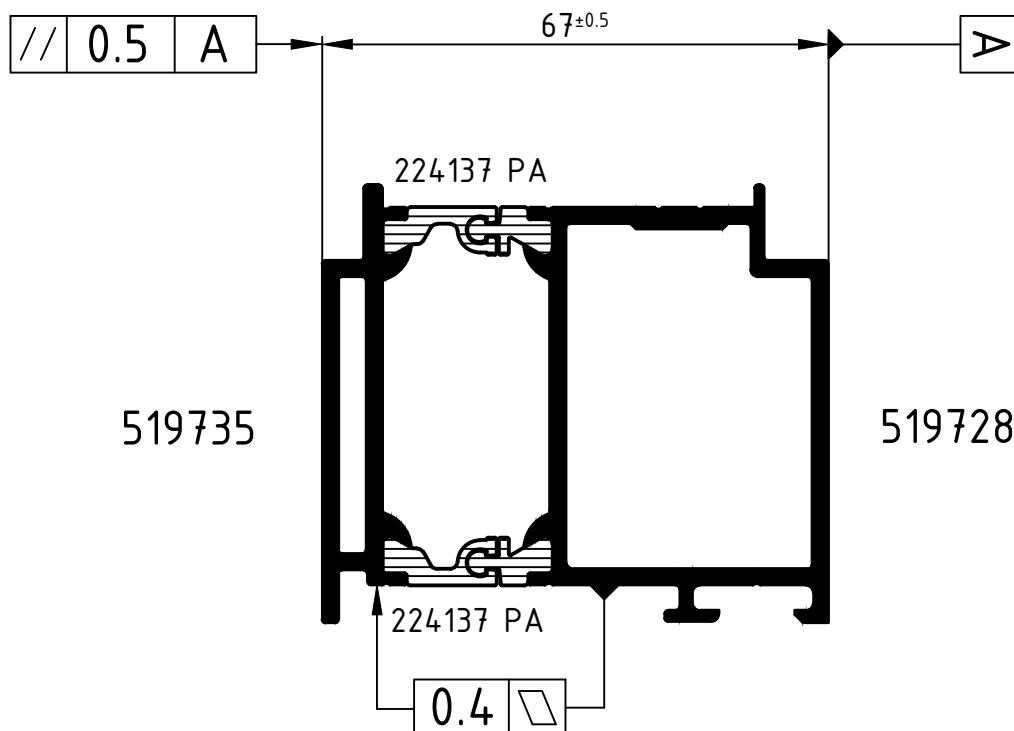
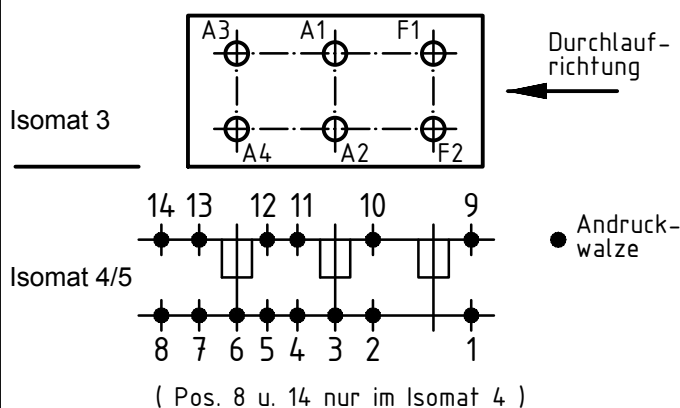
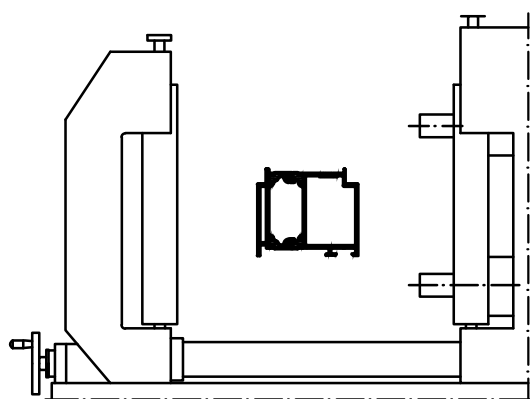




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual



						Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories				
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5		Art.-Nr. Art.-No. für Isomat 4		Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)		R1	6	296207 (4.0 mm)		
	A1	1	280696 A		280696 A		R1/R2/A1		R2	6	280752 (Adapter)	
	A2	1	280696 A		280696 A		R1/R2/A2					
	A3	1	280697 A		280696 A		R1/R2/A3					
	A4	1	280697 A		280696 A		R1/R2/A4					
	F1	1	280695 A				R1/R2/F1					
	F2	1	280695 A				R1/R2/F2					
				Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:		
						mech. polished		-				
						uml. total				Maßstab Scale		
										1 : 1		
Paßmaße Close tol.		Abmaße Std. tolerance						Werkstoff Material		Gewicht Weight		
Original / Änderung Revision / Version				0100		Datum Date		Name		Benennung Title		
Name						06.08.2021				Roller plan		
				gez. drawn		Winkler				Isomat 3/4/5		
				gepr. checked		Finkemeyer, C.				Schüco ADS 70 HD CN		
				ges. seen		Nienhüser, R.				IsoModul		
								Zeichn.-Nr. Drawing No.		519802 RP 1000		
								EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for		