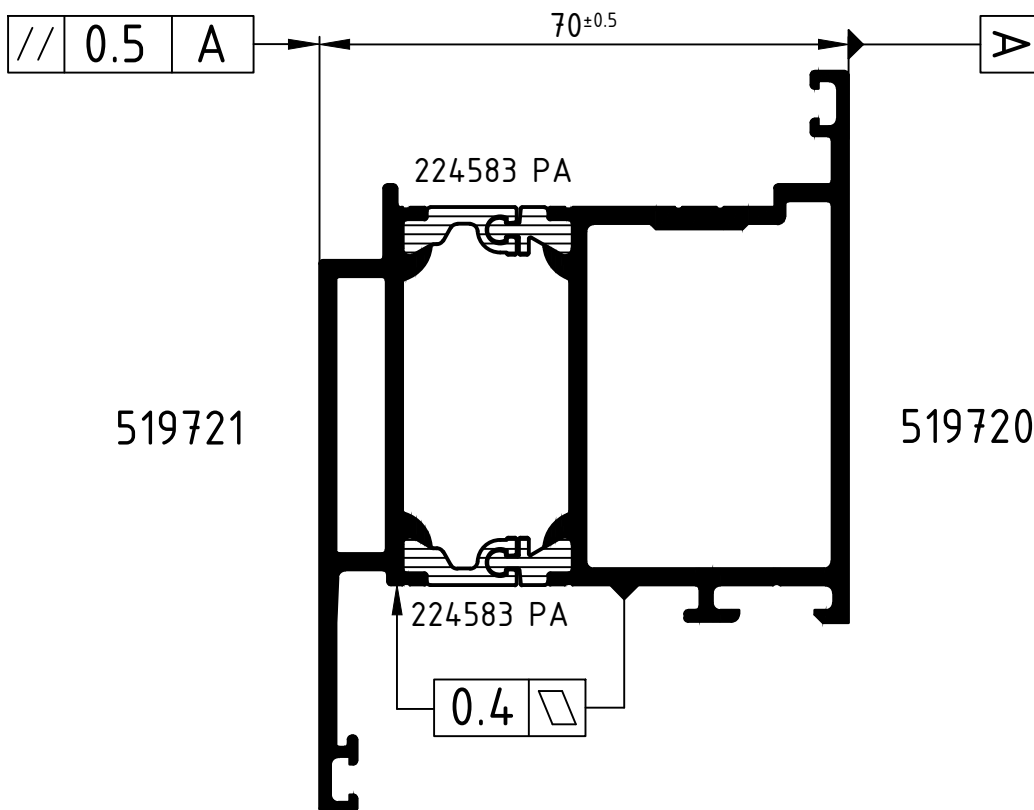
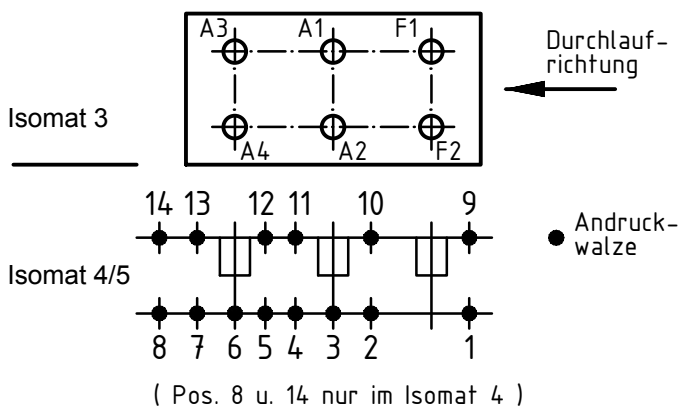
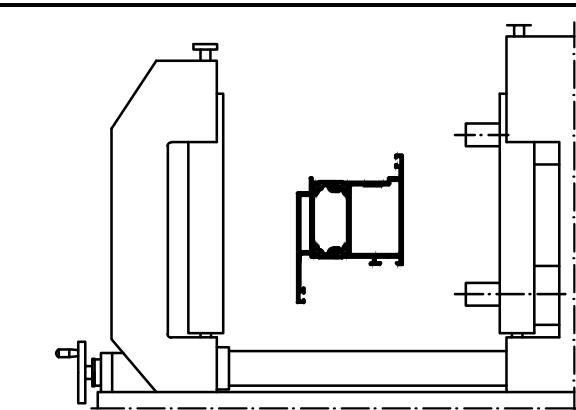




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual



						Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
		Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	6	296207 (4.0 mm)	
						R2	6	280752 (Adapter)	
A1		1	280696 A	280696 A	R1/R2/A1				
A2		1	280696 A	280696 A	R1/R2/A2				
A3		1	280697 A	280696 A	R1/R2/A3				
A4		1	280697 A	280696 A	R1/R2/A4				
F1		1	280695 A		R1/R2/F1				
F2		1	280695 A		R1/R2/F2				
				Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU	
				mech. polished		-		Info-Plan:	
				uml. total				Maßstab Scale	
Paßmaße Close tol.		Abmaße Std. tolerance				1 : 1		Gewicht Weight	
Original / Änderung Revision / Version		0100		Datum Date		Name		Werkstoff Material	
Name				03.08.2021				Benennung Title	
		gez. drawn		Winkler				Roller plan	
		gepr. checked		Finkemeyer, C.				Isomat 3/4/5	
		ges. seen		Nienhüser, R.				Schüco ADS 70 HD CN	
								IsoModul	
								519778 RP 1000	
						Zeichn.-Nr. Drawing No.			
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for	