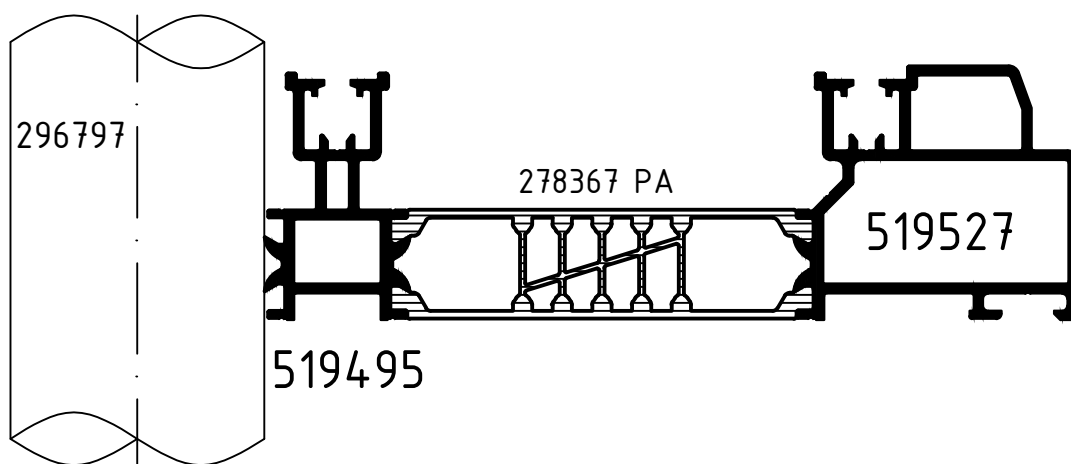
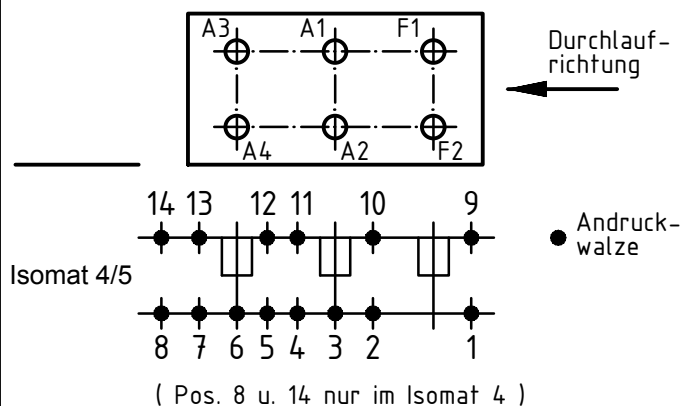
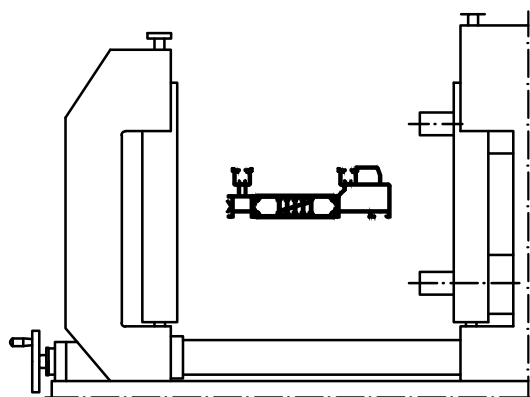




Vertical pressure rollers 1, 2 and 5 made of aluminium (Art.-No. 296797)
 Roll in 2 stages. 1st stage, (2nd stage see 519686 RP 1100). The Isomat extensions, Isomat4:
 289986 or Isomat5: 289987, are required for the 2nd stage.

Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this
Attention: roller plan. Please note the examination advices of the current roller manual
 It is impossible to colour coat or anodize after rolling - even with PA-isolators!



Stck. Qty.	Art.-Nr. Art.-No. für Isomat 5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories
A1	1	289863	289863		
A2	1	289863	289863		
A3	1	289864	289863		
A4	1	289864	289863		
F1	1	289862			
F2	1	289862			

Zulässige Abweichung Permissible tolerance	Oberflächenabwicklung Circumference	VP PU	Info-Plan:
mech. polished	—	Maßstab Scale	Gewicht Weight
uml. total		1 : 1	
Paßmaße Close tol.	Abmaße Std. tolerance	Werkstoff Material	
Original / Änderung Revision / Version	0100	Datum Date	Name
Name		20.05.2019	
gez. drawn	Finkemeyer, C.	Benennung Title	Roller plan
gepr. checked	Winkler, A.		Isomat 4/5
ges. seen	Nienhüser, R.		Schüco ASE 80.HI
		Zeichn.-Nr. Drawing No.	519686 RP 1000
		EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature	Ersatz für Replacement for

SCHÜCO