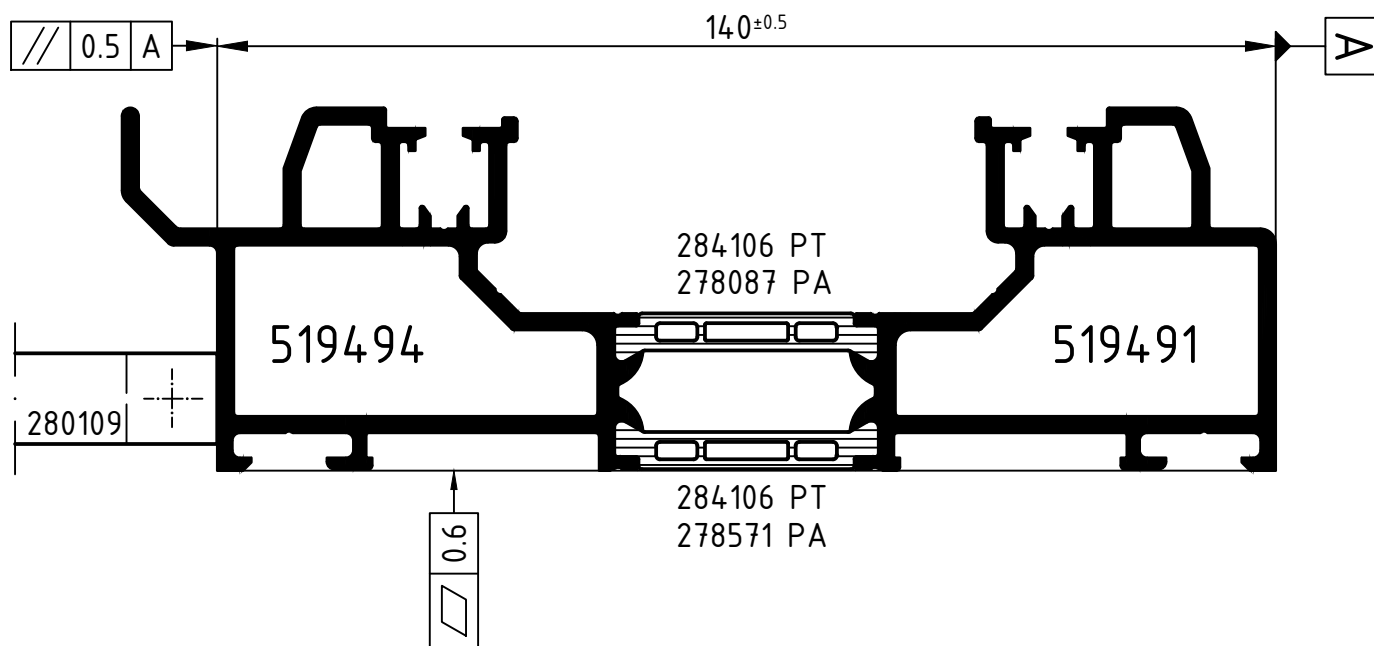
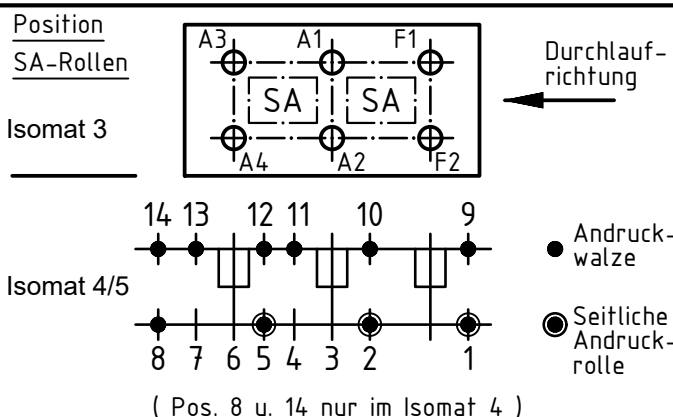
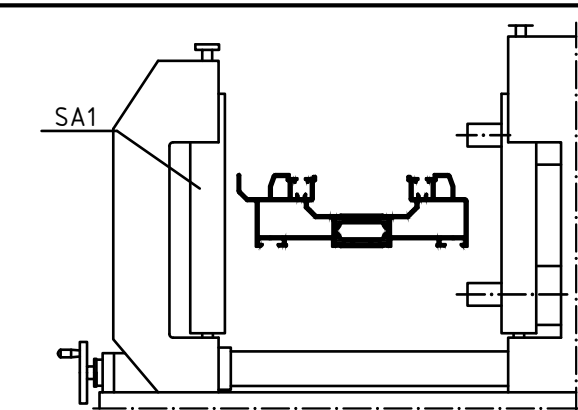




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual



					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories		
Stck. Qty.		Art.-Nr. Art.-No. für Isomat 3/5		Art.-Nr. Art.-No. für Isomat 4		Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)			
A1	1	282615 A		282615 A		R1/R2/A1			
A2	1	282615 A		282615 A		R1/R2/A2			
A3	1	282616 A		282615 A		R1/R2/A3			
A4	1	282616 A		282615 A		R1/R2/A4			
F1	1	282617 A				R1/R2/F1			
F2	1	282617 A				R1/R2/F2			
				Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU	Info-Plan:
						mech. polished —		Maßstab Scale 1 : 1	Gewicht Weight
						uml. total			
Paßmaße Close tol.		Abmaße Std. tolerance						Werkstoff Material	
Original / Änderung Revision / Version 0201						Datum Date		Name	
Name						15.07.2022		Benennung Title	
Article No 278087 in				gez. drawn		Finkemeyer		Roller plan Isomat 3/4/5	
278571 corrected				gepr. checked		Winkler, A.			
				ges. seen		Nienhüser, R.			
								Schüco ASE 60	
								Zeichn.-Nr. Drawing No. 519656 RP 1000	
								EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature	
								Ersatz für Replacement for	