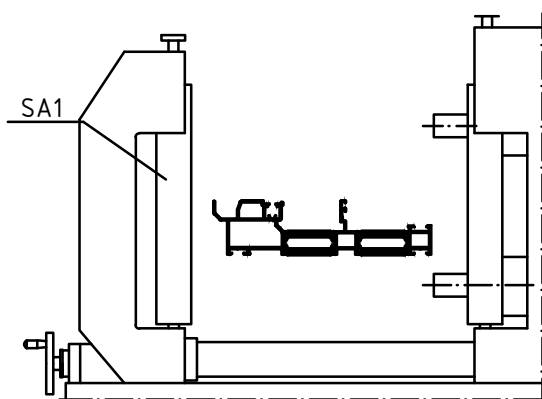


Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual



A diagram showing a 2x3 grid of nodes. The top row nodes are labeled A3, A1, and F1 from left to right. The bottom row nodes are labeled A4, A2, and F2 from left to right. Two rectangular boxes labeled 'SA' are positioned between the top and bottom rows, one under A1 and one under F1. Vertical lines connect A3 to A4, A1 to A2, and F1 to F2. Horizontal lines connect A3 to A1, A1 to F1, A4 to A2, and A2 to F2. Dashed lines also connect A3 to A1, A1 to F1, A4 to A2, and A2 to F2.

Durchlauf-
richtung

- Andruck-
walze

○ Seitliche
Andruck-
rolle

(Pos. 8 u. 14 nur im Isomat 4)

					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories		
		Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)		SA1	3	280109*
A1		1	289860	289860					*Isomat 3: 2
A2		1	289860	289860					
A3		1	289861	289860					
A4		1	289861	289860					
F1		1	289975						
F2		1	289859						
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
				mech. polished —		Maßstab Scale 1 : 1		Gewicht Weight	
				uml. total					
Paßmaße Close tol.		Abmaße Std. tolerance				Werkstoff Material			
Original / Änderung Revision / Version 0201			Datum Date		Name		Benennung Title		
Name			27.03.2020					Rollenplan Isomat 3/4/5	
Note text added			gez. drawn		Finkemeyer, C.			Schüco ASE 80	
			gepr. checked		Winkler, A.				
			ges. seen		Nienhäuser, R.				
						Zeichn.-Nr. Drawing No.		519682 RP 1000	
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for	