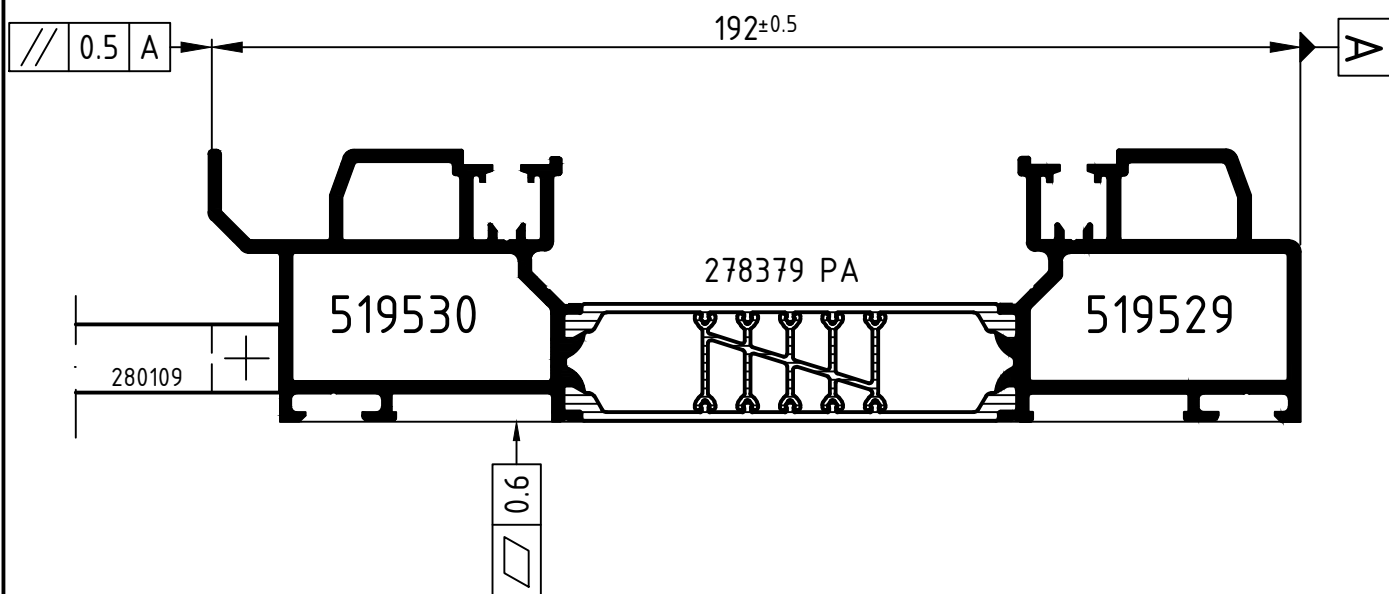
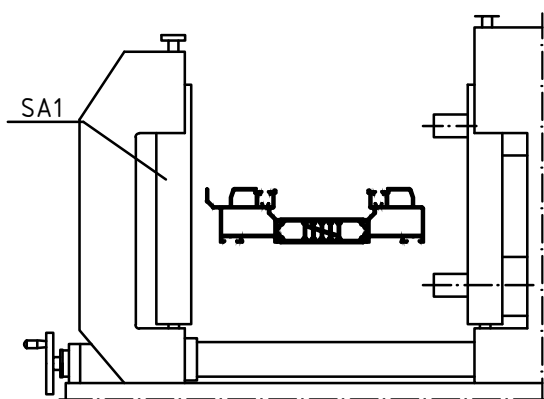


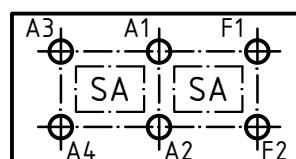


Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual
Attention: It is impossible to colour coat or anodize after rolling - even with PA-isolators!



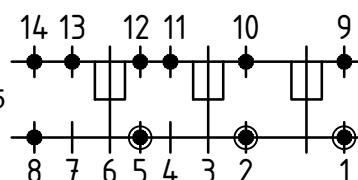
Position

SA-Rollen



Durchlauf-
richtung

Isomat 4/5



● Andruck-
walze

● Seitliche
Andruck-
rolle

(Pos. 8 u. 14 nur im Isomat 4)

				Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories		
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	SA1	3	280109
A1	1	289863	289863				
A2	1	289863	289863				
A3	1	289864	289863				
A4	1	289864	289863				
F1	1	289862					
F2	1	289862					
		Zulässige Abweichung Permissible tolerance	Oberflächenabwicklung Circumference	VP PU		Info-Plan:	
			mech. polished	—			
			uml. total		Maßstab Scale	1 : 1	Gewicht Weight
Paßmaße Close tol.	Abmaße Std. tolerance				Werkstoff Material		
Original / Änderung Revision / Version	0100		Datum Date	Name		Benennung Title	
Name		28.01.2019				Roller plan Isomat 4/5 Schüco ASE 80.HI	
		gez. drawn	Finkemeyer, C.				
		gepr. checked	Winkler, A.				
		ges. seen	Nienhüser, R.				

SCHÜCO