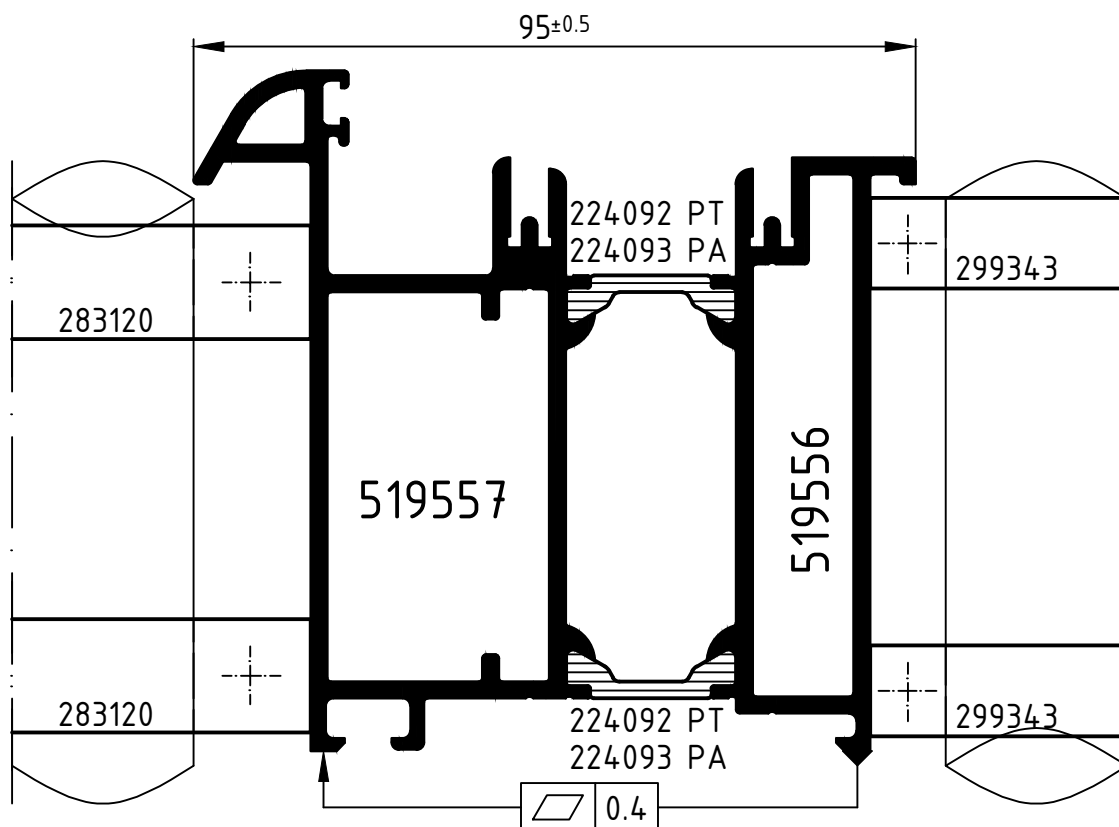
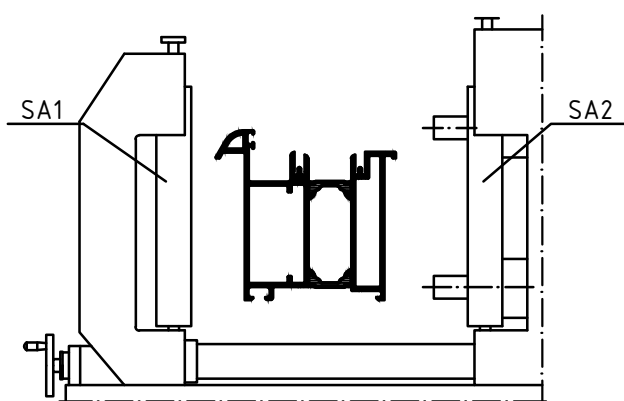




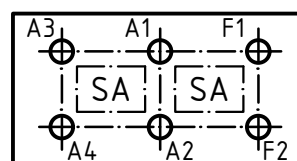
Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual
Attention:



Position

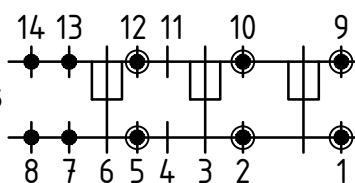
SA-Rollen

Isomat 3



Durchlauf-
richtung

Isomat 4/5



● Andruck-
walze

● Seitliche
Andruck-
rolle

(Pos. 8 u. 14 nur im Isomat 4)

					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)					
A1	1	280696 A	280696 A		R1/R2/A1	R1	6	280741 (5.3 mm)
A2	1	280696 A	280696 A		R1/R2/A2	R2	6	280750 (Adapter)
A3	1	280697 A	280696 A		R1/R2/A3	SA1	6	283120*
A4	1	280697 A	280696 A		R1/R2/A4	SA2	6	299343*
F1	1	280695 A			R1/R2/F1			*Isomat 3: 4
F2	1	280695 A			R1/R2/F2			

		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
				mech. polished		—			
				uml. total				Maßstab Scale	
								1 : 1	
Paßmaße Close tol.		Abmaße Std. tolerance				Werkstoff Material		Gewicht Weight	
Original / Änderung Revision / Version		0100		Datum Date		Name		Benennung Title	
Name				03.05.2019				Roller plan Isomat 3/4/5	
		gez. drawn		Finkemeyer, C.				Schüco ASS 70 FD	
		gepr. checked		Winkler, A.					
		ges. seen		Nienhüser, R.					

SCHÜCO