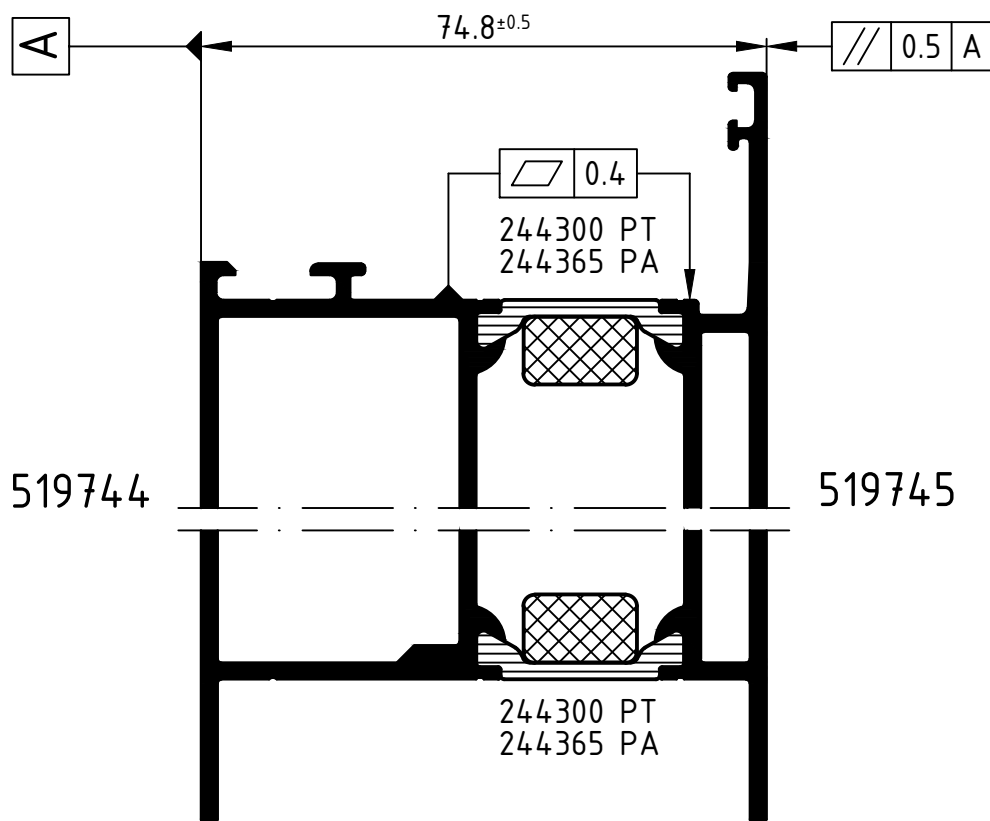
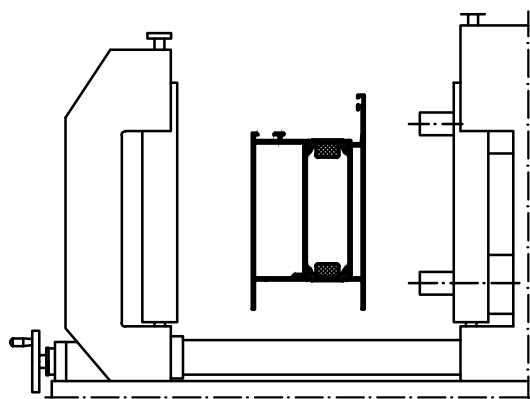
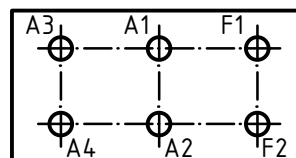




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual
Attention:

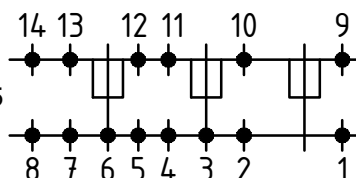


Isomat 3



Durchlauf-
richtung

Isomat 4/5



Andruck-
walze

(Pos. 8 u. 14 nur im Isomat 4)

					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories				
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5		Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)						
A1	1	280699 B		280699 B	R1/R2/A1/R3			R1	6	280743 (5.0 mm)	
A2	1	280699 B		280699 B	R1/R2/A2/R3			R2	6	280747 (5.9 mm)	
A3	1	280700 B		280699 B	R1/R2/A3/R3			R3	6	296212 (17.0 mm)	
A4	1	280700 B		280699 B	R1/R2/A4/R3						
F1	1	280698 B			R1/R2/F1/R3						
F2	1	280698 B			R1/R2/F2/R3						
				Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
						mech. polished		-			
						uml. total				Maßstab Scale	
Paßmaße Close tol.		Abmaße Std. tolerance						1 : 1		Gewicht Weight	
Original / Änderung Revision / Version		0100				Datum Date		Name		Werkstoff Material	
Name				09.08.2021				Benennung Title		Roller plan	
		gez. drawn		Winkler						Isomat 3/4/5	
		gepr. checked		Finkemeyer, C.						Schüco ADS 75 HD.HI CN	
		ges. seen		Nienhüser, R.						IsoModul	
								Zeichn.-Nr. Drawing No.		519816 RP 1000	
								EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for	