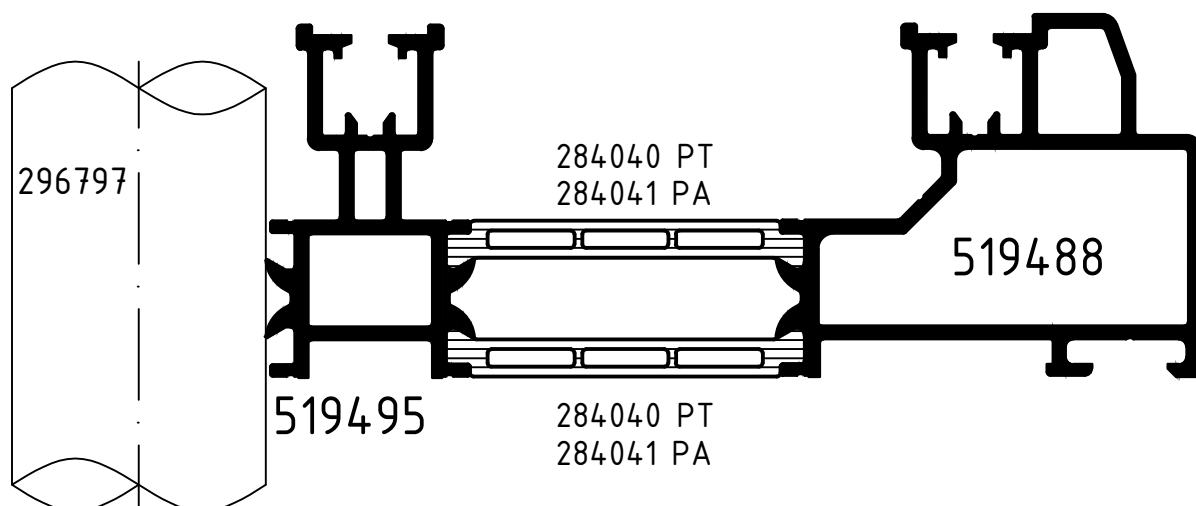
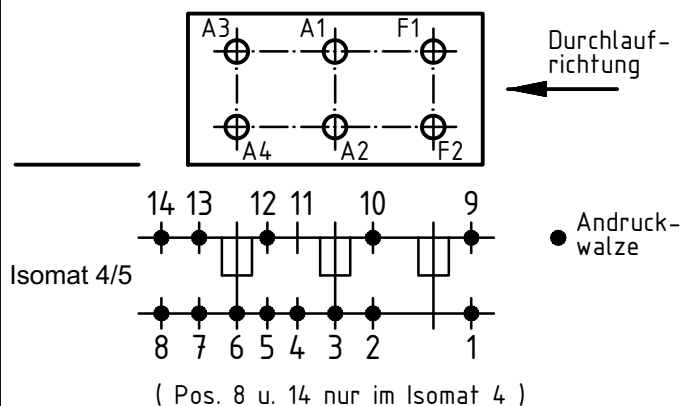
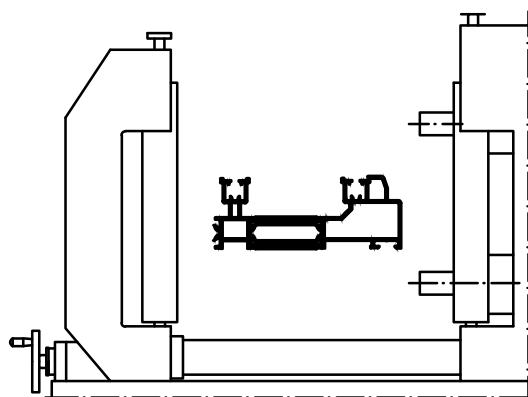




Vertical support rollers 1, 3 and 5 made of aluminium (Art.-Nr. 296797)
Roll in two stages! 1st stage (2nd stage see 519658 RP 1100).

Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this
Attention: roller plan. Please note the examination advices of the current roller manual



					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	6	282821 (20.0 mm)	
	R2	6					280752 (Adapter)	
A1	1	282631 A	282631 A	R1/R2/A1				
A2	1	282631 A	282631 A	R1/R2/A2				
A3	1	282632 A	282631 A	R1/R2/A3				
A4	1	282632 A	282631 A	R1/R2/A4				
F1	1	282633 A		R1/R2/F1				
F2	1	282633 A		R1/R2/F2				

		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
				mech. polished		—			
				uml. total				Maßstab Scale	
Paßmaße Close tol.		Abmaße Std. tolerance				1 : 1		Gewicht Weight	
Original / Änderung Revision / Version				Datum Date		Werkstoff Material			
0100									
Name				25.01.2019		Benennung Title		Roller plan	
				gez. drawn		Finkemeyer, C.		Isomat 4/5	
				gepr. checked		Winkler, A.			
				ges. seen		Nienhüser, R.		Schüco ASE 60	