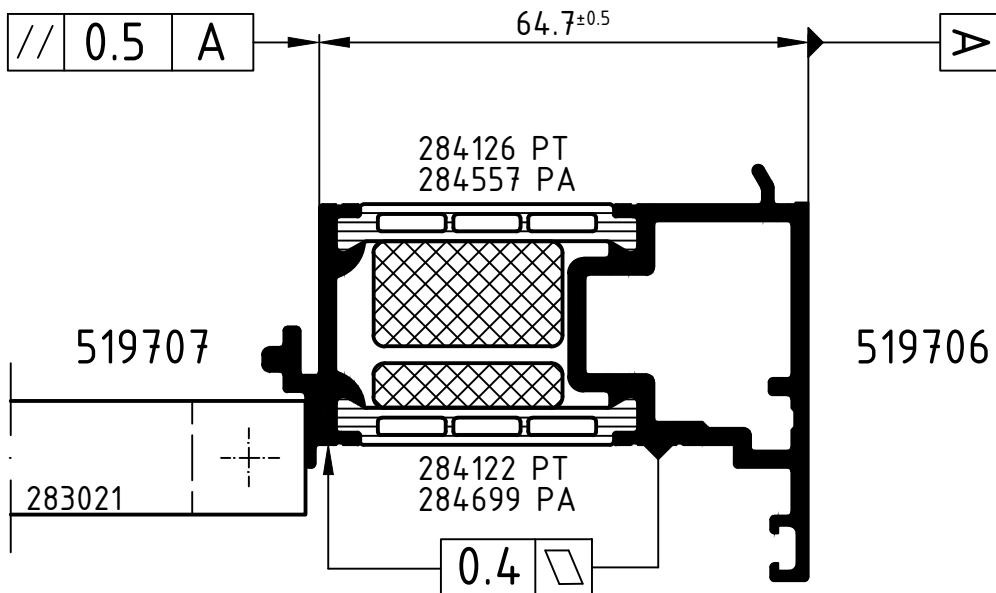
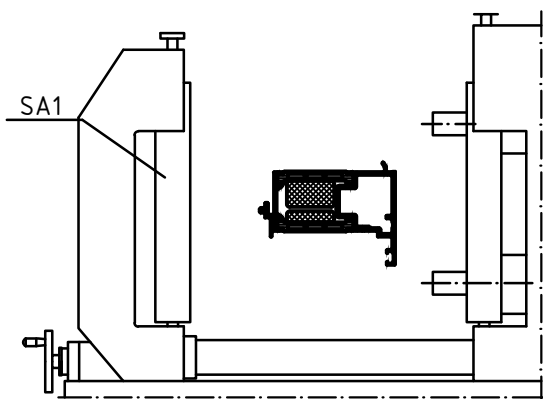




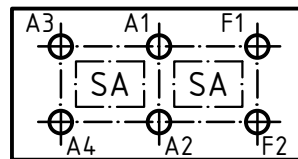
Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual



Position

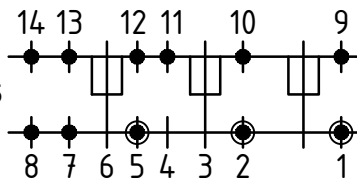
SA-Rollen

Isomat 3



Durchlauf-
richtung

Isomat 4/5



● Andruck-
walze

● Seitliche
Andruck-
rolle

(Pos. 8 u. 14 nur im Isomat 4)

					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)				
A1	1	282657 A	282657 A	R1/A1/R2/R3/S1	R1	6	280750 (Adapter)	
A2	1	282657 A	282657 A	R1/A2	R2	1	296452 (1.5 mm)	
A3	1	282658 A	282657 A	R1/A3	R3	1	296449 (2.0 mm)	
A4	1	282658 A	282657 A	R1/A4	S1	1	282014	
F1	1	282660 A		R1/F1	SA1	3	283021*	
F2	1	282660 A		R1/F2			*Isomat 3: 2	
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		
				mech. polished		-		
				uml. total				
Paßmaße Close tol.		Abmaße Std. tolerance				Maßstab Scale		
Original / Änderung Revision / Version		0100		Datum Date		1 : 1		
Name				Name		Werkstoff Material		
		gez. drawn		Winkler		Benennung Title		
		gepr. checked		Finkemeyer, C.		Roller plan		
		ges. seen		Nienhüser, R.		Isomat 3/4/5		
						Schüco ADS 75 HD.HI CN		
						IsoModul		
						Zeichn.-Nr. Drawing No.		
						519759 RP 1000		
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		
						Ersatz für Replacement for		

SCHÜCO