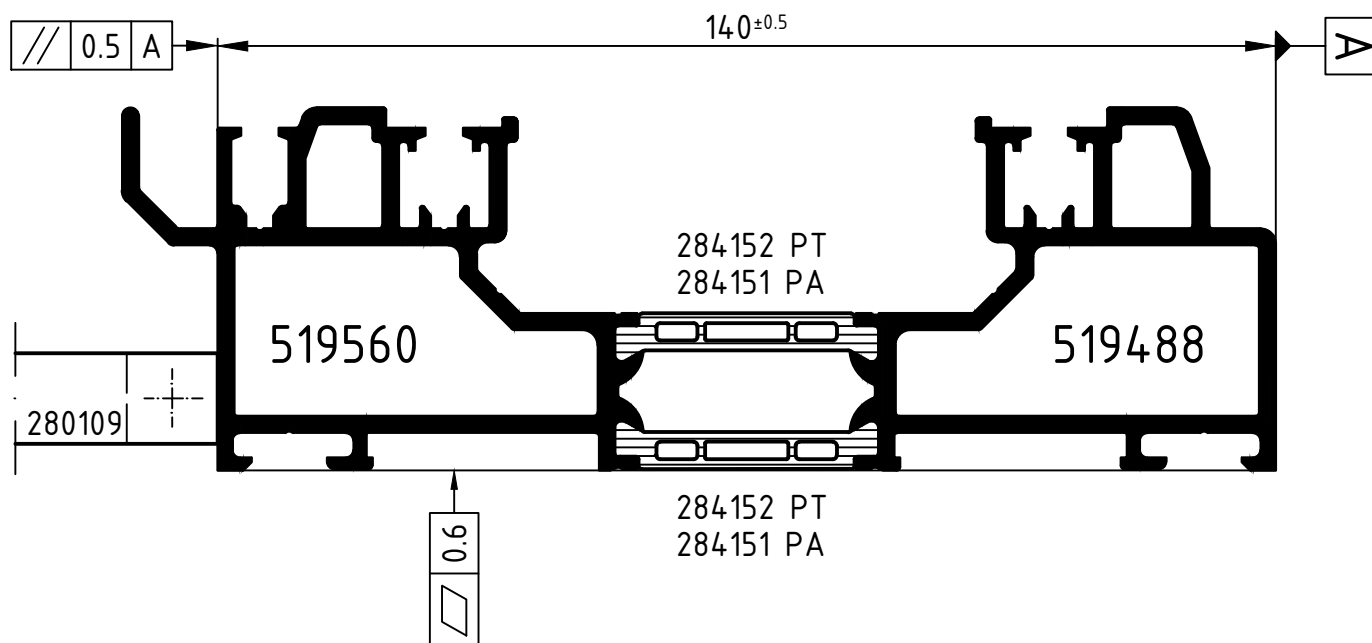
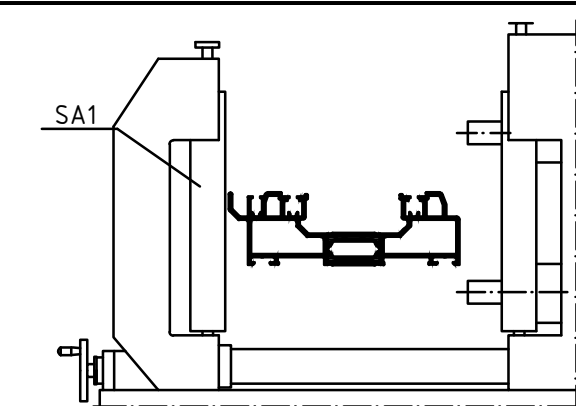




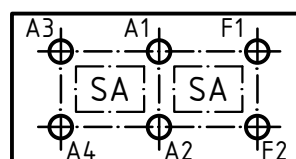
Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual



Position

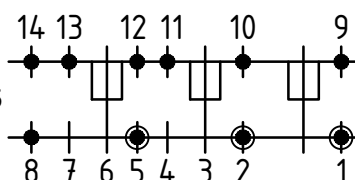
SA-Rollen

Isomat 3



Durchlauf-
richtung

Isomat 4/5



● Andruck-
walze

● Seitliche
Andruck-
rolle

(Pos. 8 u. 14 nur im Isomat 4)

					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories		
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	6	282821 (20.0 mm)		
A1	1	282615 A	282615 A	R1/R2/A1	R2	6	280752 (Adapter)		
A2	1	282615 A	282615 A	R1/R2/A2	SA1	3	280109*		
A3	1	282616 A	282615 A	R1/R2/A3			*Isomat 3: 2		
A4	1	282616 A	282615 A	R1/R2/A4					
F1	1	282617 A		R1/R2/F1					
F2	1	282617 A		R1/R2/F2					
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
				mech. polished	—				
				uml. total		Maßstab Scale		Gewicht Weight	
Paßmaße Close tol.	Abmaße Std. tolerance					1 : 1			
Original / Änderung Revision / Version	0100		Datum Date	Name	Werkstoff Material				
Name		06.05.2019		Benennung Title	Roller plan Isomat 3/4/5				
	gez. drawn	Finkemeyer, C.			Schüco ASE 60				
	gepr. checked	Winkler, A.							
	ges. seen	Nienhüser, R.							