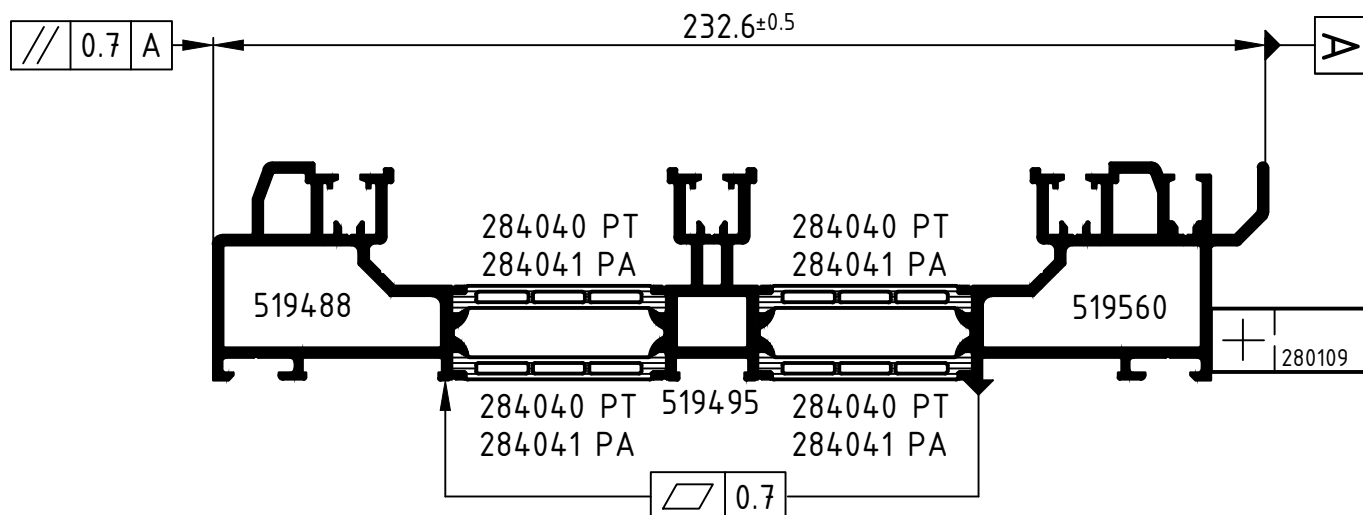
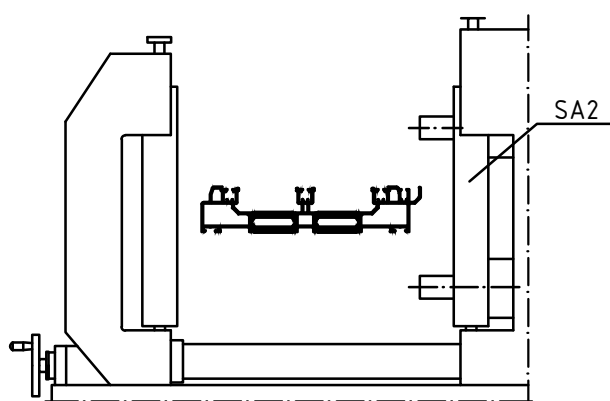




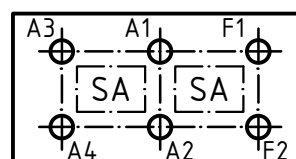
Roll in 2 stages! 2nd stage (1st stage see 494820 RP 1000).

Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this
Attention: roller plan. Please note the examination advices of the current roller manual



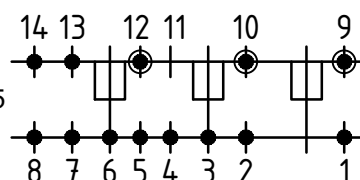
Position

SA-Rollen



Durchlauf-
richtung

Isomat 4/5



● Andruck-
walze

● Seitliche
Andruck-
rolle

(Pos. 8 u. 14 nur im Isomat 4)

					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	6	296207 (4.0 mm)	
A1	1	282631 A	282631 A	R1/R2/R3/A1	R2	6	296565 (4.8 mm)	
A2	1	282631 A	282631 A	R1/R2/R3/A2	R3	6	282695 (Adapter)	
A3	1	282632 A	282631 A	R1/R2/R3/A3	SA2	3	280109	
A4	1	282632 A	282631 A	R1/R2/R3/A4				
F1	1	282633 A		R1/R2/R3/F1				
F2	1	282633 A		R1/R2/R3/F2				

		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
				mech. polished		—			
				uml. total				Maßstab Scale	
								1 : 1	
Paßmaße Close tol.		Abmaße Std. tolerance						Gewicht Weight	
Original / Änderung Revision / Version				0100		Datum Date		Name	
Name						06.05.2019		Benennung Title	
				gez. drawn		Finkemeyer, C.		Roller plan Isomat 4/5	
				gepr. checked		Winkler, A.			
				ges. seen		Nienhüser, R.			
								Schüco ASE 60	

SCHÜCO

Roller plan
Isomat 4/5