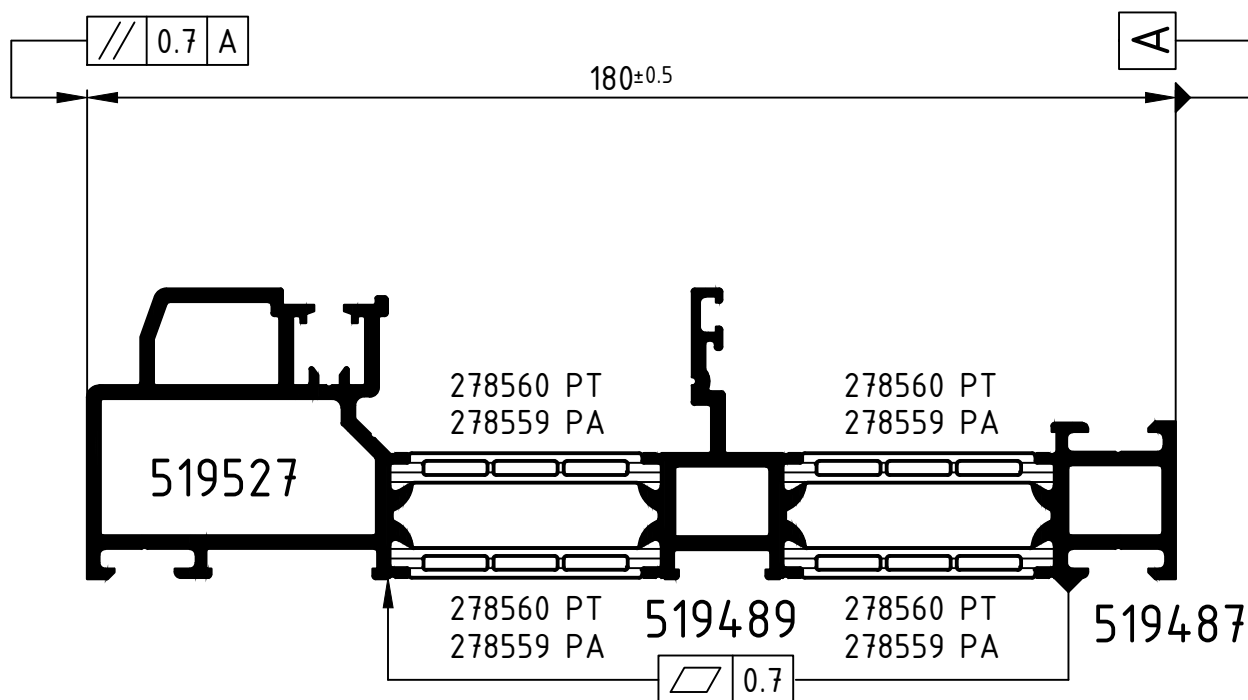
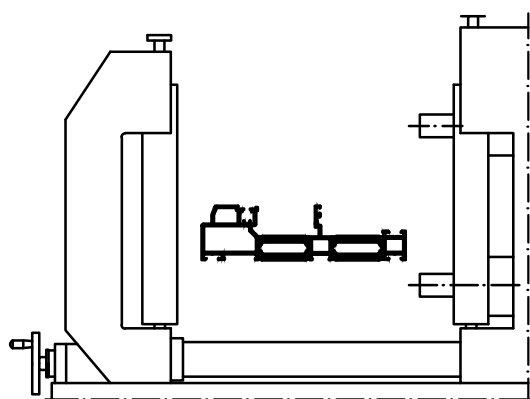


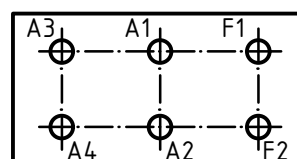


If necessary roll in 2 passes!

Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual
Attention:

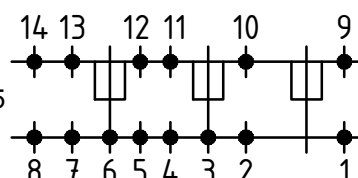


Isomat 3



Durchlauf-
richtung

Isomat 4/5



● Andruck-
walze

(Pos. 8 u. 14 nur im Isomat 4)

					Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories	
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)			
A1	1	289860	289860				
A2	1	289860	289860				
A3	1	289861	289860				
A4	1	289861	289860				
F1	1	289975					
F2	1	289859					
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference	VP PU	Info-Plan:	
				mech. polished	—	Maßstab Scale 1 : 1	
				uml. total			Gewicht Weight
Paßmaße Close tol.				Abmaße Std. tolerance			
Original / Änderung Revision / Version		0201		Datum Date	Name	Werkstoff Material	
Name				26.03.2020		Benennung Title	
Note text added		gez. drawn		Finkemeyer, C.		Rollenplan Isomat 3/4/5 Schüco ASE 80	
		gepr. checked		Winkler, A.			
		ges. seen		Nienhüser, R.			
						Zeichn.-Nr. Drawing No.	
						519679 RP 1000	
				EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature	Ersatz für Replacement for		

SCHÜCO