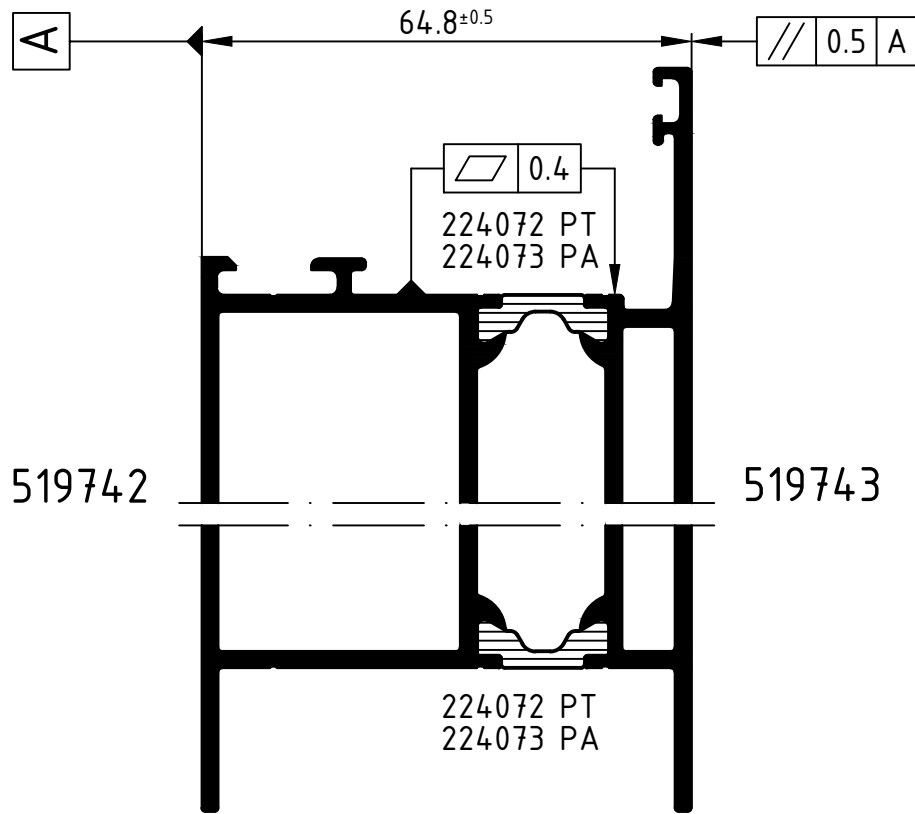
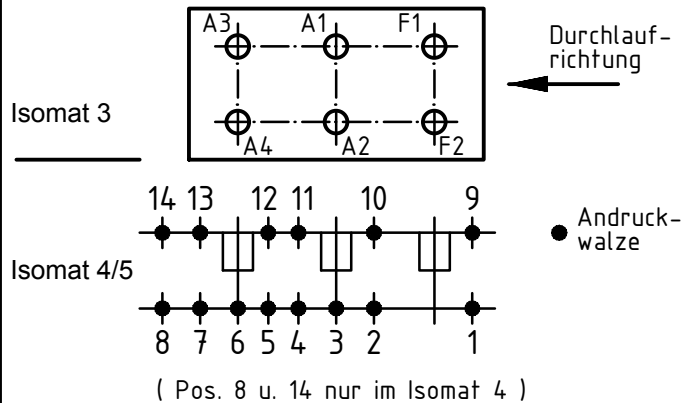
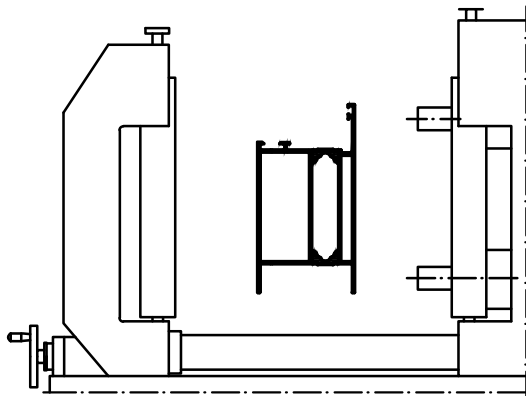




