |  |
|                                           |                          |                                               |                                      | uml.<br>total                                                                   |               | Maßstab<br>Scale      |                                          | Gewicht<br>Weight          |  |
| Paßmaße<br>Close tol.                     | Abmaße<br>Std. tolerance |                                               |                                      |                                                                                 |               | 1 : 1                 |                                          |                            |  |
| Original / Änderung<br>Revision / Version |                          | 0201                                          |                                      | Datum<br>Date                                                                   | Name          | Werkstoff<br>Material |                                          |                            |  |
| Name                                      |                          |                                               |                                      | 27.03.2020                                                                      |               | Benennung<br>Title    |                                          | Rollenplan<br>Isomat 3/4/5 |  |
| Note text added                           |                          | gez.<br>drawn                                 | Finkemeyer, C.                       |                                                                                 |               |                       | Schüco ASE 60                            |                            |  |
|                                           |                          | gepr.<br>checked                              | Winkler, A.                          |                                                                                 |               |                       |                                          |                            |  |
|                                           |                          | ges.<br>seen                                  | Nienhüser, R.                        |                                                                                 |               |                       |                                          |                            |  |
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