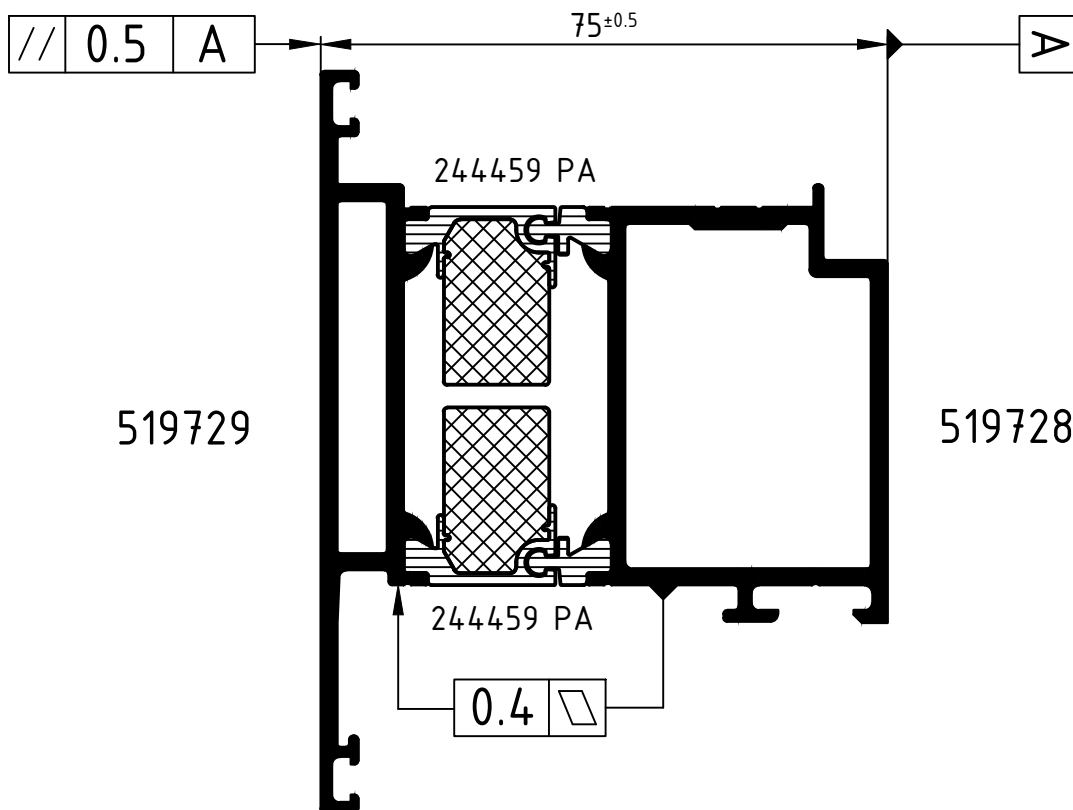
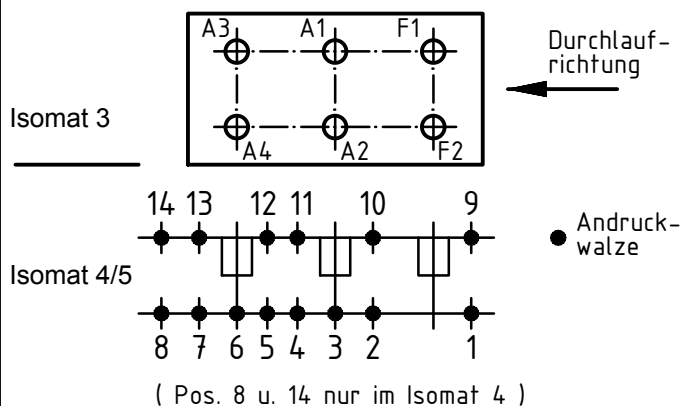
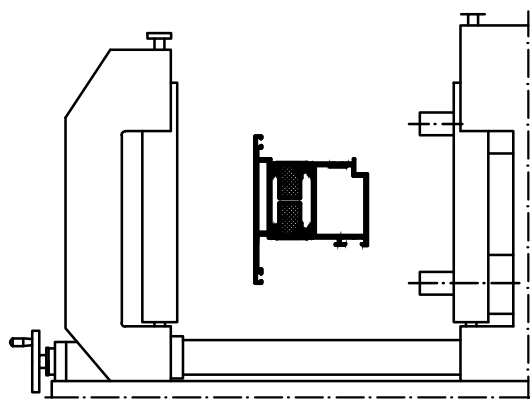




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual
Attention:



					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	6	296207 (4.0 mm)	
					R2	6	280752 (Adapter)	
A1	1	280699 A	280699 A	R1/R2/A1				
A2	1	280699 A	280699 A	R1/R2/A2				
A3	1	280700 A	280699 A	R1/R2/A3				
A4	1	280700 A	280699 A	R1/R2/A4				
F1	1	280698 A		R1/R2/F1				
F2	1	280698 A		R1/R2/F2				

		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
				mech. polished		-			
				uml. total				Maßstab Scale	
Paßmaße Close tol.		Abmaße Std. tolerance				1 : 1		Gewicht Weight	
Original / Änderung Revision / Version				Datum Date		Werkstoff Material			
0100									
Name				05.08.2021		Benennung Title			
		gez. drawn		Winkler		Roller plan			
		gepr. checked		Finkemeyer, C.		Isomat 3/4/5			
		ges. seen		Nienhüser, R.		Schüco ADS 75 HD.HI CN			
						IsoModul			
						Zeichn.-Nr. Drawing No.			
						519791 RP 1000			
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for	

SCHÜCO