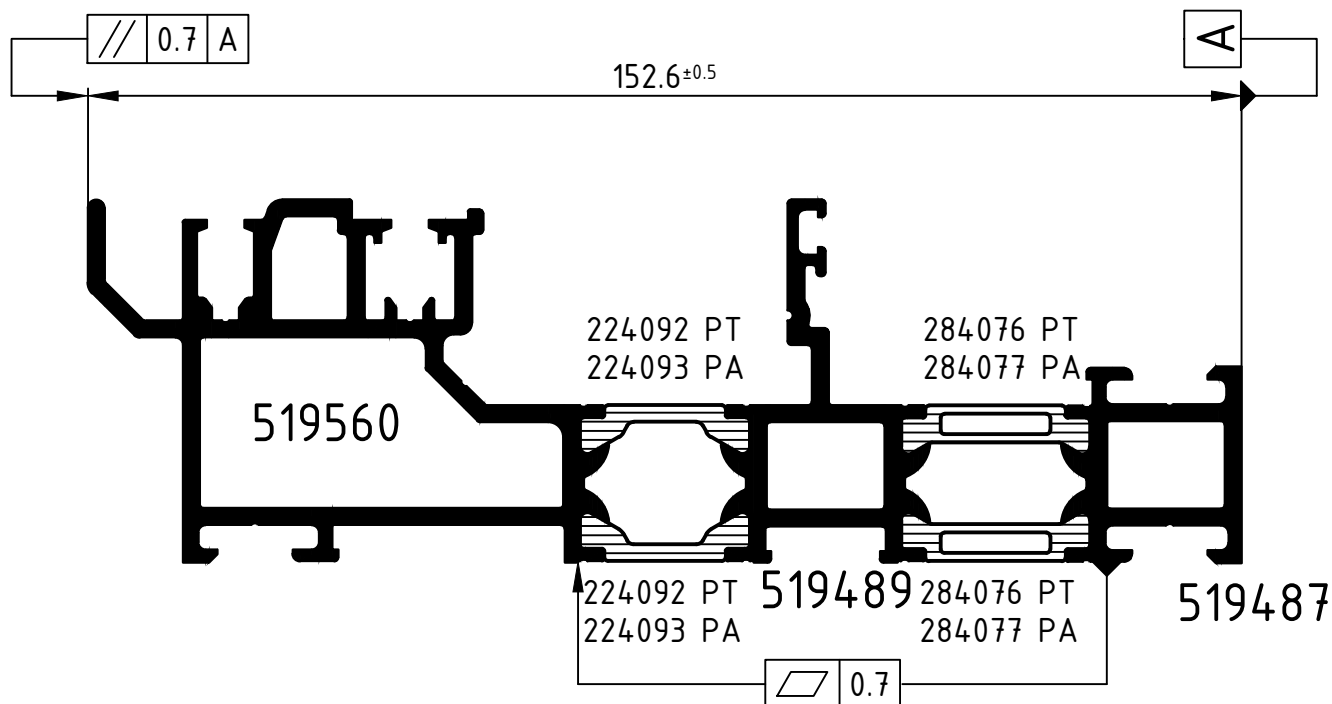
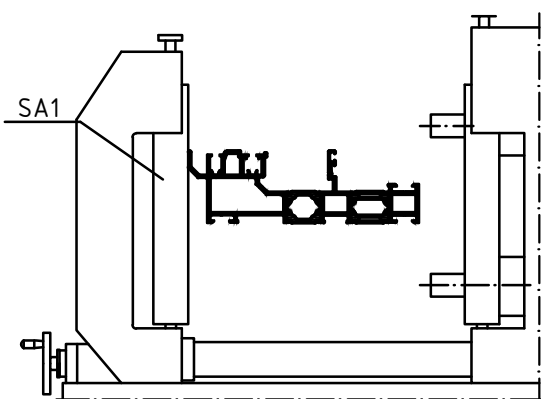




If necessary roll in 2 passes!

Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual

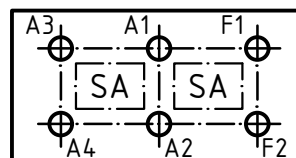


Position

SA-Rollen

Isomat 3

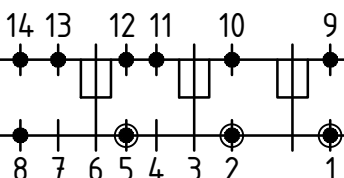
Isomat 4/5



Durchlauf-
richtung

● Andruck-
walze

● Seitliche
Andruck-
rolle



(Pos. 8 u. 14 nur im Isomat 4)

					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories		
		Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)		SA1	3	280109*
A1		1	289866	289866					*Isomat 3: 2
A2		1	289866	289866					
A3		1	289867	289866					
A4		1	289867	289866					
F1		1	264045						
F2		1	289865						
			Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:
					mech. polished		—		
					uml. total				
Paßmaße Close tol.		Abmaße Std. tolerance				Maßstab Scale		Gewicht Weight	
Original / Änderung Revision / Version		0201		Datum Date		Name		Werkstoff Material	
Name				27.03.2020				Benennung Title	
Note text added		gez. drawn		Finkemeyer, C.				Rollenplan Isomat 3/4/5	
		gepr. checked		Winkler, A.					
		ges. seen		Nienhüser, R.				Schüco ASE 60	