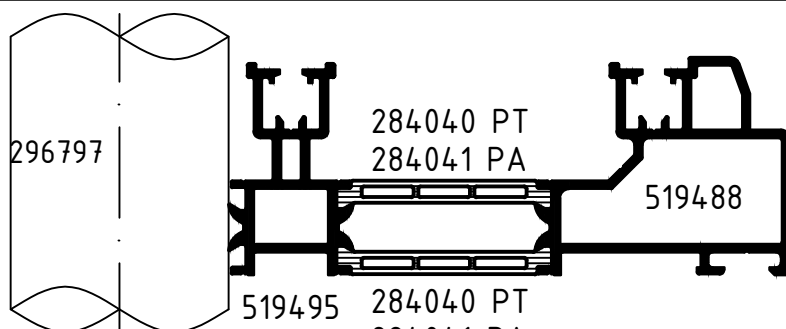
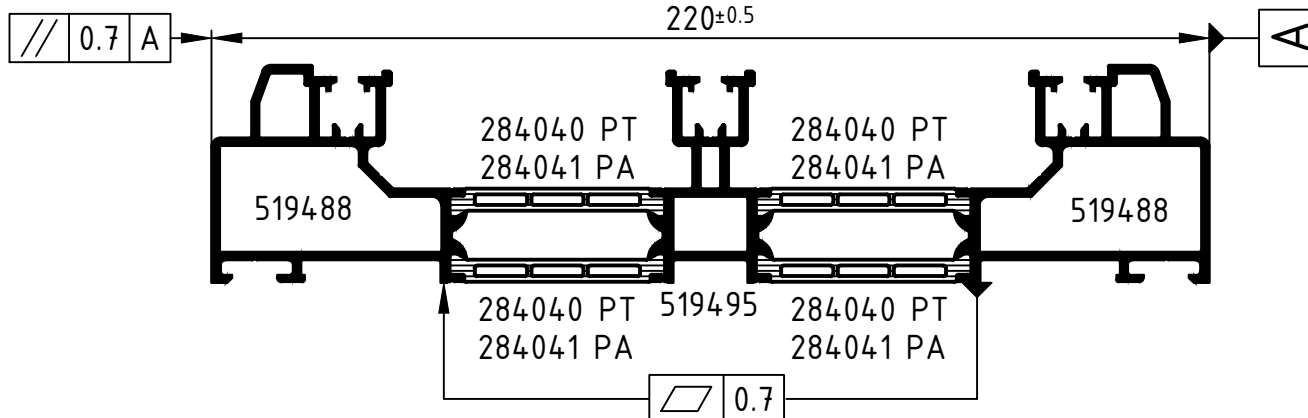


1st stage

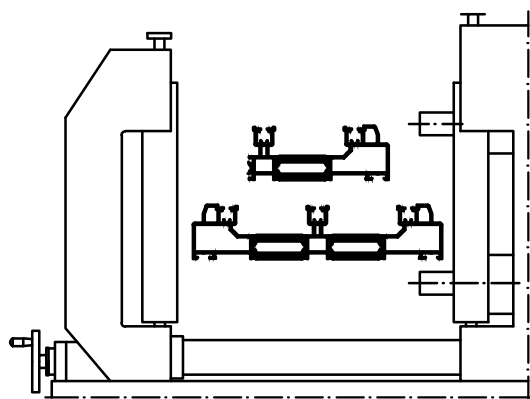


2nd stage

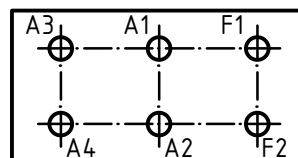


Roll in two stages! 1st stage: Vertical support rollers 1, 3 and 5 made of aluminium (Art.-Nr. 296797). 2nd stage, profile turn of 180° on the transverse axis

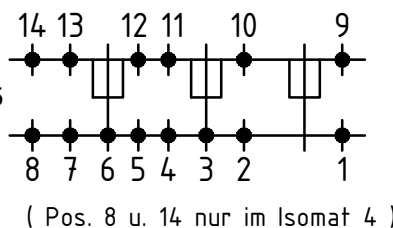
Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual



Isomat 3



Isomat 4/5



					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	6	282821 (20.0 mm)	
	A1	1	282631 A	282631 A	R1/R2/A1			
	A2	1	282631 A	282631 A	R1/R2/A2			
	A3	1	282632 A	282631 A	R1/R2/A3			
	A4	1	282632 A	282631 A	R1/R2/A4			
	F1	1	282633 A		R1/R2/F1			
	F2	1	282633 A		R1/R2/F2			
			Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU	
					mech. polished		—	
					uml. total			
	Paßmaße Close tol.	Abmaße Std. tolerance					Maßstab Scale	
							1 : 1	
							Werkstoff Material	
	Original / Änderung Revision / Version	0100		Datum Date	Name	Benennung Title		
	Name			25.01.2019		Roller plan Isomat 3/4/5		
			gez. drawn		Finkemeyer, C.	Schüco ASE 60		
			gepr. checked		Winkler, A.			
			ges. seen		Nienhüser, R.			
						519657 RP 1000		
						Zeichn.-Nr. Drawing No.		
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		
						Ersatz für Replacement for		