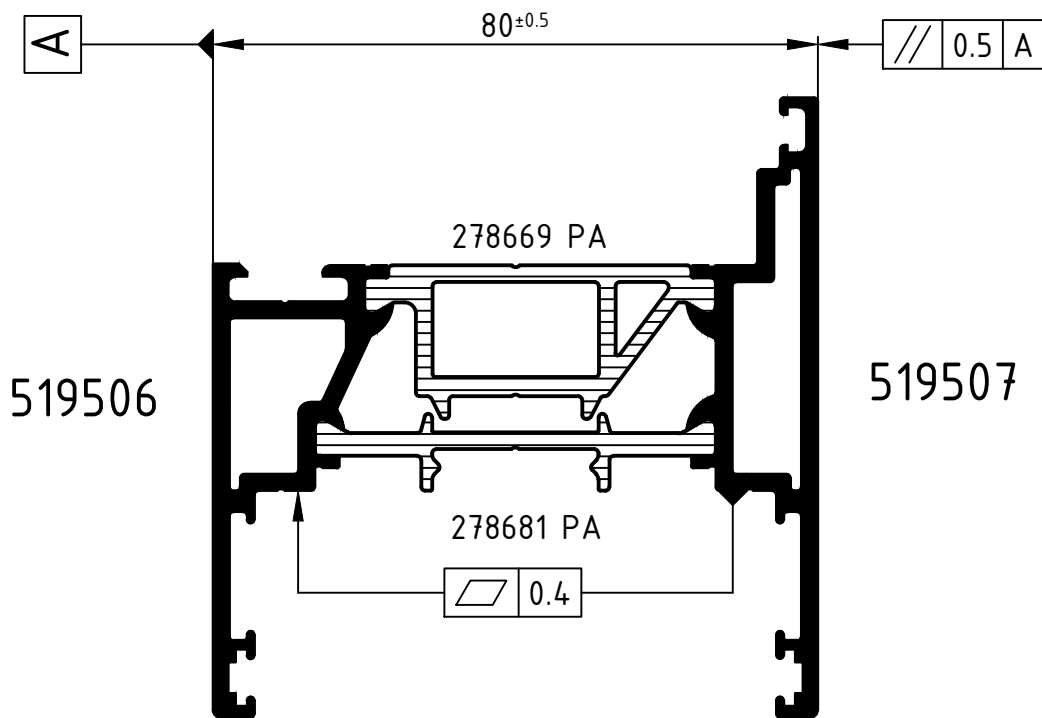
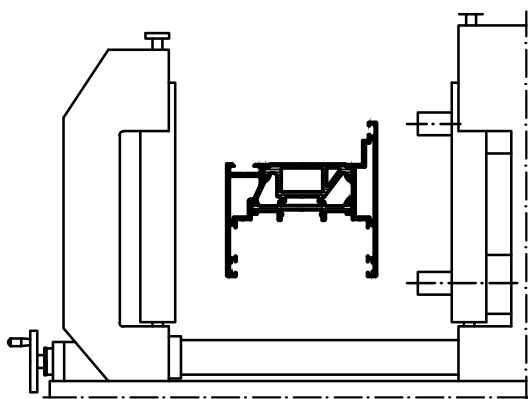
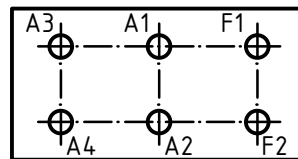




**Achtung:** The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual

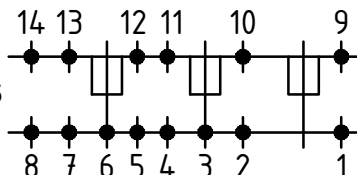


Isomat 3



Durchlauf-  
richtung

Isomat 4/5



● Andruck-  
walze

( Pos. 8 u. 14 nur im Isomat 4 )

|                                           |                          |                                               |                                      |                                                                                 | Stck.<br>Qty.                                                                           |                  | Art.-Nr. Zubehör<br>Art.-No. Accessories |                   |  |
|-------------------------------------------|--------------------------|-----------------------------------------------|--------------------------------------|---------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------|------------------|------------------------------------------|-------------------|--|
|                                           | Stck.<br>Qty.            | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5        | Art.-Nr.<br>Art.-No.<br>für Isomat 4 | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) | R1                                                                                      | 4                | 280743 ( 5.0 mm)                         |                   |  |
| A1                                        | 1                        | 264063                                        | 264063                               | R1/A1                                                                           |                                                                                         |                  |                                          |                   |  |
| A2                                        | 1                        | 264061                                        | 264061                               | R1/A2                                                                           |                                                                                         |                  |                                          |                   |  |
| A3                                        | 1                        | 264064                                        | 264063                               | R1/A3                                                                           |                                                                                         |                  |                                          |                   |  |
| A4                                        | 1                        | 264062                                        | 264061                               | R1/A4                                                                           |                                                                                         |                  |                                          |                   |  |
| F1                                        | 1                        | 264059                                        |                                      |                                                                                 |                                                                                         |                  |                                          |                   |  |
| F2                                        | 1                        | 264060                                        |                                      |                                                                                 |                                                                                         |                  |                                          |                   |  |
|                                           |                          | Zulässige Abweichung<br>Permissible tolerance |                                      | Oberflächenabwicklung<br>Circumference                                          |                                                                                         | VP<br>PU         |                                          | Info-Plan:        |  |
|                                           |                          |                                               |                                      | mech.<br>polished                                                               | —                                                                                       |                  |                                          |                   |  |
|                                           |                          |                                               |                                      | uml.<br>total                                                                   |                                                                                         | Maßstab<br>Scale |                                          | Gewicht<br>Weight |  |
| Paßmaße<br>Close tol.                     | Abmaße<br>Std. tolerance |                                               |                                      |                                                                                 |                                                                                         | 1 : 1            |                                          |                   |  |
| Original / Änderung<br>Revision / Version | 0100                     |                                               | Datum<br>Date                        | Name                                                                            | Werkstoff<br>Material                                                                   |                  |                                          |                   |  |
| Name                                      |                          | 21.05.2019                                    |                                      |                                                                                 | Benennung<br>Title                                                                      |                  | Roller plan<br>Isomat 3/4/5              |                   |  |
|                                           |                          | gez.<br>drawn                                 | Finkemeyer, C.                       |                                                                                 |                                                                                         |                  | Schüco ASE 80                            |                   |  |
|                                           |                          | gepr.<br>checked                              | Winkler, A.                          |                                                                                 |                                                                                         |                  |                                          |                   |  |
|                                           |                          | ges.<br>seen                                  | Nienhüser, R.                        |                                                                                 |                                                                                         |                  |                                          |                   |  |
|                                           |                          |                                               |                                      |                                                                                 | Zeichn.-Nr.<br>Drawing No.                                                              |                  | 519692 RP 0000                           |                   |  |
|                                           |                          |                                               |                                      |                                                                                 | EDV erstellt<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature |                  | Ersatz für<br>Replacement<br>for         |                   |  |
|                                           |                          |                                               |                                      |                                                                                 |                                                                                         |                  |                                          |                   |  |
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