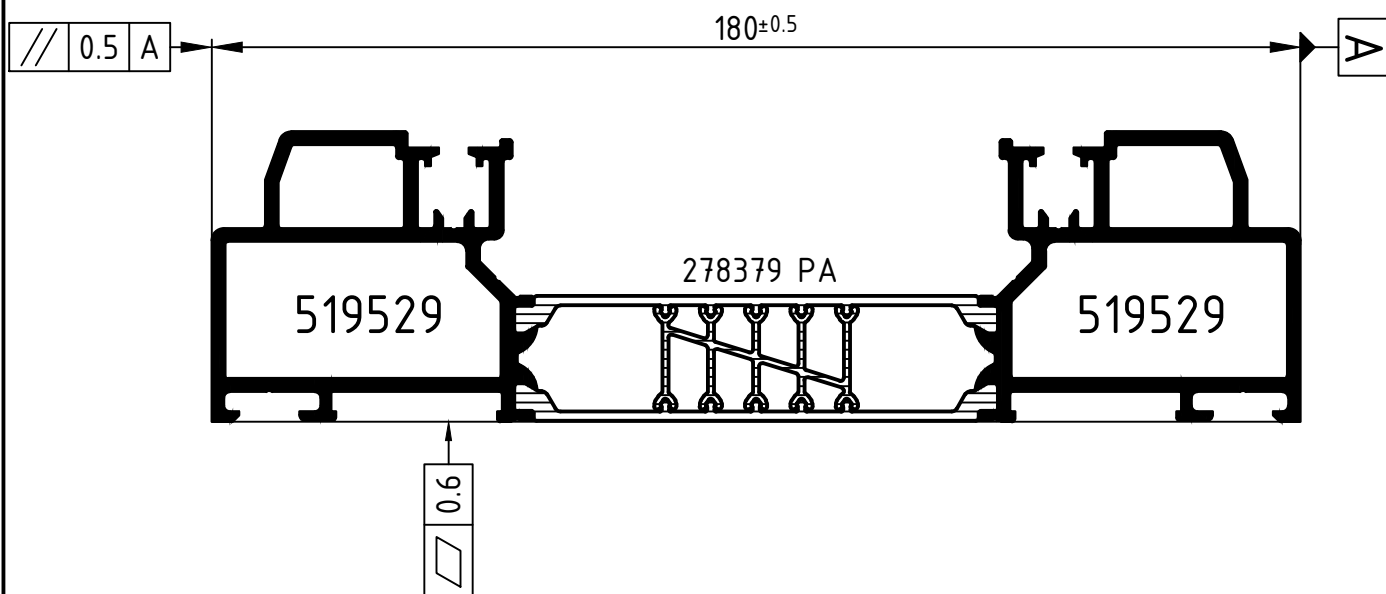
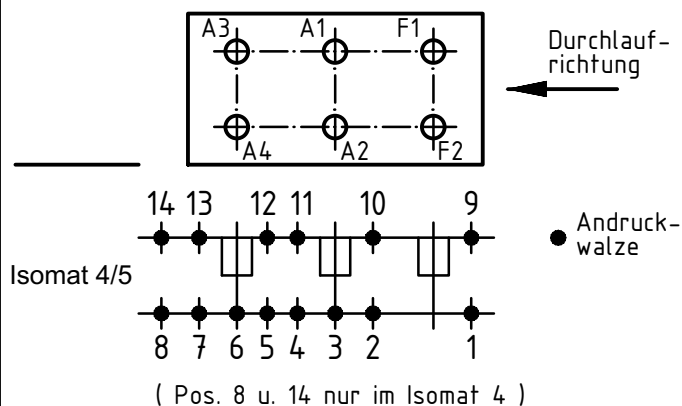
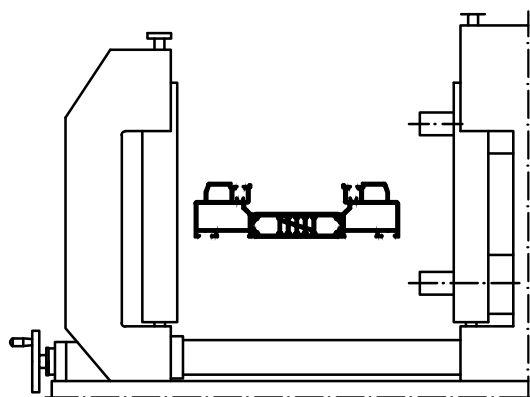




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual
Attention: It is impossible to colour coat or anodize after rolling - even with PA-isolators!



				Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)			
A1	1	289863	289863				
A2	1	289863	289863				
A3	1	289864	289863				
A4	1	289864	289863				
F1	1	289862					
F2	1	289862					
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU	
				mech. polished		—	
				uml. total			
Paßmaße Close tol.		Abmaße Std. tolerance				Maßstab Scale	
						1 : 1	
						Gewicht Weight	
Original / Änderung Revision / Version		0100		Datum Date		Werkstoff Material	
				Name		Benennung Title	
Name				06.05.2019		Roller plan Isomat 4/5	
		gez. drawn		Finkemeyer, C.		Schüco ASE 80.HI	
		gepr. checked		Winkler, A.			
		ges. seen		Nienhüser, R.			
						Zeichn.-Nr. Drawing No.	
						519684 RP 1000	
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature	
						Ersatz für Replacement for	