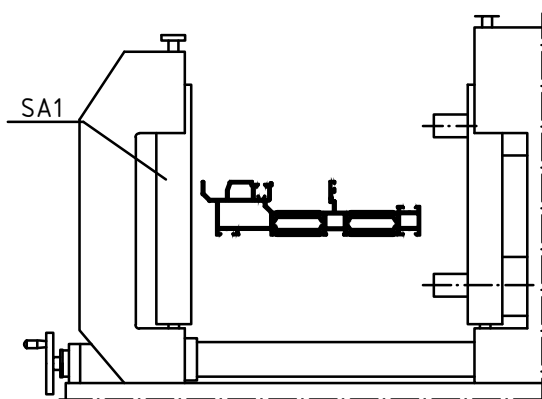


Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this
Attention: roller plan. Please note the examination advices of the current roller manual



A diagram showing a 2x3 grid of nodes. The top row nodes are labeled A3, A1, and F1 from left to right. The bottom row nodes are labeled A4, A2, and F2 from left to right. Two rectangular boxes labeled 'SA' are positioned between the top and bottom rows, one under A1 and one under F1. Vertical lines connect A3 to A4, A1 to A2, and F1 to F2. Horizontal lines connect A3 to A1, A1 to F1, A4 to A2, and A2 to F2. Dashed lines also connect A3 to A1, A1 to F1, A4 to A2, and A2 to F2.

Durchlauf-
richtung

- Andruck-
walze

○ Seitliche
Andruck-
rolle

(Pos. 8 u. 14 nur im Isomat 4)

					Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories	
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	SA1	3 280109*	
						*Isomat 3: 2	
A1	1	289860	289860				
A2	1	289860	289860				
A3	1	289861	289860				
A4	1	289861	289860				
F1	1	289975					
F2	1	289859					
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU	
				mech. polished		Maßstab Scale 1 : 1	
				uml. total			Info-Plan: Gewicht Weight
Paßmaße Close tol.				Abmaße Std. tolerance			
Original / Änderung Revision / Version		0201		Datum Date		Werkstoff Material	
Name		26.03.2020		Name			
Note text added		gez. drawn		Finkemeyer, C.		Benennung Title Rollenplan Isomat 3/4/5 Schüco ASE 80	
		gepr. checked		Winkler, A.			
		ges. seen		Nienhüser, R.			
				Zeichn.-Nr. Drawing No.		519681 RP 1000	
		EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for			