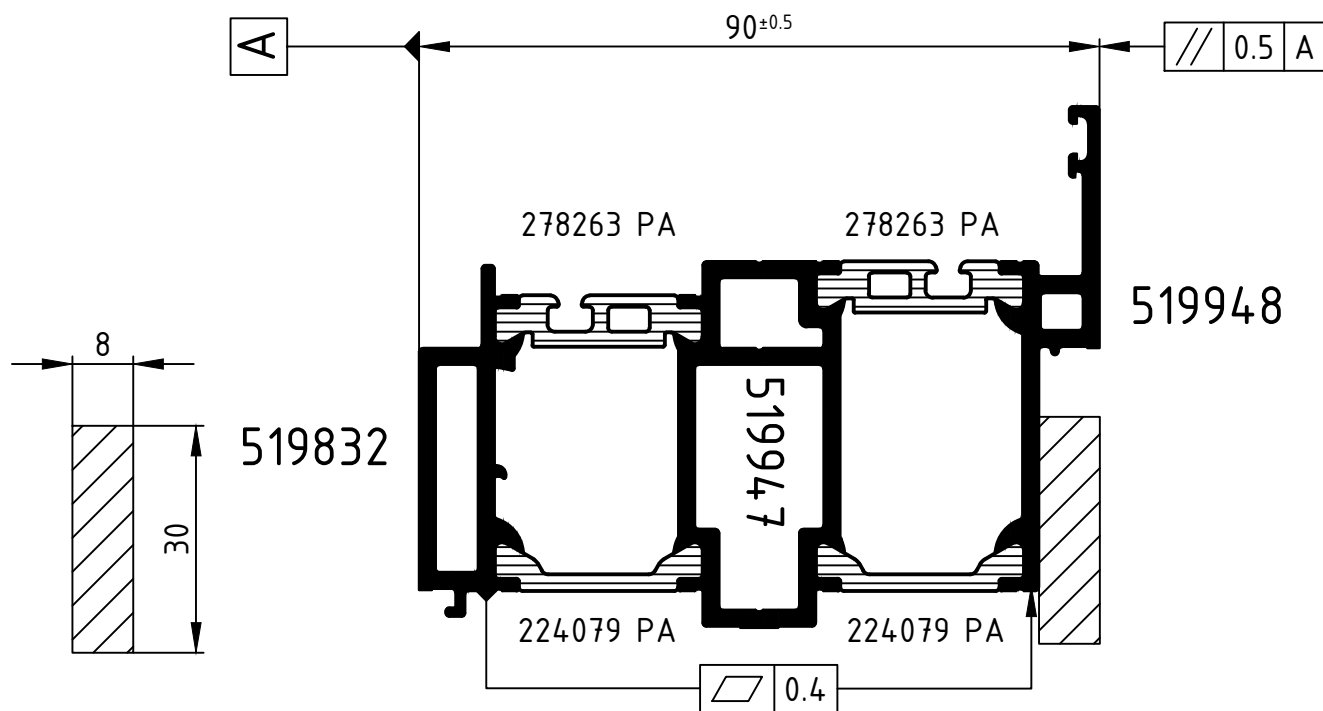
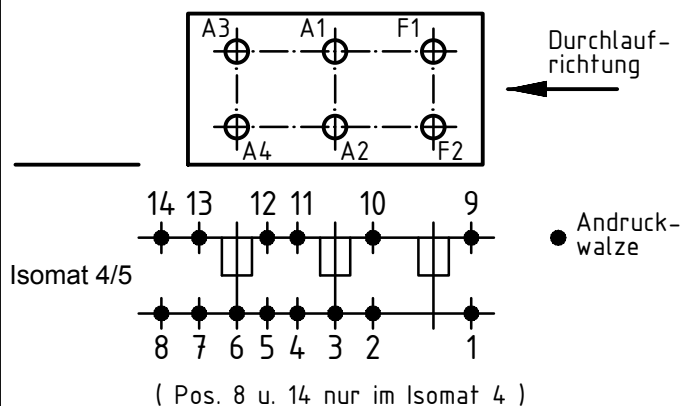
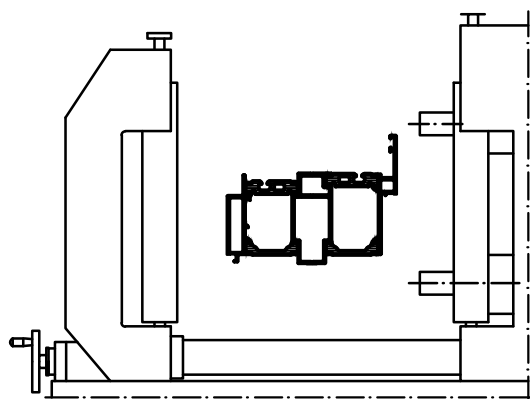




Customer fabricated shim for rollers

Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current guidelines
Attention:



					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories		
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	3	280749 (7.0 mm)		
					R2	3	296452 (1.5 mm)		
A1	1	289779	289779	R1/A1					
A2	1	289785	289785	R2/A2					
A3	1	289780	289779	R1/A3					
A4	1	289786	289785	R2/A4					
F1	1	289767		R1/F1					
F2	1	289784		R2/F2					
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
				mech. polished		-			
				uml. total				Maßstab Scale	
						1 : 1		Gewicht Weight	
Paßmaße Close tol.	Abmaße Std. tolerance					Werkstoff Material			
Original / Änderung Revision / Version		0100		Datum Date		Name		Benennung Title	
Name				31.08.2021				Roller plan Isomat 4/5 Schüco AD UP 90 CN	
		gez. drawn		Finkemeyer, C.					
		gepr. checked		Winkler, A.					
		ges. seen		Nienhüser, R.					
						Zeichn.-Nr. Drawing No.		519841 RP 1000	
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for	

SCHÜCO