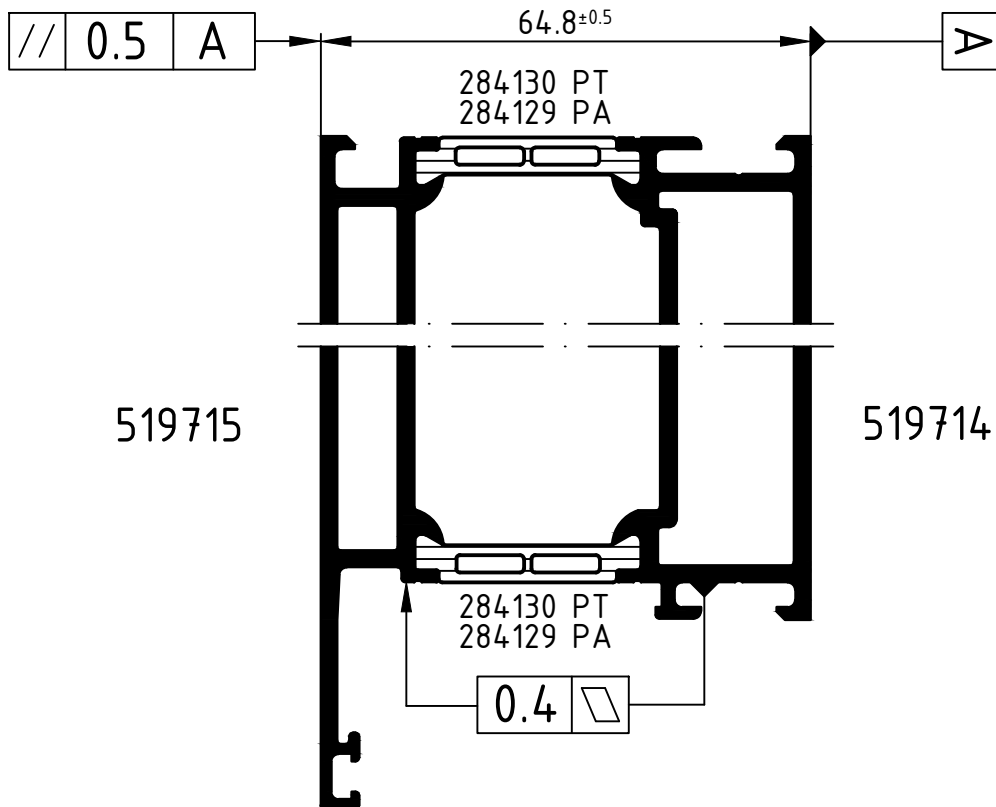
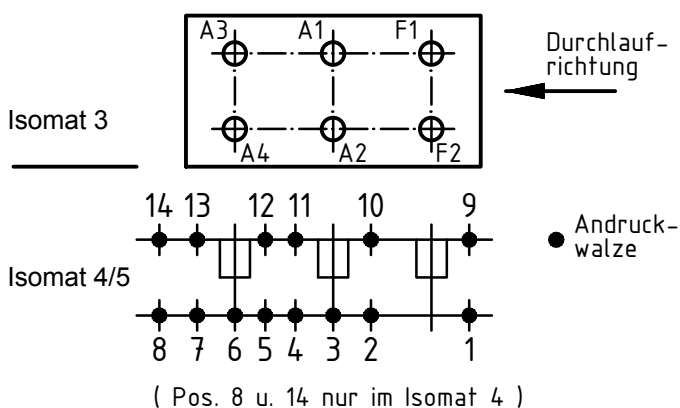
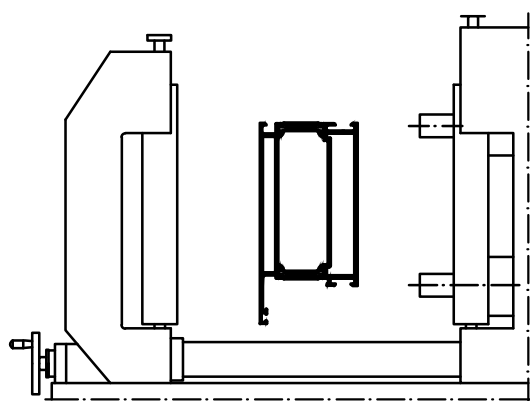




**Achtung:** The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual



| Stck. Qty. | Art.-Nr. Art.-No. für Isomat 3/5 | Art.-Nr. Art.-No. für Isomat 4 | Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside) | Stck. Qty. | Art.-Nr. Zubehör Art.-No. Accessories |
|------------|----------------------------------|--------------------------------|------------------------------------------------------------------------------|------------|---------------------------------------|
| A1         | 1                                | 283128 A                       | 283128 A                                                                     | R1/A1      |                                       |
| A2         | 1                                | 283128 A                       | 283128 A                                                                     | R1/A2      |                                       |
| A3         | 1                                | 283129 A                       | 283128 A                                                                     | R1/A3      |                                       |
| A4         | 1                                | 283129 A                       | 283128 A                                                                     | R1/A4      |                                       |
| F1         | 1                                | 283127 A                       | R1/F1                                                                        |            |                                       |
| F2         | 1                                | 283127 A                       | R1/F2                                                                        |            |                                       |

|                                            |                                     |                                                                                |                |
|--------------------------------------------|-------------------------------------|--------------------------------------------------------------------------------|----------------|
| Zulässige Abweichung Permissible tolerance | Oberflächenabwicklung Circumference | VP PU                                                                          | Info-Plan:     |
| mech. polished                             | -                                   | Maßstab Scale                                                                  | Gewicht Weight |
| uml. total                                 |                                     | 1 : 1                                                                          |                |
| Paßmaße Close tol.                         | Abmaße Std. tolerance               | Werkstoff Material                                                             |                |
| Original / Änderung Revision / Version     | 0100                                | Datum Date                                                                     | Name           |
| Name                                       |                                     | 23.07.2021                                                                     |                |
| gez. drawn                                 |                                     | Winkler                                                                        |                |
| gepr. checked                              |                                     | Finkemeyer, C.                                                                 |                |
| ges. seen                                  |                                     | Nienhüser, R.                                                                  |                |
|                                            |                                     | Benennung Title                                                                |                |
|                                            |                                     | Roller plan                                                                    |                |
|                                            |                                     | Isomat 3/4/5                                                                   |                |
|                                            |                                     | Schüco ADS 65 HD CN                                                            |                |
|                                            |                                     | IsoModul                                                                       |                |
|                                            |                                     | Zeichn.-Nr. Drawing No.                                                        |                |
|                                            |                                     | 519769 RP 1000                                                                 |                |
|                                            |                                     | EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature |                |
|                                            |                                     | Ersatz für Replacement for                                                     |                |