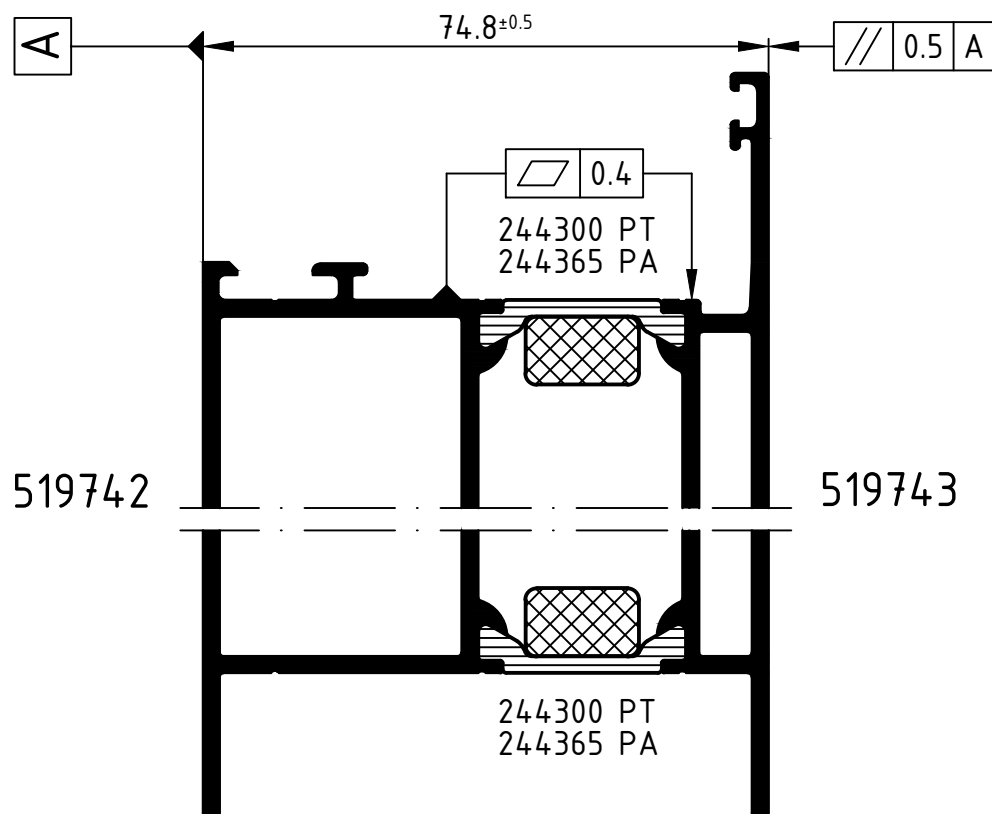
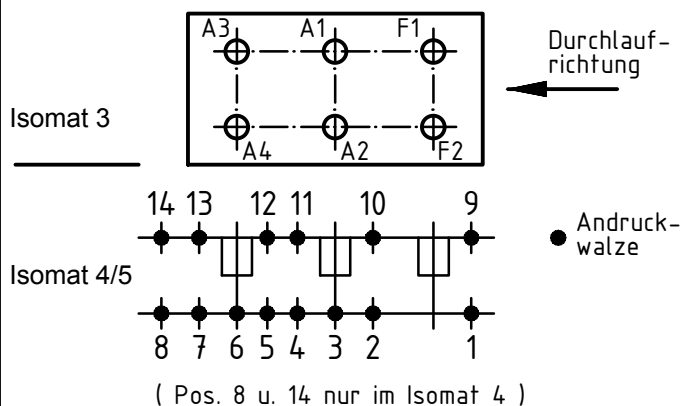
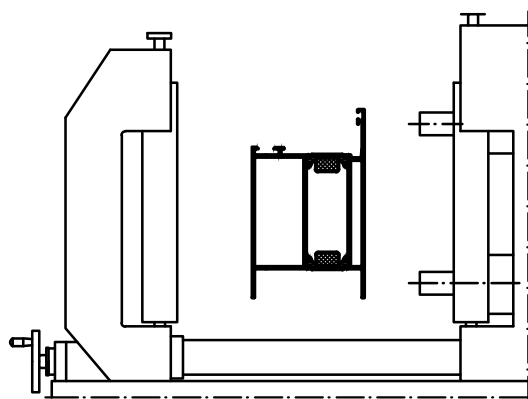




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual
Attention:



					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	6	280743 (5.0 mm)	
A1	1	280699 B	280699 B	R1/R2/A1/R3	R2	6	280747 (5.9 mm)	
A2	1	280699 B	280699 B	R1/R2/A2/R3	R3	6	296212 (17.0 mm)	
A3	1	280700 B	280699 B	R1/R2/A3/R3				
A4	1	280700 B	280699 B	R1/R2/A4/R3				
F1	1	280698 B		R1/R2/F1/R3				
F2	1	280698 B		R1/R2/F2/R3				
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference	VP PU	Info-Plan:		
				mech. polished	-			
				uml. total				
Paßmaße Close tol.	Abmaße Std. tolerance				Maßstab Scale	1 : 1	Gewicht Weight	
Original / Änderung Revision / Version	0100		Datum Date	Name	Werkstoff Material			
Name		09.08.2021			Benennung Title	Roller plan		
	gez. drawn	Winkler				Isomat 3/4/5		
	gepr. checked	Finkemeyer, C.				Schüco ADS 75 HD.HI CN		
	ges. seen	Nienhüser, R.				IsoModul		
					Zeichn.-Nr. Drawing No.	519813 RP 1000		
					EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature	Ersatz für Replacement for		