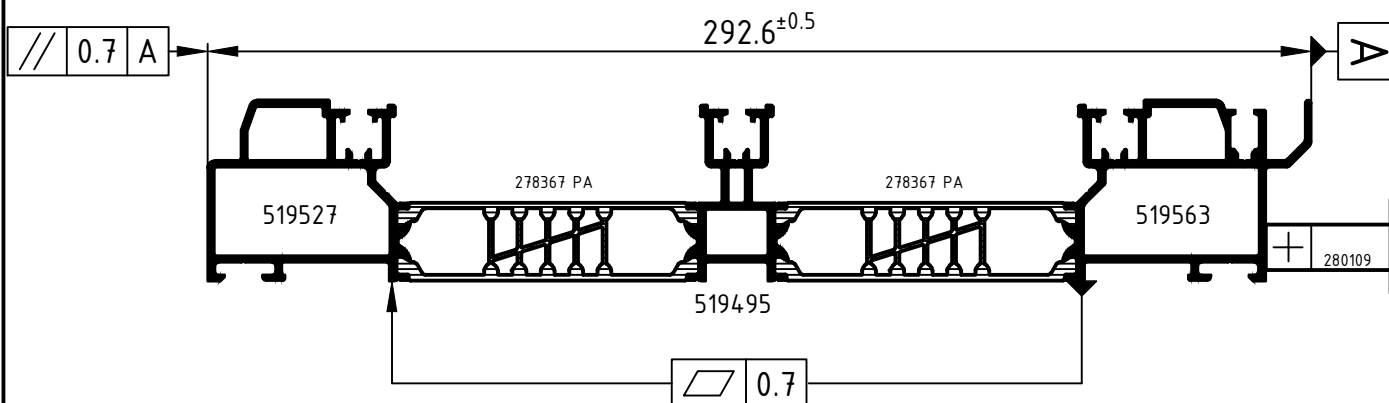
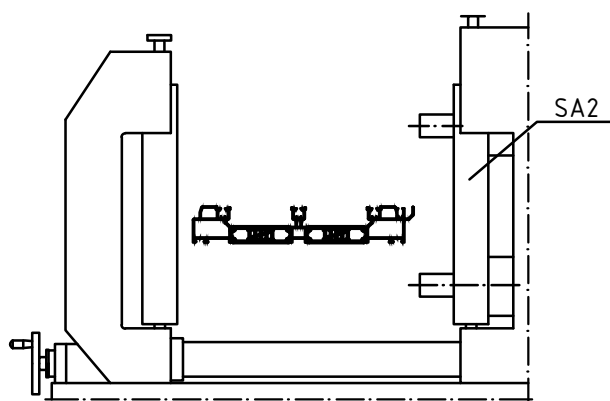


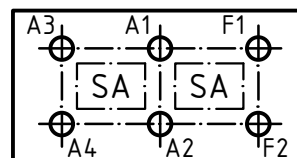


Roll in 2 stages. 2nd stage, (1st stage see 519689 RP 1000). The Isomat extensions, Isomat4: 289986 or Isomat5: 289987, are required for the 2nd passage.

Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this
Attention: roller plan. Please note the examination advices of the current roller manual

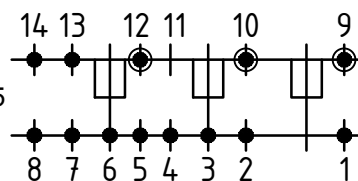


Position
SA-Rollen



Durchlauf-
richtung

Isomat 4/5



● Andruck-
walze

● Seitliche
Andruck-
rolle

(Pos. 8 u. 14 nur im Isomat 4)

					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories			
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	6	296207 (4.0 mm)			
A1	1	289863	289863	R1/R2/A1	R2	6	296448 (8.0 mm)			
A2	1	289863	289863	R1/R2/A2	SA2	3	280109			
A3	1	289864	289863	R1/R2/A3						
A4	1	289864	289863	R1/R2/A4						
F1	1	289862		R1/R2/F1						
F2	1	289862		R1/R2/F2						
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:		
				mech. polished	—	Maßstab Scale		Gewicht Weight		
				uml. total		1 : 1				
Paßmaße Close tol.	Abmaße Std. tolerance					Werkstoff Material				
Original / Änderung Revision / Version		0100		Datum Date	Name	Benennung Title		Roller plan Isomat 4/5 Schüco ASE 80.HI		
Name				20.05.2019						
		gez. drawn	Finkemeyer, C.							
		gepr. checked	Winkler, A.							
		ges. seen	Nienhüser, R.							
						Zeichn.-Nr. Drawing No.		519689 RP 1100		
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for		

SCHÜCO