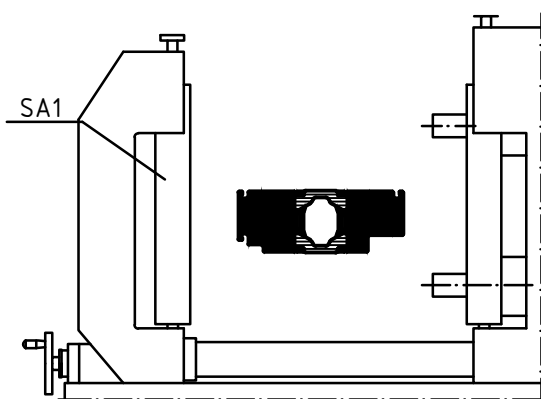
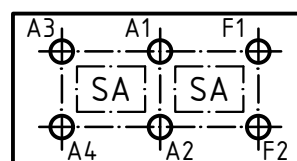


**Achtung:** The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual

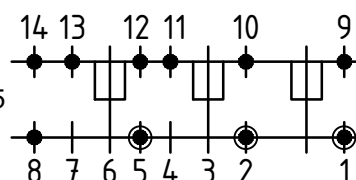


### Isomat 3



Durchlauf-  
richtung

Isomat 4/5



- Andruck-  
walze

○ Seitliche Andruck-rolle

( Pos. 8 u. 14 nur im Isomat 4 )

|                                           |               |                                               |                                      |                                                                                 | Stck.<br>Qty. |                                                                                         | Art.-Nr. Zubehör<br>Art.-No. Accessories |                                  |  |
|-------------------------------------------|---------------|-----------------------------------------------|--------------------------------------|---------------------------------------------------------------------------------|---------------|-----------------------------------------------------------------------------------------|------------------------------------------|----------------------------------|--|
|                                           | Stck.<br>Qty. | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5        | Art.-Nr.<br>Art.-No.<br>für Isomat 4 | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) |               |                                                                                         |                                          |                                  |  |
| A1                                        | 1             | 280693 B                                      | 280693 B                             | R1/R2/R3/A1/R4                                                                  | R1            | 6                                                                                       | 296207 ( 4.0 mm)                         |                                  |  |
| A2                                        | 1             | 280693 B                                      | 280693 B                             | R1/R2/R3/A2/R4                                                                  | R2            | 6                                                                                       | 296565 ( 4.8 mm)                         |                                  |  |
| A3                                        | 1             | 280694 B                                      | 280693 B                             | R1/R2/R3/A3/R4                                                                  | R3            | 6                                                                                       | 296210 (10.0 mm)                         |                                  |  |
| A4                                        | 1             | 280694 B                                      | 280693 B                             | R1/R2/R3/A4/R4                                                                  | R4            | 6                                                                                       | 282821 (20.0 mm)                         |                                  |  |
| F1                                        | 1             | 280692 B                                      |                                      | R1/R2/R3/F1/R4                                                                  | SA1           | 3                                                                                       | 280109*                                  |                                  |  |
| F2                                        | 1             | 280692 B                                      |                                      | R1/R2/R3/F2/R4                                                                  |               |                                                                                         | *Isomat 3: 2                             |                                  |  |
|                                           |               | Zulässige Abweichung<br>Permissible tolerance |                                      | Oberflächenabwicklung<br>Circumference                                          |               | VP<br>PU                                                                                |                                          | Info-Plan:                       |  |
|                                           |               |                                               |                                      | mech.<br>polished                                                               |               | -                                                                                       |                                          |                                  |  |
|                                           |               |                                               |                                      | uml.<br>total                                                                   |               |                                                                                         |                                          | Maßstab<br>Scale<br>1 : 1        |  |
| Paßmaße<br>Close tol.                     |               | Abmaße<br>Std. tolerance                      |                                      |                                                                                 |               | Werkstoff<br>Material                                                                   |                                          | Gewicht<br>Weight                |  |
| Original / Änderung<br>Revision / Version |               | 0100                                          |                                      | Datum<br>Date                                                                   |               | Name                                                                                    |                                          | Benennung<br>Title               |  |
| Name                                      |               |                                               |                                      | 28.01.2019                                                                      |               |                                                                                         |                                          | Roller plan<br>Isomat 3/4/5      |  |
|                                           |               | gez.<br>drawn                                 |                                      | Finkemeyer, C.                                                                  |               | Schüco ASE 60                                                                           |                                          |                                  |  |
|                                           |               | gepr.<br>checked                              |                                      | Winkler, A.                                                                     |               |                                                                                         |                                          |                                  |  |
|                                           |               | ges.<br>seen                                  |                                      | Nienhäuser, R.                                                                  |               |                                                                                         |                                          |                                  |  |
|                                           |               | <b>SCHÜCO</b>                                 |                                      |                                                                                 |               | Zeichn.-Nr.<br>Drawing No.                                                              |                                          | 519669 RP 1000                   |  |
|                                           |               |                                               |                                      |                                                                                 |               | EDV erstellt<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature |                                          | Ersatz für<br>Replacement<br>for |  |
|                                           |               |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |  |
|                                           |               |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |  |
|                                           |               |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |  |