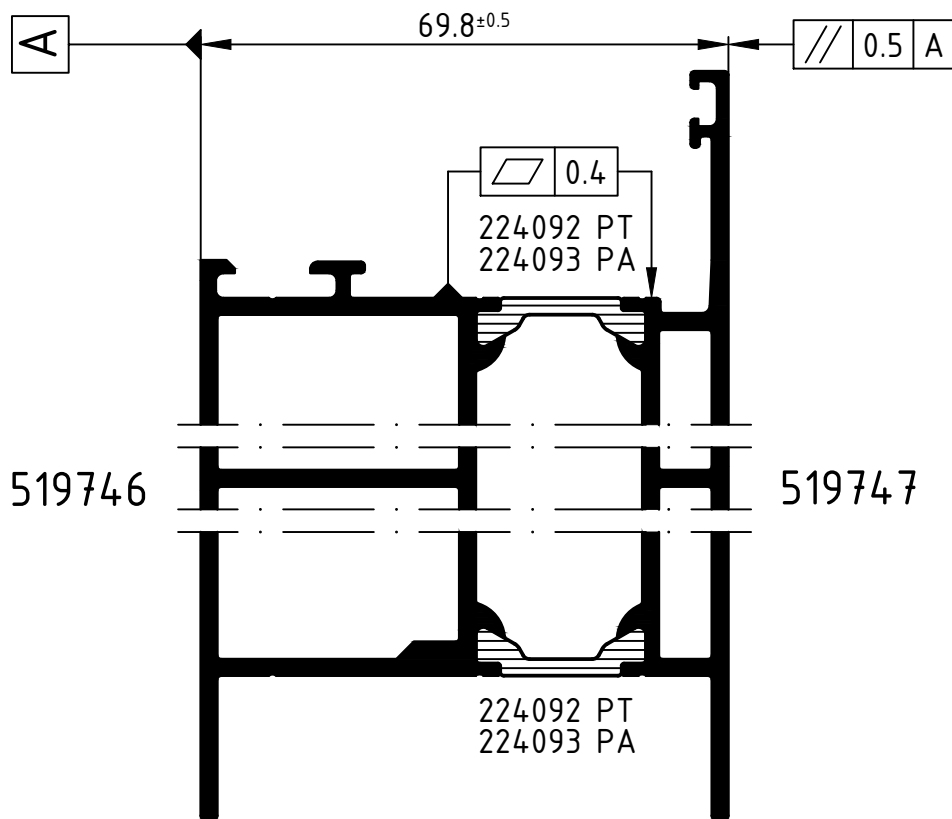
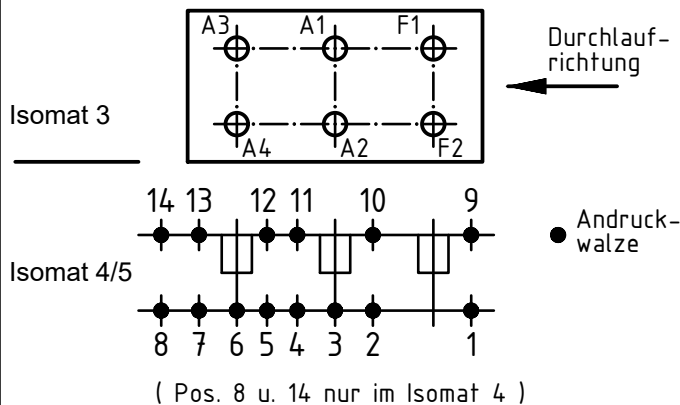
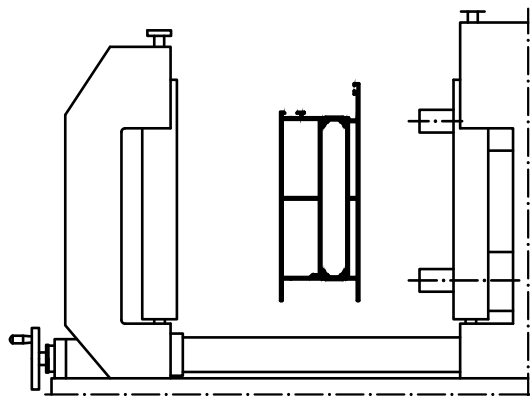




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual



					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)				
A1	1	280696 B	280696 B	R1/R2/A1/R3/R4	R1	6	280743 (5.0 mm)	
A2	1	280696 B	280696 B	R1/R2/A2/R3/R4	R2	6	280747 (5.9 mm)	
A3	1	280697 B	280696 B	R1/R2/A3/R3/R4	R3	6	296212 (17.0 mm)	
A4	1	280697 B	280696 B	R1/R2/A4/R3/R4	R4	6	296565 (4.8 mm)	
F1	1	280695 B		R1/R2/F1/R3/R4				
F2	1	280695 B		R1/R2/F2/R3/R4				
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference	VP PU	Info-Plan:		
				mech. polished				
				uml. total		Maßstab Scale	Gewicht Weight	
Paßmaße Close tol.	Abmaße Std. tolerance				1 : 1			
Original / Änderung Revision / Version	0201		Datum Date	Name	Werkstoff Material			
Name		14.07.2022			Benennung Title			
Article no. 224073 corrected	gez. drawn	Finkemeyer			Roller plan			
to 224093	gepr. checked	Finkemeyer, C.			Isomat 3/4/5			
	ges. seen	Nienhüser, R.			Schüco ADS 70 HD CN	IsoModul		
					Zeichn.-Nr. Drawing No.	519818 RP 1000		
					EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature	Ersatz für Replacement for		