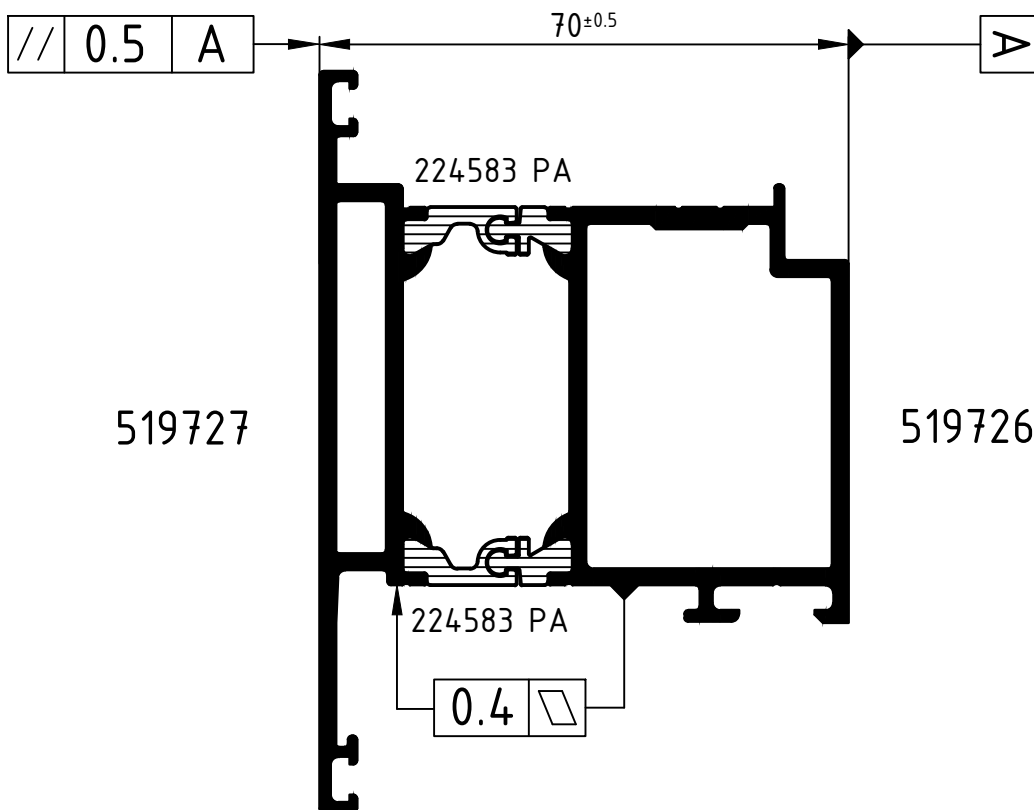
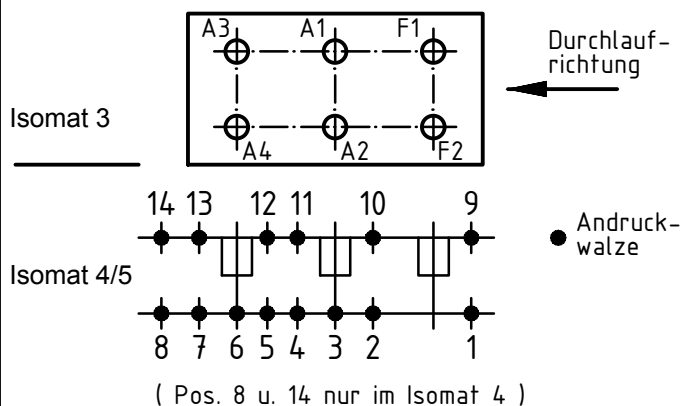
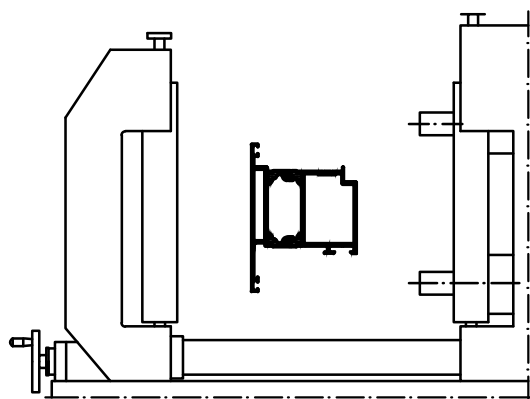




**Achtung:** The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual  
**Attention:**



|    | Stck.<br>Qty. | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5 | Art.-Nr.<br>Art.-No.<br>für Isomat 4 | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) |  | Stck.<br>Qty. | Art.-Nr. Zubehör<br>Art.-No. Accessories |
|----|---------------|----------------------------------------|--------------------------------------|---------------------------------------------------------------------------------|--|---------------|------------------------------------------|
|    |               |                                        |                                      |                                                                                 |  |               |                                          |
| A1 | 1             | 280696 A                               | 280696 A                             | R1/R2/A1                                                                        |  | R1            | 6 296207 ( 4.0 mm )                      |
| A2 | 1             | 280696 A                               | 280696 A                             | R1/R2/A2                                                                        |  | R2            | 6 280752 (Adapter)                       |
| A3 | 1             | 280697 A                               | 280696 A                             | R1/R2/A3                                                                        |  |               |                                          |
| A4 | 1             | 280697 A                               | 280696 A                             | R1/R2/A4                                                                        |  |               |                                          |
| F1 | 1             | 280695 A                               |                                      | R1/R2/F1                                                                        |  |               |                                          |
| F2 | 1             | 280695 A                               |                                      | R1/R2/F2                                                                        |  |               |                                          |

|                                               |  |                                        |  |                                                                                         |                   |
|-----------------------------------------------|--|----------------------------------------|--|-----------------------------------------------------------------------------------------|-------------------|
| Zulässige Abweichung<br>Permissible tolerance |  | Oberflächenabwicklung<br>Circumference |  | VP<br>PU                                                                                | Info-Plan:        |
|                                               |  | mech.<br>polished<br>uml.<br>total     |  | Maßstab<br>Scale                                                                        |                   |
| Paßmaße<br>Close tol.                         |  |                                        |  | 1 : 1                                                                                   | Gewicht<br>Weight |
| Abmaße<br>Std. tolerance                      |  |                                        |  | Werkstoff<br>Material                                                                   |                   |
| Original / Änderung<br>Revision / Version     |  | Datum<br>Date                          |  | Benennung<br>Title                                                                      |                   |
| 0100                                          |  | 04.08.2021                             |  | Roller plan                                                                             |                   |
| Name                                          |  | Winkler                                |  | Isomat 3/4/5                                                                            |                   |
|                                               |  | Finkemeyer, C.                         |  | Schüco ADS 70 HD CN                                                                     |                   |
|                                               |  | Nienhüser, R.                          |  | IsoModul                                                                                |                   |
|                                               |  |                                        |  | Zeichn.-Nr.<br>Drawing No.                                                              |                   |
|                                               |  |                                        |  | 519787 RP 1000                                                                          |                   |
|                                               |  |                                        |  | EDV erstellt<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature |                   |
|                                               |  |                                        |  | Ersatz für<br>Replacement<br>for                                                        |                   |

**SCHÜCO**