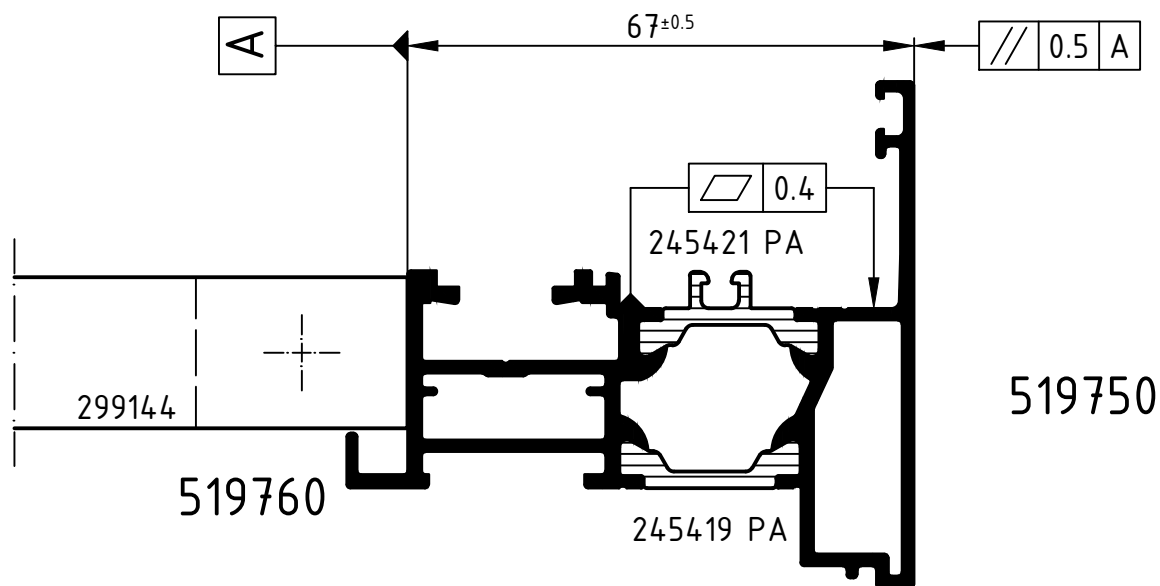
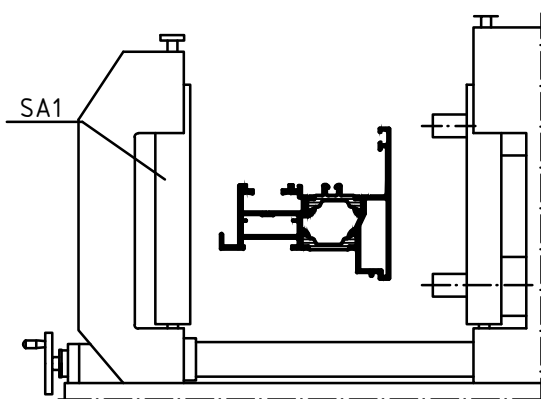




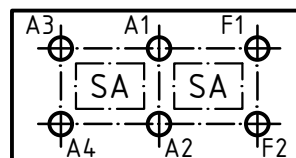
Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current guidelines
Attention:



Position

SA-Rollen

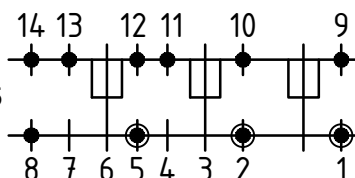
Isomat 3



Durchlauf-
richtung



Isomat 4/5



● Andruck-
walze

● Seitliche
Andruck-
rolle

(Pos. 8 u. 14 nur im Isomat 4)

					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories		
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)					
A1	1	264243 B	264243 B	R2/A1/R4	R1	3	280753 (15.0 mm)		
A2	1	264243 B	264243 B	R1/A2/R3	R2	3	283219 (12.5/39mm)		
A3	1	264244 B	264243 B	R2/A3/R4	R3	3	296212 (17.0 mm)		
A4	1	264244 B	264243 B	R1/A4/R3	R4	3	282821 (20.0 mm)		
F1	1	264242 B		R2/F1/R4	SA1	3	299144*		
F2	1	264242 B		R1/F2/R3			*Isomat 3: 2		
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
				mech. polished		-			
				uml. total				Maßstab Scale	
Paßmaße Close tol.		Abmaße Std. tolerance				1 : 1		Gewicht Weight	
Original / Änderung Revision / Version				Datum Date		Werkstoff Material			
0302				Name					
Name				12.03.2021		Benennung Title			
symbol updated				gez. drawn		Finkemeyer, C.		Roller plan	
				gepr. checked		Winkler, A.		Isomat 3/4/5	
				ges. seen		Nienhüser, R.		AW 67 BL	