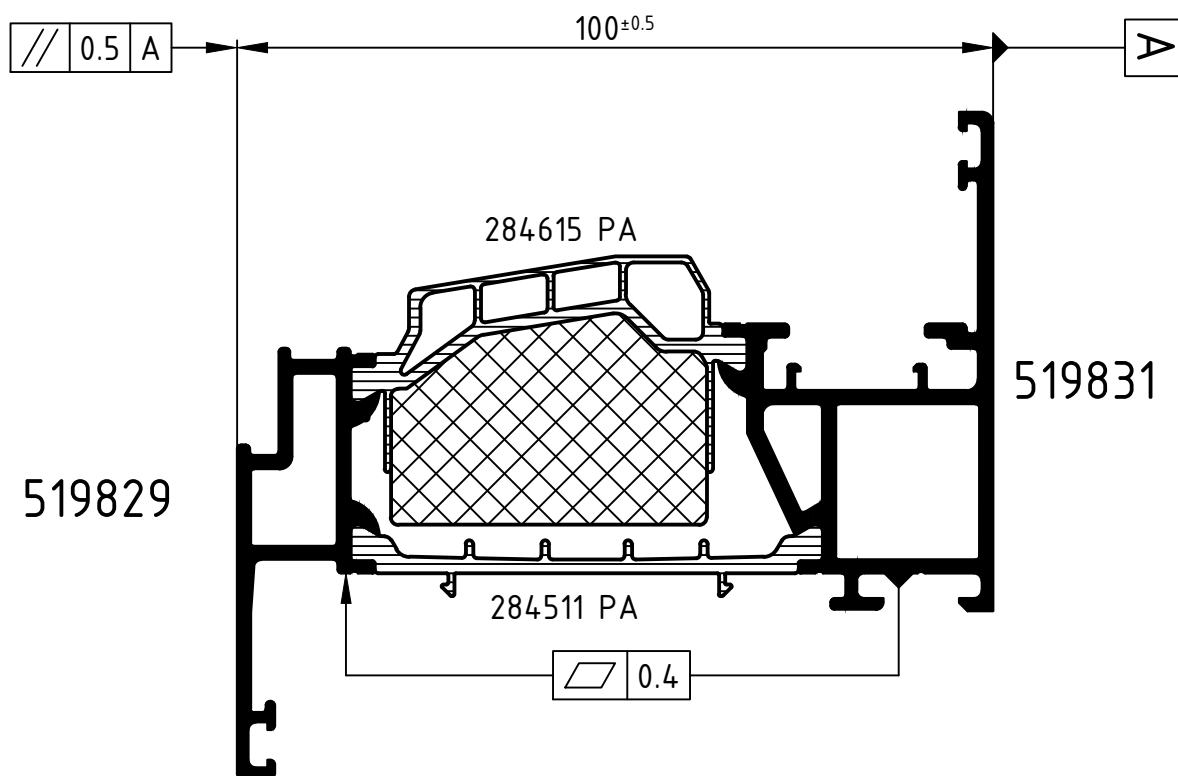
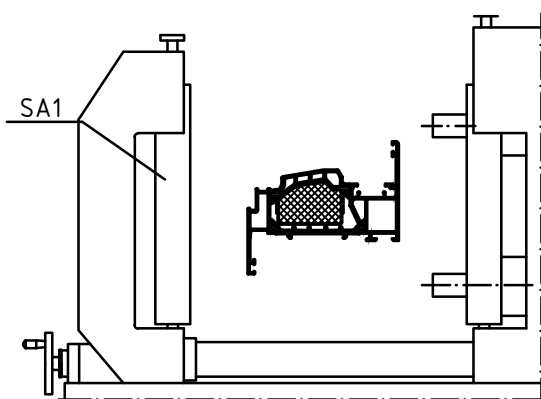




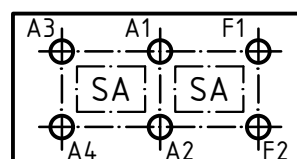
(SR=)Support roller

Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current guidelines
Attention: It is impossible to colour coat or anodize after rolling - even with PA-isolators!



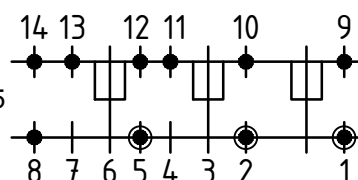
Position

SA-Rollen



Durchlauf-
richtung

Isomat 4/5



● Andruck-
walze

● Seitliche
Andruck-
rolle

(Pos. 8 u. 14 nur im Isomat 4)

					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	4	296210 (10.0 mm)	
A1	1	283926	283926	SR/A1	SR	1	283964	
A2	1	283923	283923	R1/A2	SA1	3	296865	
A3	1	283927	283926	R1/A3				
A4	1	283924	283923	R1/A4				
F1	1	283928						
F2	1	283925		R1/F2				
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:
				mech. polished				
				uml. total		Maßstab Scale		Gewicht Weight
Paßmaße Close tol.		Abmaße Std. tolerance				1 : 1		
Original / Änderung Revision / Version			Datum Date		Werkstoff Material			
0100			Name		Benennung Title			
Name			31.08.2021		Roller plan			
			gez. drawn		Finkemeyer, C.		Isomat 4/5	
			gepr. checked		Winkler, A.		Schüco AD UP 90 CN	
			ges. seen		Nienhüser, R.		519844 RP 1000	
					Zeichn.-Nr. Drawing No.			
					EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for	