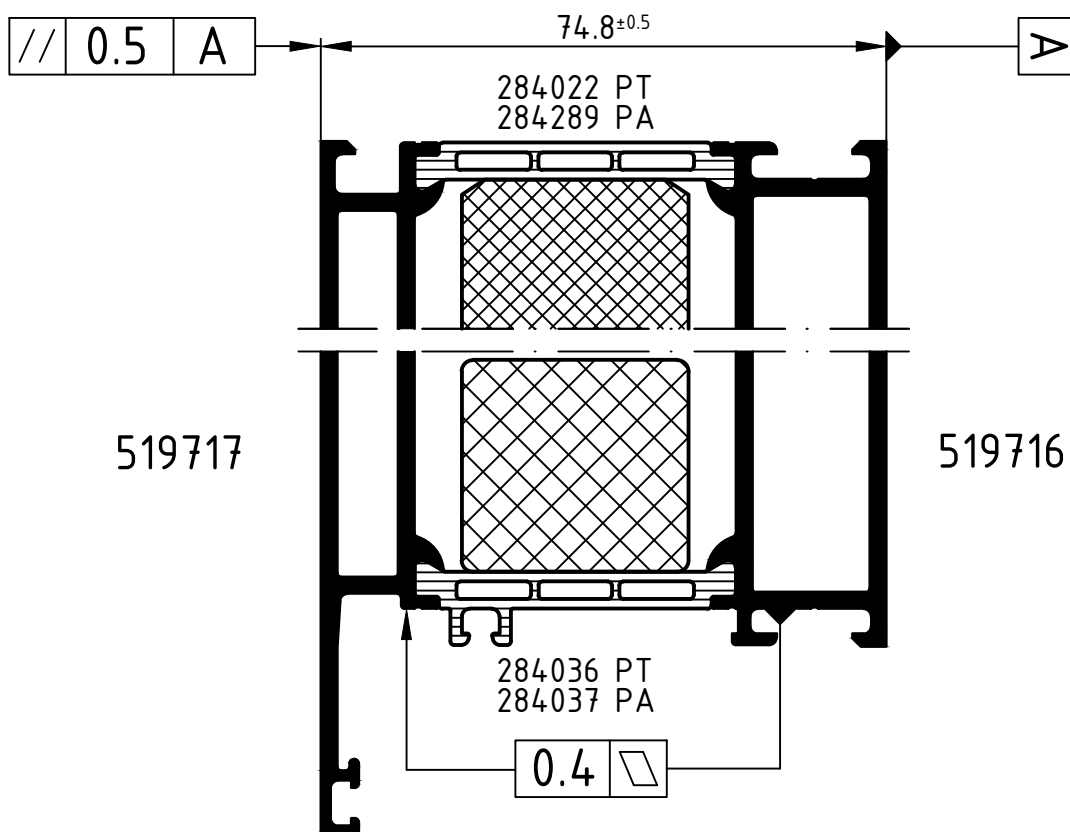
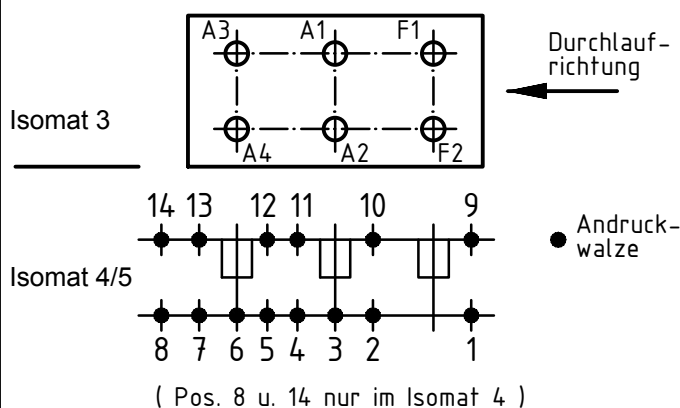
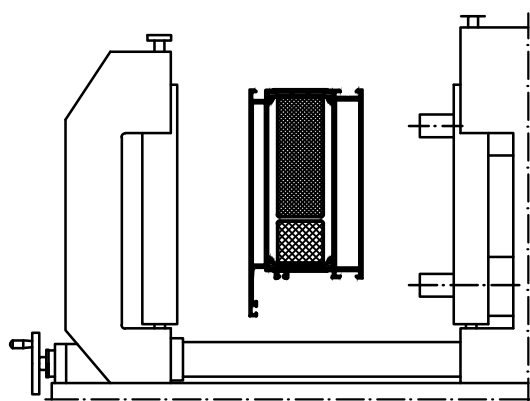




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual
Attention:



	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories
A1	1	282590 B	282590 B	R1/A1	R1	6 282821 (20.0 mm)
A2	1	282590 B	282590 B	R1/A2		
A3	1	282591 B	282590 B	R1/A3		
A4	1	282591 B	282590 B	R1/A4		
F1	1	282592 B		R1/F1		
F2	1	282592 B		R1/F2		
		Zulässige Abweichung Permissible tolerance	Oberflächenabwicklung Circumference		Info-Plan:	
			mech. polished		Maßstab Scale	
			uml. total		1 : 1	
		Paßmaße Close tol.	Abmaße Std. tolerance		Gewicht Weight	
Original / Änderung Revision / Version		0100		Datum Date	Werkstoff Material	
Name		23.07.2021		Name	Benennung Title	
		gez. drawn		Winkler	Roller plan Isomat 3/4/5 Schüco ADS 75 HD.HI CN IsoModul	
		gepr. checked		Finkemeyer, C.		
		ges. seen		Nienhüser, R.		
					Zeichn.-Nr. Drawing No.	
					519774 RP 1000	
				EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature	Ersatz für Replacement for	