**Achtung:** The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual  
**Attention:**



|                                           |  | Stck.<br>Qty.                                 | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5 | Art.-Nr.<br>Art.-No.<br>für Isomat 4   | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) | Stck.<br>Qty.                                                                           | Art.-Nr. Zubehör<br>Art.-No. Accessories |
|-------------------------------------------|--|-----------------------------------------------|----------------------------------------|----------------------------------------|---------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------|------------------------------------------|
| A1                                        |  | 1                                             | 280693 B                               | 280693 B                               | R1/R2/A1/R3/R4                                                                  | R1                                                                                      | 6 280743 ( 5.0 mm )                      |
| A2                                        |  | 1                                             | 280693 B                               | 280693 B                               | R1/R2/A2/R3/R4                                                                  | R2                                                                                      | 6 280747 ( 5.9 mm )                      |
| A3                                        |  | 1                                             | 280694 B                               | 280693 B                               | R1/R2/A3/R3/R4                                                                  | R3                                                                                      | 6 296212 ( 17.0 mm )                     |
| A4                                        |  | 1                                             | 280694 B                               | 280693 B                               | R1/R2/A4/R3/R4                                                                  | R4                                                                                      | 6 296210 ( 10.0 mm )                     |
| F1                                        |  | 1                                             | 280692 B                               |                                        | R1/R2/F1/R3/R4                                                                  |                                                                                         |                                          |
| F2                                        |  | 1                                             | 280692 B                               |                                        | R1/R2/F2/R3/R4                                                                  |                                                                                         |                                          |
|                                           |  | Zulässige Abweichung<br>Permissible tolerance |                                        | Oberflächenabwicklung<br>Circumference |                                                                                 | VP<br>PU                                                                                |                                          |
|                                           |  |                                               |                                        | mech.<br>polished                      |                                                                                 | Info-Plan:                                                                              |                                          |
|                                           |  |                                               |                                        | uml.<br>total                          |                                                                                 | Maßstab<br>Scale                                                                        |                                          |
|                                           |  |                                               |                                        |                                        |                                                                                 | 1 : 1                                                                                   |                                          |
|                                           |  |                                               |                                        |                                        |                                                                                 | Gewicht<br>Weight                                                                       |                                          |
| Paßmaße<br>Close tol.                     |  | Abmaße<br>Std. tolerance                      |                                        |                                        |                                                                                 | Werkstoff<br>Material                                                                   |                                          |
| Original / Änderung<br>Revision / Version |  | 0100                                          |                                        | Datum<br>Date                          |                                                                                 | Name                                                                                    |                                          |
|                                           |  |                                               |                                        | 09.08.2021                             |                                                                                 | Name                                                                                    |                                          |
|                                           |  |                                               |                                        |                                        |                                                                                 | Benennung<br>Title                                                                      |                                          |
|                                           |  |                                               |                                        | gez.<br>drawn                          |                                                                                 | Winkler                                                                                 |                                          |
|                                           |  |                                               |                                        | gepr.<br>checked                       |                                                                                 | Finkemeyer, C.                                                                          |                                          |
|                                           |  |                                               |                                        | ges.<br>seen                           |                                                                                 | Nienhüser, R.                                                                           |                                          |
|                                           |  |                                               |                                        |                                        |                                                                                 | Schüco ADS 65 HD CN                                                                     |                                          |
|                                           |  |                                               |                                        |                                        |                                                                                 | IsoModul                                                                                |                                          |
|                                           |  |                                               |                                        |                                        |                                                                                 | Zeichn.-Nr.<br>Drawing No.                                                              |                                          |
|                                           |  |                                               |                                        |                                        |                                                                                 | 519811 RP 1000                                                                          |                                          |
|                                           |  |                                               |                                        |                                        |                                                                                 | EDV erstellt<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature |                                          |
|                                           |  |                                               |                                        |                                        |                                                                                 | Ersatz für<br>Replacement<br>for                                                        |                                          |

**SCHÜCO**