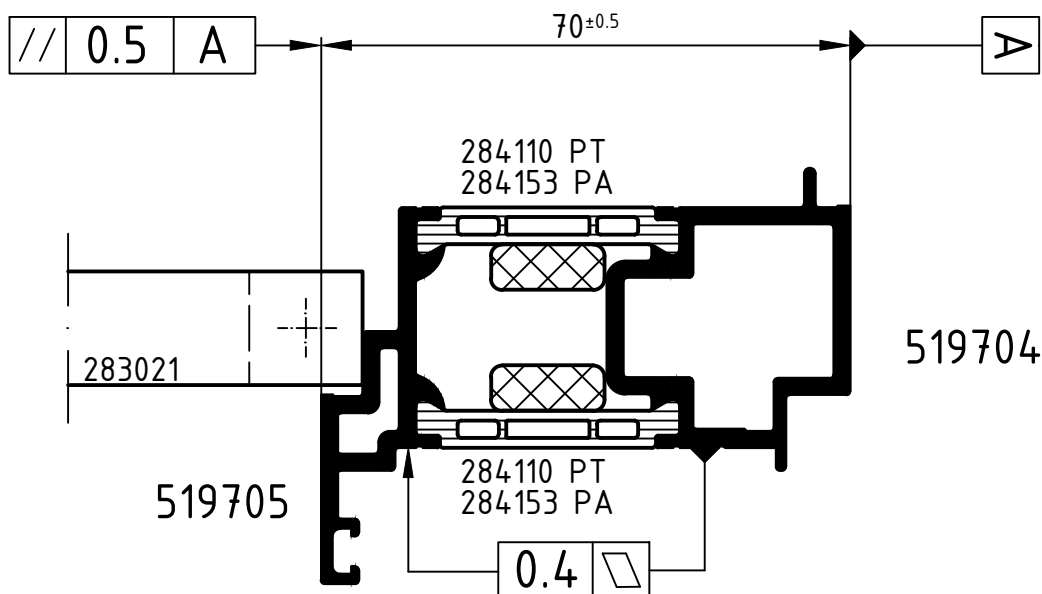
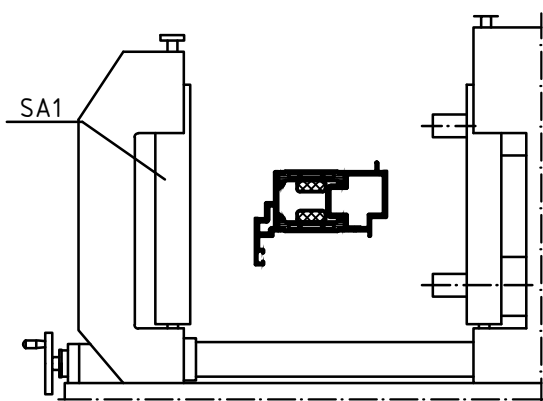




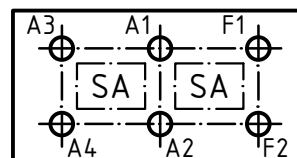
Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this
Attention: roller plan. Please note the examination advices of the current roller manual



Position

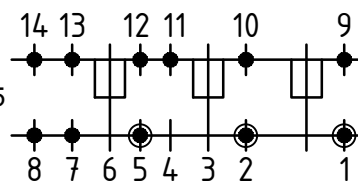
SA-Rollen

Isomat 3



Durchlauf-
richtung

Isomat 4/5



● Andruck-
walze

● Seitliche
Andruck-
rolle

(Pos. 8 u. 14 nur im Isomat 4)

					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories		
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)					
A1	1	282615 A	282615 A	R1/A1/R2/R3/S1	R1	6	280750 (Adapter)		
A2	1	282615 A	282615 A	R1/A2	R2	1	296452 (1.5 mm)		
A3	1	282616 A	282615 A	R1/A3	R3	1	296449 (2.0 mm)		
A4	1	283016 A	282615 A	R1/A4	S1	1	282014		
F1	1	282617 A		R1/F1	SA1	3	283021*		
F2	1	282617 A		R1/F2			*Isomat 3: 2		
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
				mech. polished		-			
				uml. total				Maßstab Scale	
Paßmaße Close tol.		Abmaße Std. tolerance				1 : 1		Gewicht Weight	
Original / Änderung Revision / Version		0100		Datum Date		Name		Werkstoff Material	
Name				26.07.2021				Benennung Title	
		gez. drawn		Winkler				Roller plan	
		gepr. checked		Finkemeyer, C.				Isomat 3/4/5	
		ges. seen		Nienhüser, R.				Schüco ADS 70 HD CN	
								IsoModul	

SCHÜCO