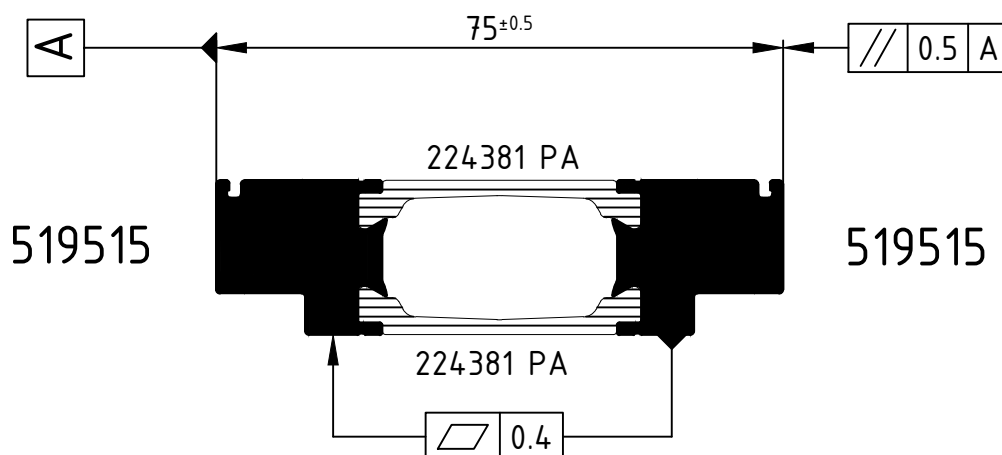
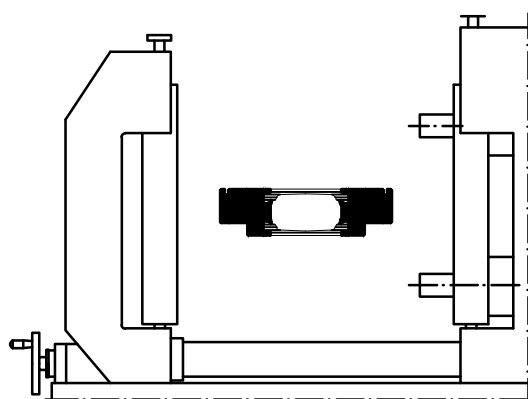
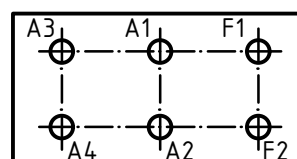




**Achtung:** The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual

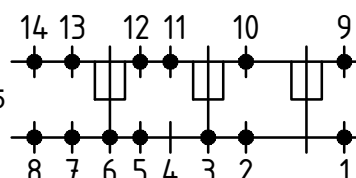


Isomat 3



Durchlauf-  
richtung

Isomat 4/5



Andruck-  
walze

( Pos. 8 u. 14 nur im Isomat 4 )

|                                                       |               |                                               |                                                                                     |                                                                                 | Stck.<br>Qty. |                                                                                         | Art.-Nr. Zubehör<br>Art.-No. Accessories |                   |  |
|-------------------------------------------------------|---------------|-----------------------------------------------|-------------------------------------------------------------------------------------|---------------------------------------------------------------------------------|---------------|-----------------------------------------------------------------------------------------|------------------------------------------|-------------------|--|
|                                                       | Stck.<br>Qty. | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5        | Art.-Nr.<br>Art.-No.<br>für Isomat 4                                                | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) | R1            | 6                                                                                       | 296212 (17.0 mm)                         |                   |  |
|                                                       |               |                                               |                                                                                     |                                                                                 | R2            | 6                                                                                       | 296449 ( 2.0 mm)                         |                   |  |
| A1                                                    | 1             | 280736 B                                      | 280736 B                                                                            | R1/R2/A1                                                                        |               |                                                                                         |                                          |                   |  |
| A2                                                    | 1             | 280736 B                                      | 280736 B                                                                            | R1/R2/A2                                                                        |               |                                                                                         |                                          |                   |  |
| A3                                                    | 1             | 280737 B                                      | 280736 B                                                                            | R1/R2/A3                                                                        |               |                                                                                         |                                          |                   |  |
| A4                                                    | 1             | 280737 B                                      | 280736 B                                                                            | R1/R2/A4                                                                        |               |                                                                                         |                                          |                   |  |
| F1                                                    | 1             | 280738 B                                      |                                                                                     | R1/R2/F1                                                                        |               |                                                                                         |                                          |                   |  |
| F2                                                    | 1             | 280738 B                                      |                                                                                     | R1/R2/F2                                                                        |               |                                                                                         |                                          |                   |  |
|                                                       |               | Zulässige Abweichung<br>Permissible tolerance |                                                                                     | Oberflächenabwicklung<br>Circumference                                          |               | VP<br>PU                                                                                |                                          | Info-Plan:        |  |
|                                                       |               |                                               |                                                                                     | mech.<br>polished                                                               | -             | Maßstab<br>Scale<br><br>1 : 1                                                           |                                          | Gewicht<br>Weight |  |
|                                                       |               |                                               |                                                                                     | uml.<br>total                                                                   |               |                                                                                         |                                          |                   |  |
| Paßmaße<br>Close tol.                                 |               |                                               |                                                                                     | Abmaße<br>Std. tolerance                                                        |               |                                                                                         |                                          |                   |  |
| Original / Änderung<br>Revision / Version<br><br>0100 |               |                                               |                                                                                     | Datum<br>Date                                                                   | Name          | Werkstoff<br>Material                                                                   |                                          |                   |  |
| Name                                                  |               |                                               |                                                                                     | 21.05.2019                                                                      |               | Benennung<br>Title                                                                      |                                          |                   |  |
|                                                       |               |                                               | gez.<br>drawn                                                                       | Finkemeyer, C.                                                                  |               | Roller plan<br>Isomat 3/4/5<br><br>Schüco ASE 80.HI                                     |                                          |                   |  |
|                                                       |               |                                               | gepr.<br>checked                                                                    | Winkler, A.                                                                     |               |                                                                                         |                                          |                   |  |
|                                                       |               |                                               | ges.<br>seen                                                                        | Nienhüser, R.                                                                   |               |                                                                                         |                                          |                   |  |
|                                                       |               |                                               |  |                                                                                 |               | Zeichn.-Nr.<br>Drawing No.                                                              |                                          |                   |  |
|                                                       |               |                                               |                                                                                     |                                                                                 |               | 519696 RP 1000                                                                          |                                          |                   |  |
|                                                       |               |                                               |                                                                                     |                                                                                 |               | EDV erstellt<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature |                                          |                   |  |
|                                                       |               |                                               |                                                                                     |                                                                                 |               | Ersatz für<br>Replacement<br>for                                                        |                                          |                   |  |