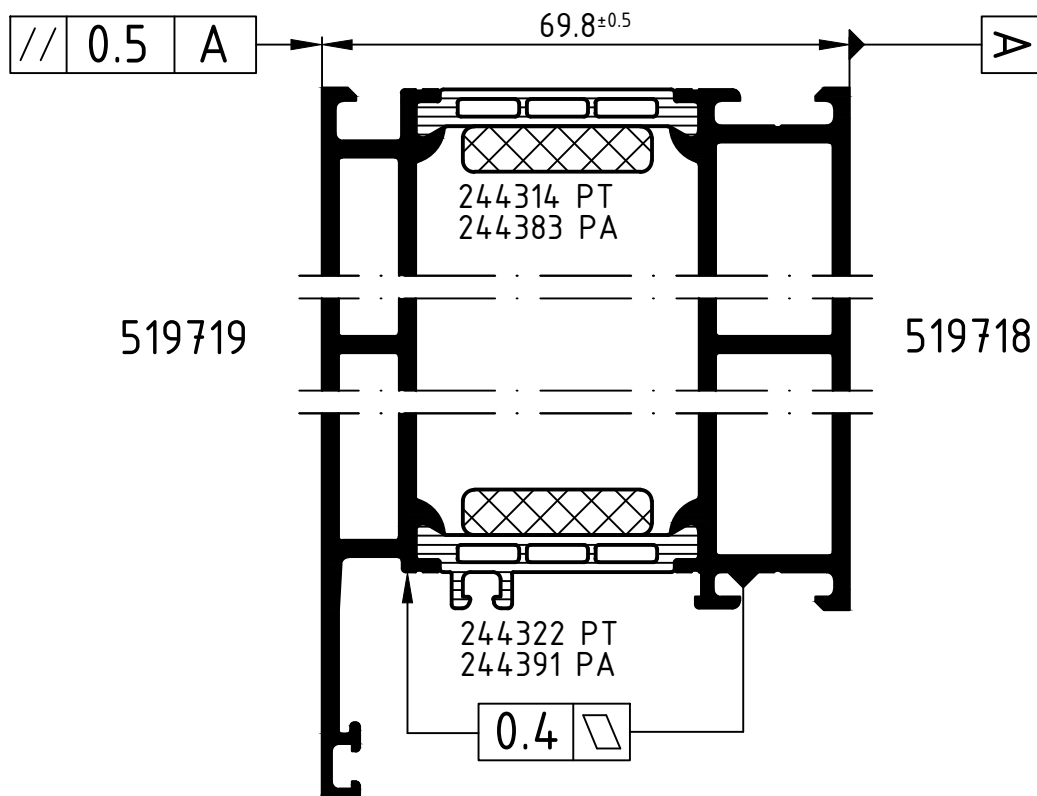
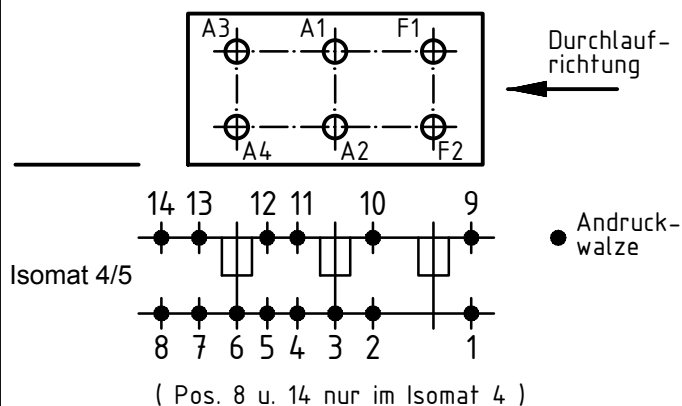
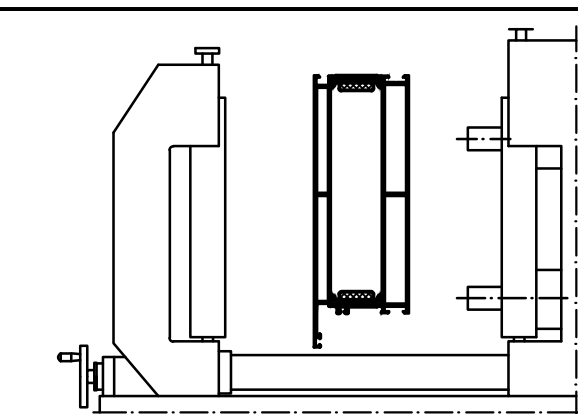




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual



					Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories	
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	6	282821 (20.0 mm)
A1	1	280736 B	280736 B	R1/A1			
A2	1	280736 B	280736 B	R1/A2			
A3	1	280737 B	280736 B	R1/A3			
A4	1	280737 B	280736 B	R1/A4			
F1	1	280738 B		R1/F1			
F2	1	280738 B		R1/F2			
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference	VP PU	Info-Plan:	
				mech. polished		Maßstab Scale	Gewicht Weight
				uml. total		1 : 1	
Paßmaße Close tol.	Abmaße Std. tolerance				Werkstoff Material		
Original / Änderung Revision / Version	0100		Datum Date	Name	Benennung Title	Roller plan Isomat 4/5 Schüco ADS 70 HD CN IsoModul	
Name		23.07.2021					
		gez. drawn	Winkler				
		gepr. checked	Finkemeyer, C.				
		ges. seen	Nienhüser, R.				
					Zeichn.-Nr. Drawing No.	519776 RP 1000	
					EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature	Ersatz für Replacement for	