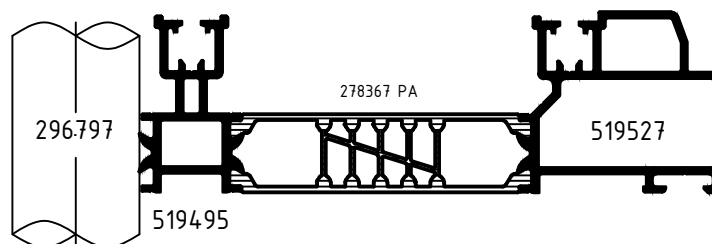
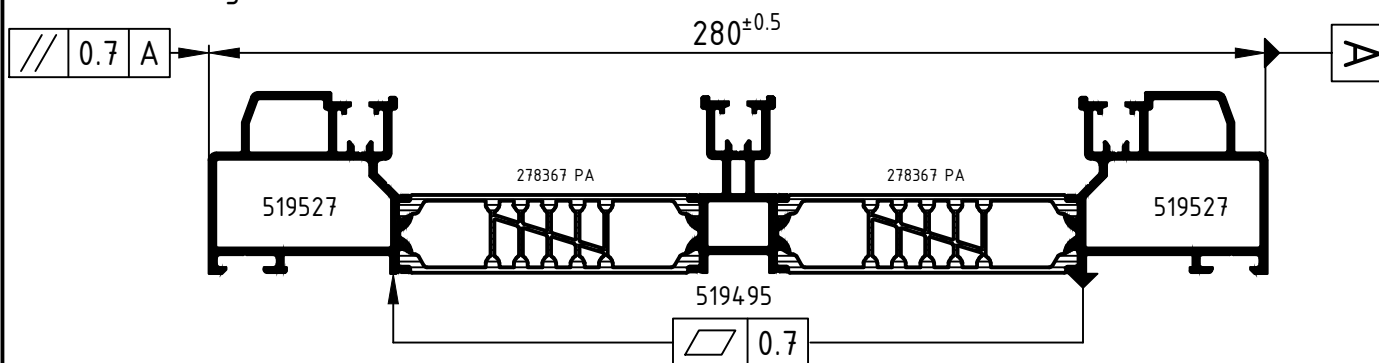


1. stage

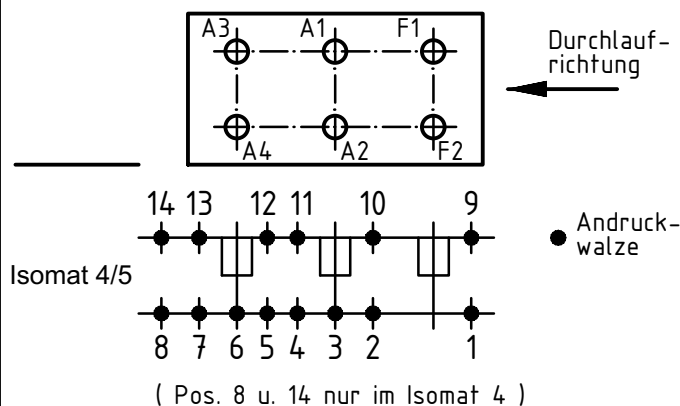
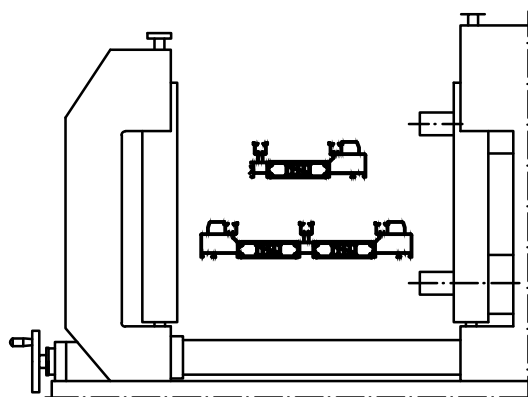


2. stage



Roll in two stages! 1st stage: vertical pressure rollers 1, 2 and 4 made from aluminium (art. no. 296797). 2nd roller stage: Turn profile 180° in transverse direction. The Isomat4: 289986 or Isomat5: 289987 Isomat extensions are required for the 2nd stage.

Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this
Attention: roller plan. Please note the examination advices of the current roller manual
 It is impossible to colour coat or anodize after rolling - even with PA-isolators!



					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories		
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 5		Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)				
A1	1	289863		289863					
A2	1	289863		289863					
A3	1	289864		289863					
A4	1	289864		289863					
F1	1	289862							
F2	1	289862							
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
				mech. polished		—			
				uml. total				Maßstab Scale	
Paßmaße Close tol.		Abmaße Std. tolerance				1 : 1		Gewicht Weight	
Original / Änderung Revision / Version				Datum Date		Werkstoff Material		Benennung Title	
0100				Name		Schüco ASE 80		Roller plan Isomat 4/5	
Name				06.05.2019		Title		519685 RP 1000	
				gez. drawn		Finkemeyer, C.			
				gepr. checked		Winkler, A.			
				ges. seen		Nienhüser, R.			

SCHÜCO