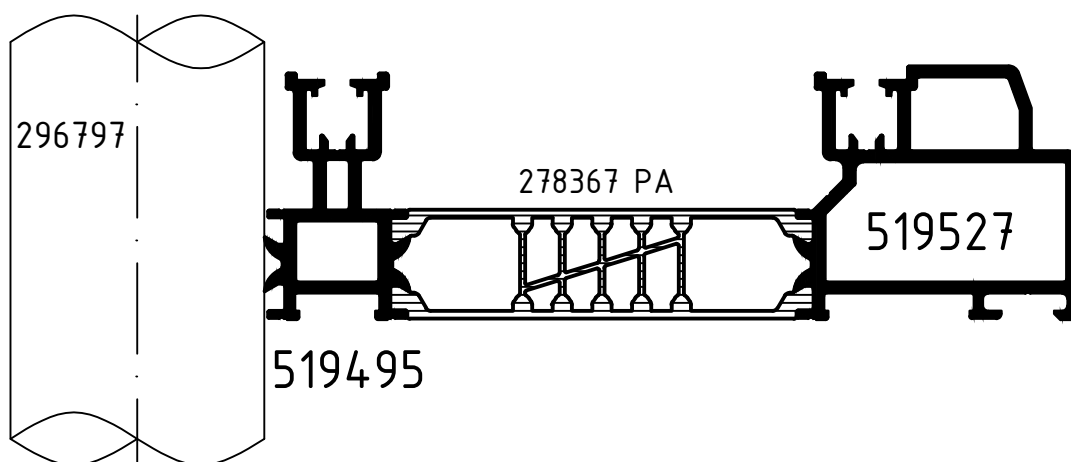
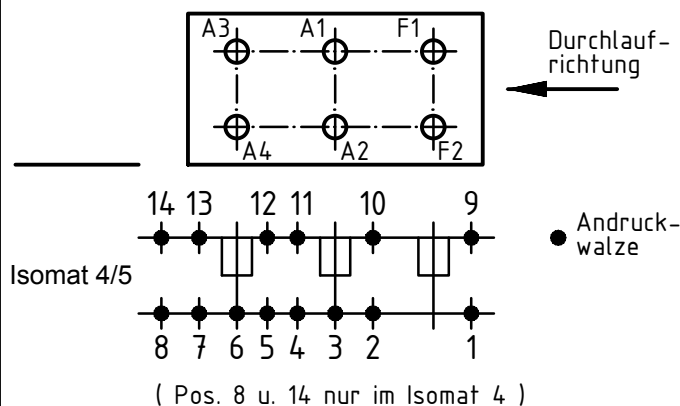
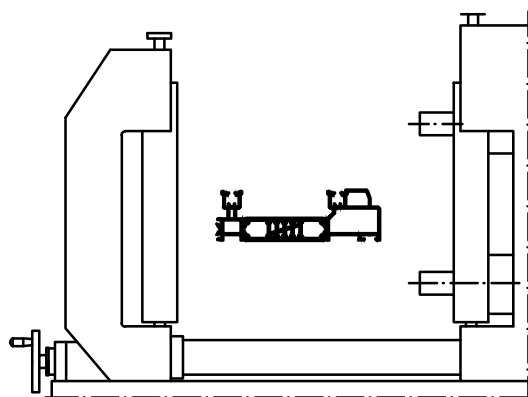




Vertical pressure rollers 1, 2 and 5 made of aluminium (Art.-No. 296797)
Roll in 2 stages. 1st stage, (2nd stage see 519689 RP 1100). The Isomat extensions, Isomat4:
289986 or Isomat5: 289987, are required for the 2nd stage.

Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this
Attention: roller plan. Please note the examination advices of the current roller manual



				Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	
A1	1	289863	289863		
A2	1	289863	289863		
A3	1	289864	289863		
A4	1	289864	289863		
F1	1	289862			
F2	1	289862			
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference	
				VP PU	
				Info-Plan:	
				mech. polished	
				uml. total	
				Maßstab Scale	
				1 : 1	
				Gewicht Weight	
Paßmaße Close tol.		Abmaße Std. tolerance		Werkstoff Material	
Original / Änderung Revision / Version		0100		Datum Date	
Name				Name	
		20.05.2019		Benennung Title	
		gez. drawn		Finkemeyer, C.	
		gepr. checked		Winkler, A.	
		ges. seen		Nienhüser, R.	
				Schüco ASE 80.HI	
				Zeichn.-Nr. Drawing No.	
				519689 RP 1000	
				EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature	
				Ersatz für Replacement for	

SCHÜCO