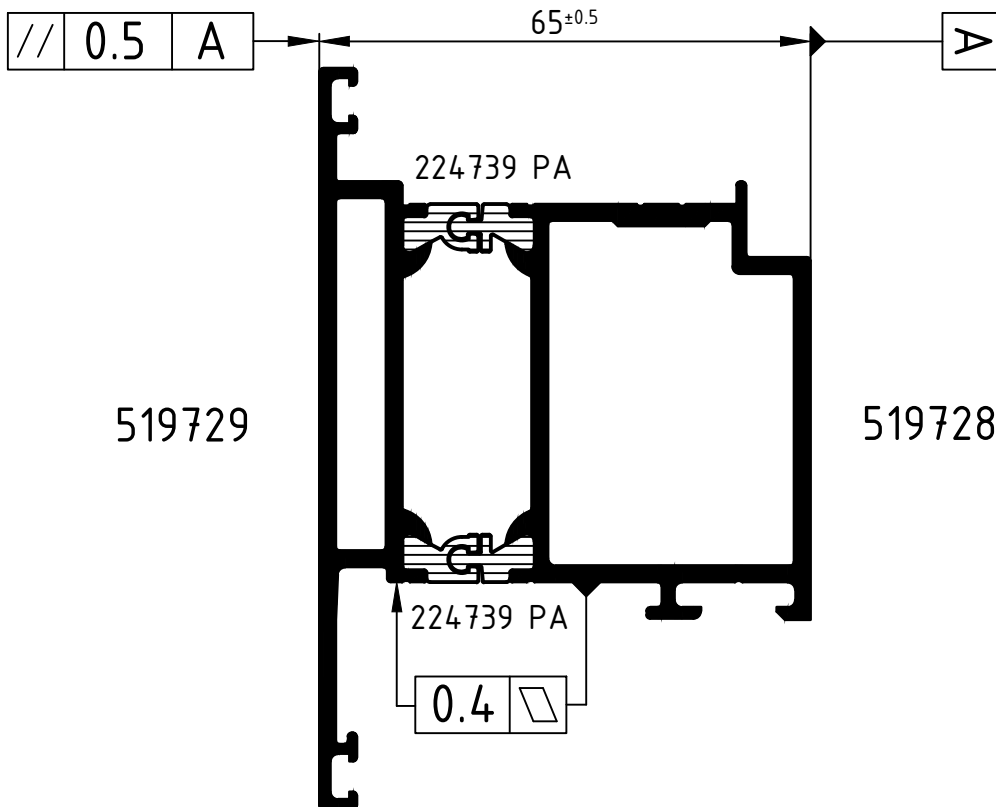
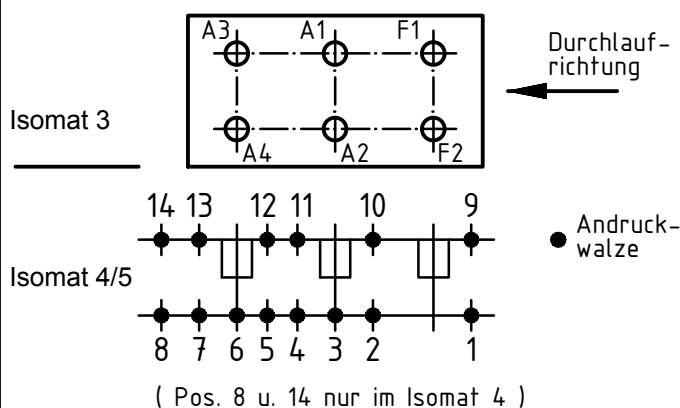
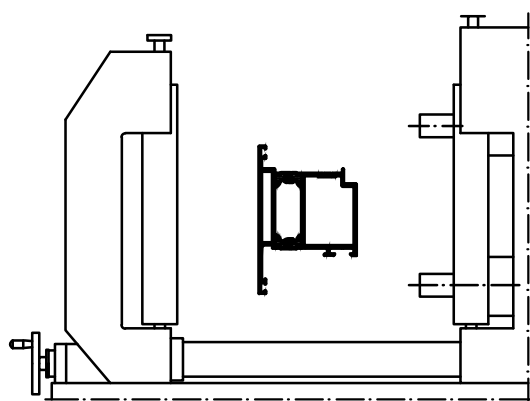




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual



Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)		Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories
A1	1	280693 A	280693 A	R1/R2/A1	R1	6 296207 (4.0 mm)
A2	1	280693 A	280693 A	R1/R2/A2	R2	6 280752 (Adapter)
A3	1	280694 A	280693 A	R1/R2/A3		
A4	1	280694 A	280693 A	R1/R2/A4		
F1	1	280692 A		R1/R2/F1		
F2	1	280692 A		R1/R2/F2		

Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU	Info-Plan:
		mech. polished		Maßstab Scale	Gewicht Weight
		uml. total		1 : 1	
Paßmaße Close tol.	Abmaße Std. tolerance			Werkstoff Material	
Original / Änderung Revision / Version		Datum Date	Name	Benennung Title	
0100		04.08.2021		Rollenplan Isomat 3/4/5	
Name		gez. drawn	Winkler	Schüco ADS 65 HD CN	
		gepr. checked	Finkemeyer, C.	IsoModul	
		ges. seen	Nienhüser, R.	519789 RP 1000	
		Zeichn.-Nr. Drawing No.		EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature	
		Ersatz für Replacement for			